

FIG. 1A

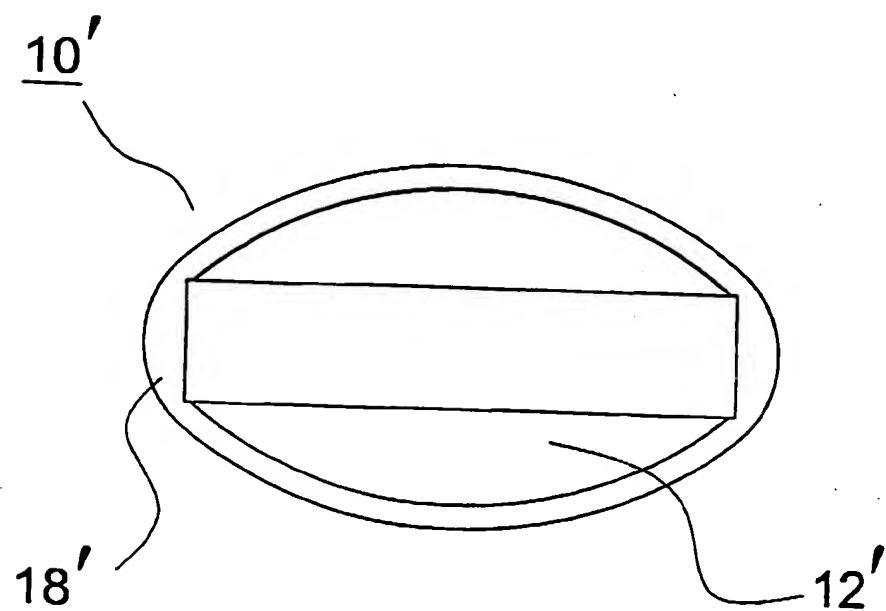


FIG. 1B

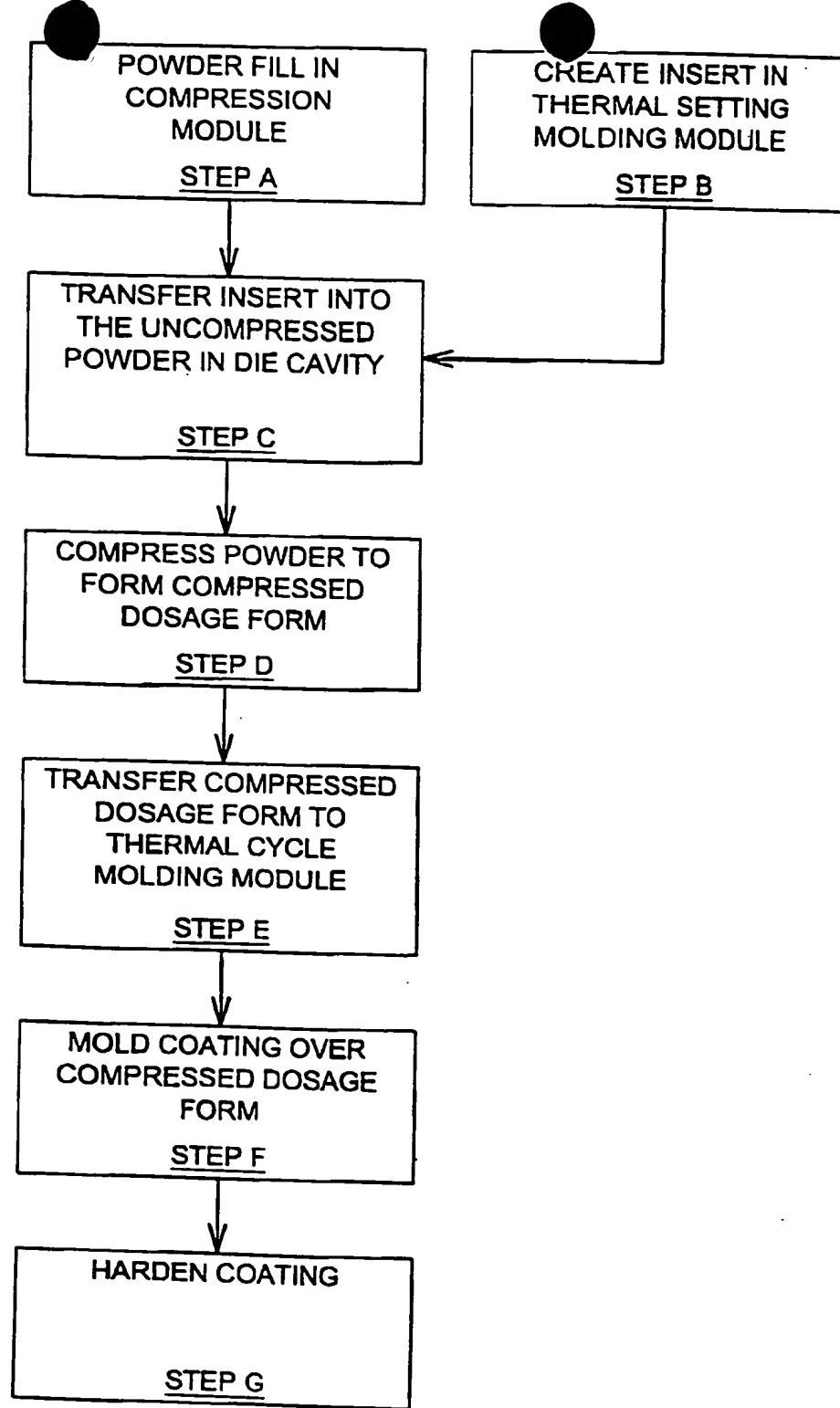
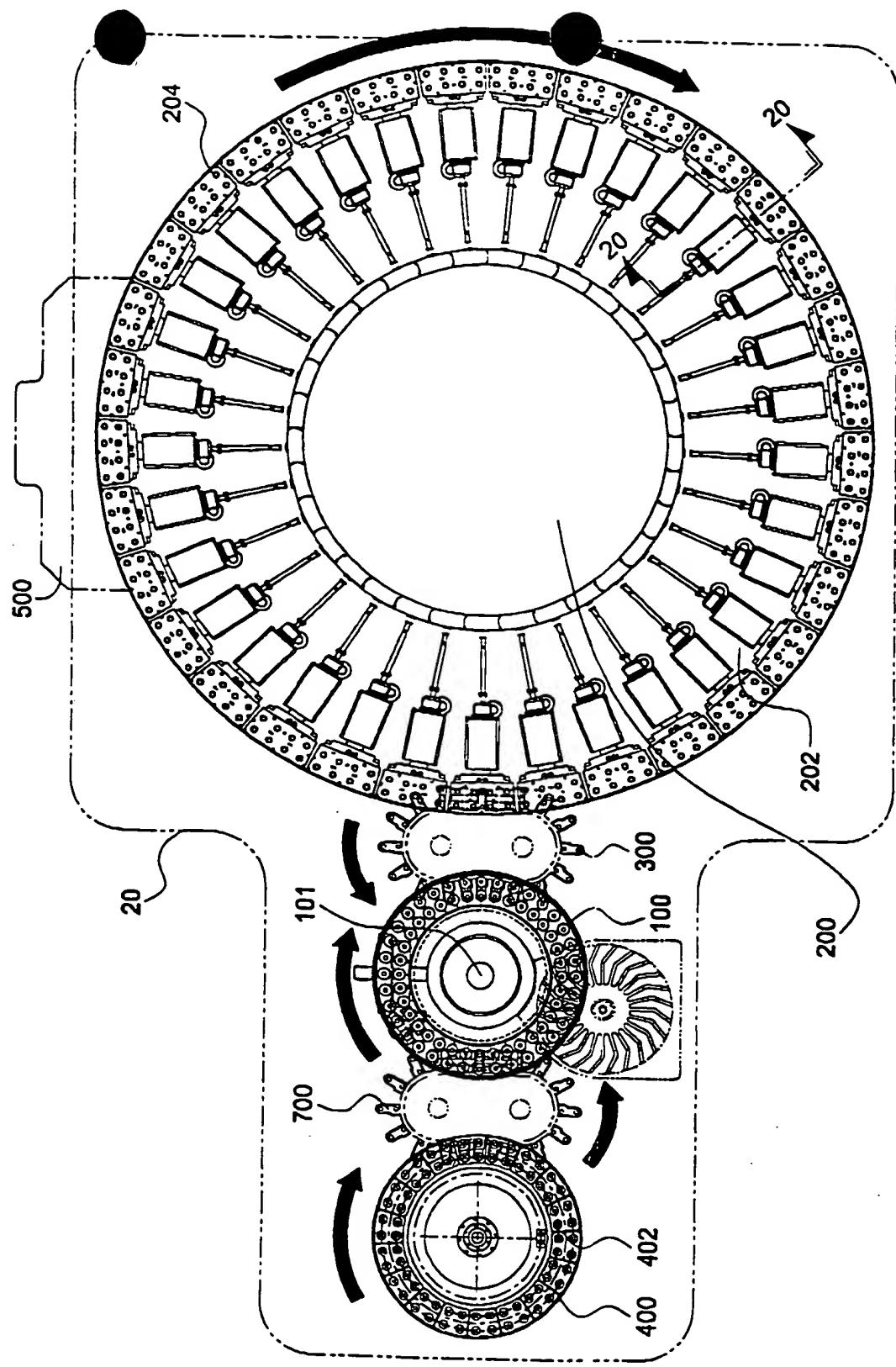


FIG. 2

103260 " 26139660



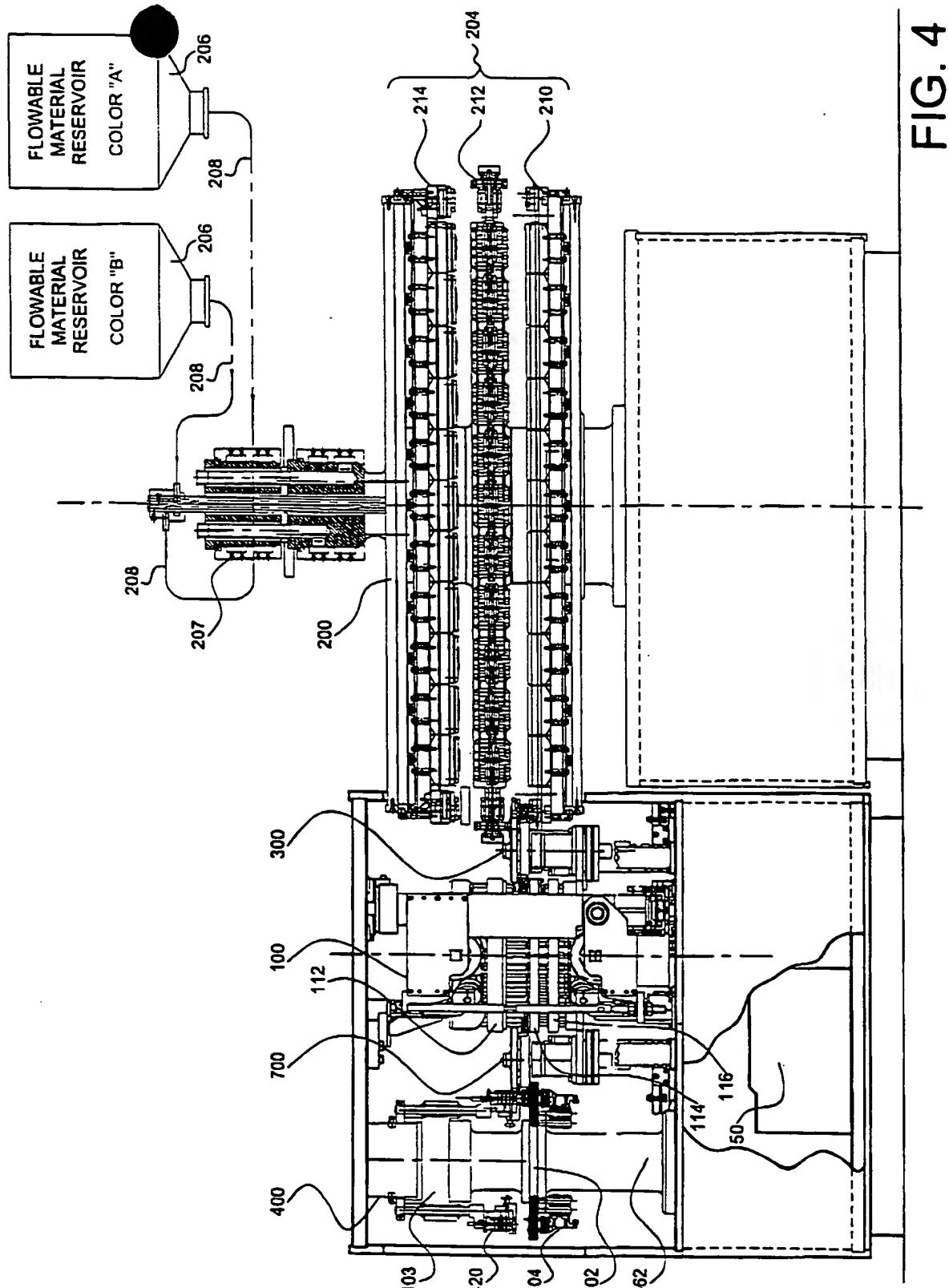
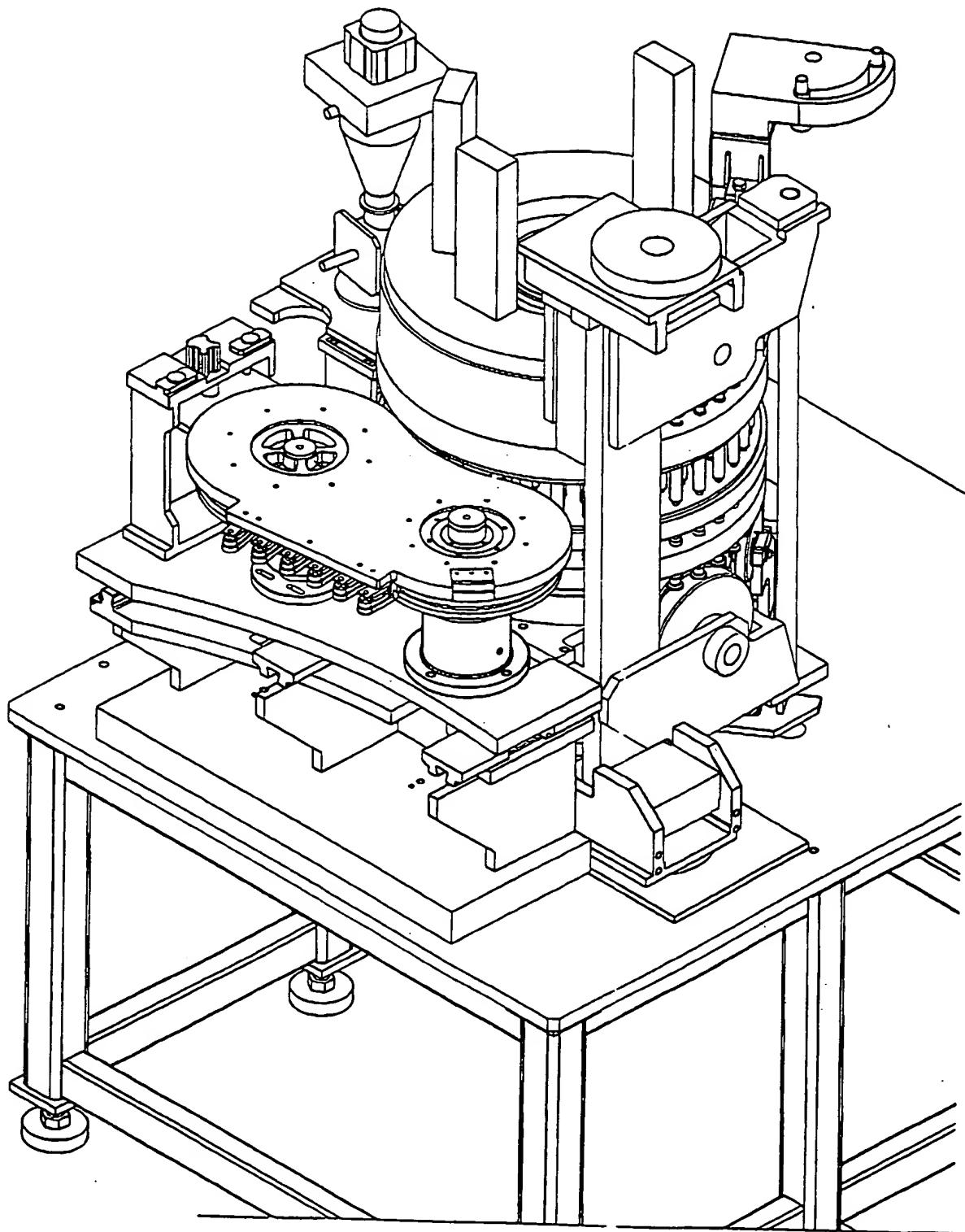


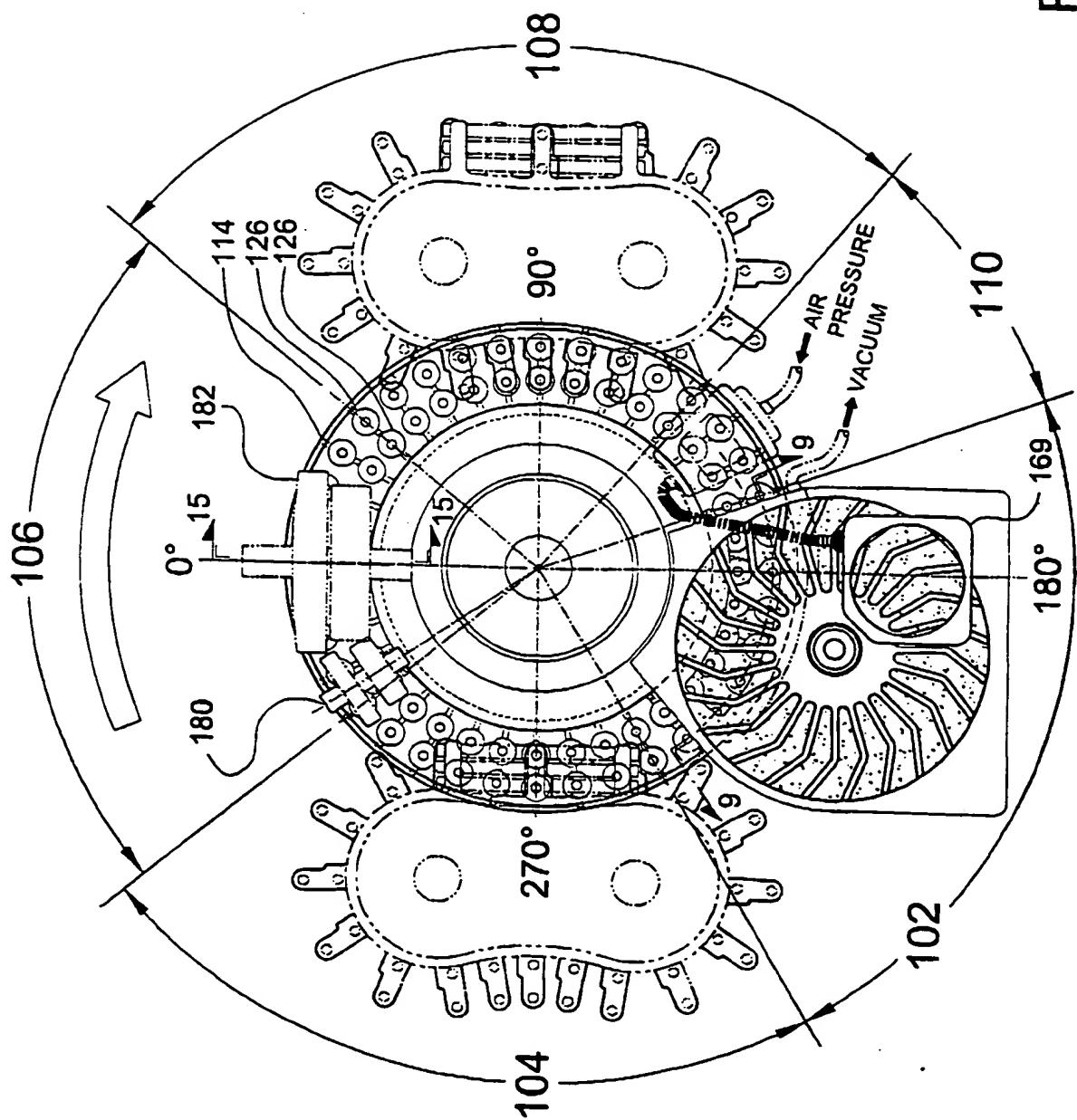
FIG. 4

FIG. 5



ପାତ୍ରାବ୍ଦୀ ପାତ୍ରାବ୍ଦୀ

FIG. 6



1702260 " 2611939660

FIG. 7

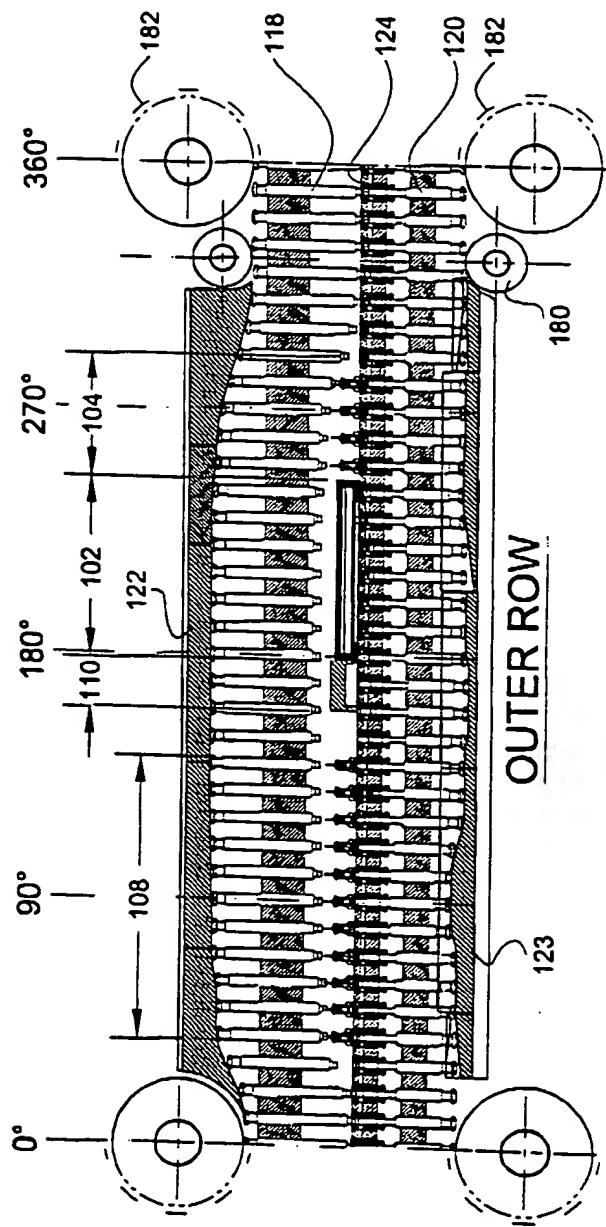
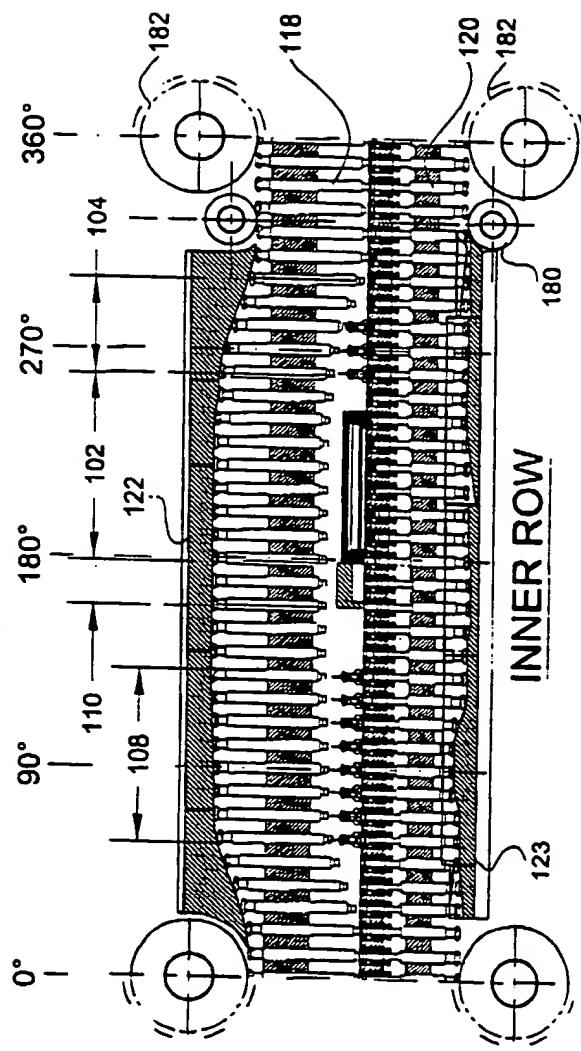


FIG. 8



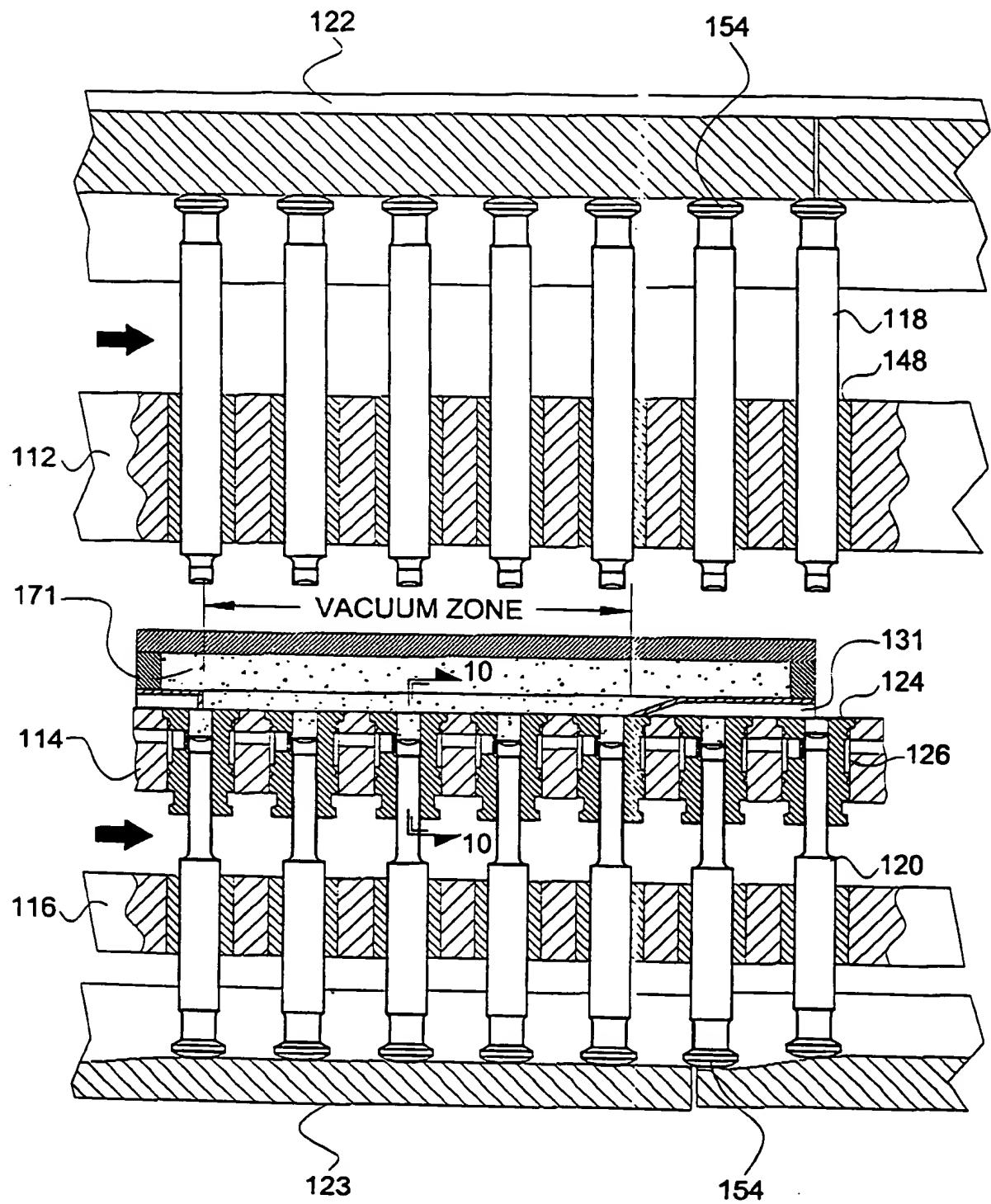


FIG. 9

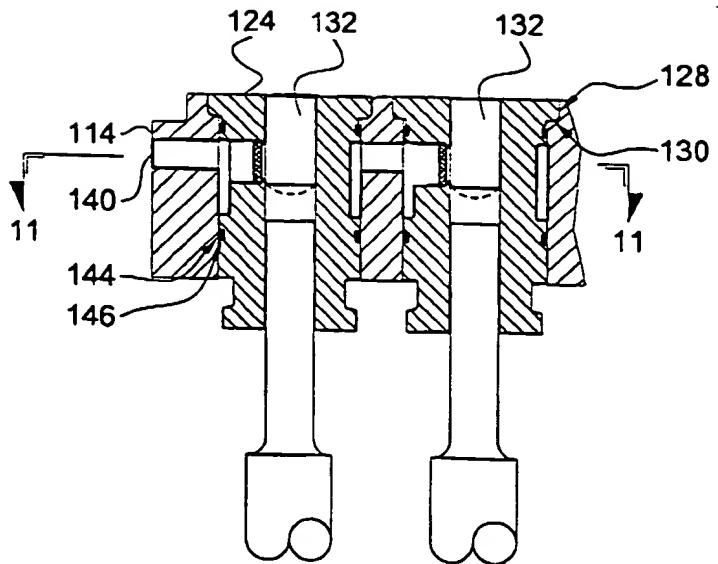


FIG. 10

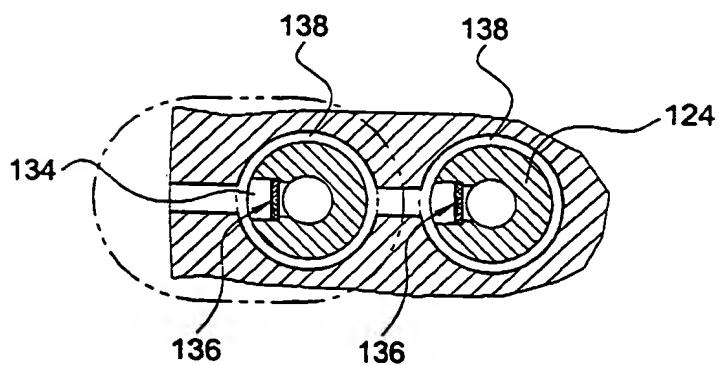


FIG. 11

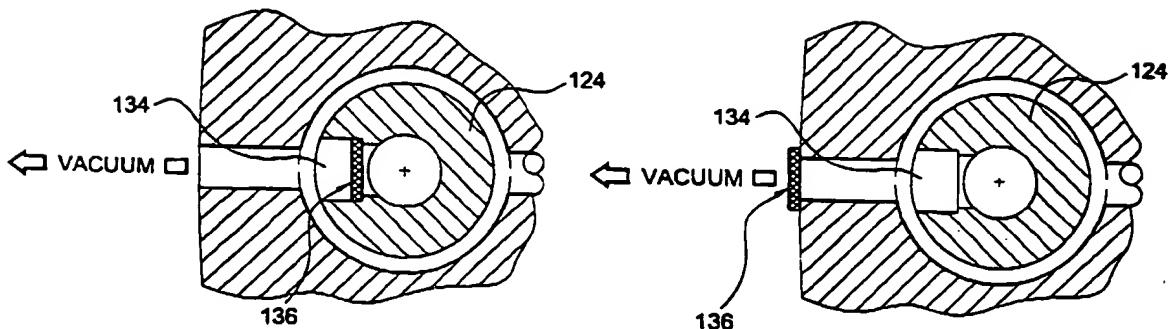


FIG. 12

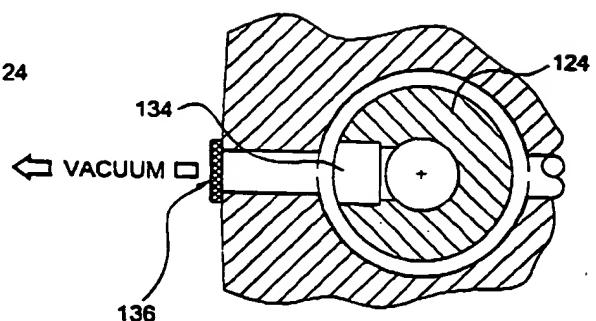


FIG. 12A

0096114-26968600

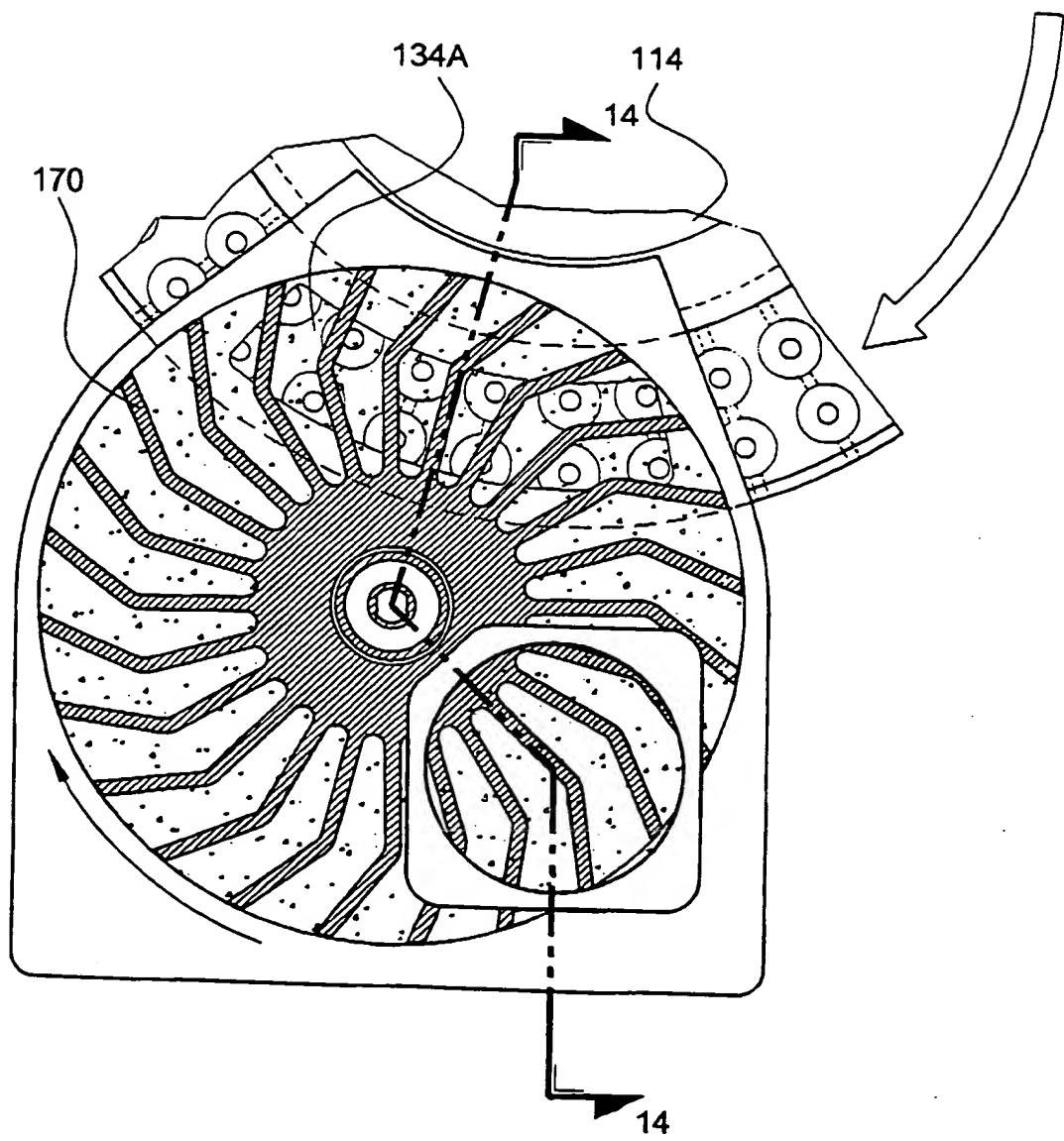


FIG. 13

5969462 2000-08-22

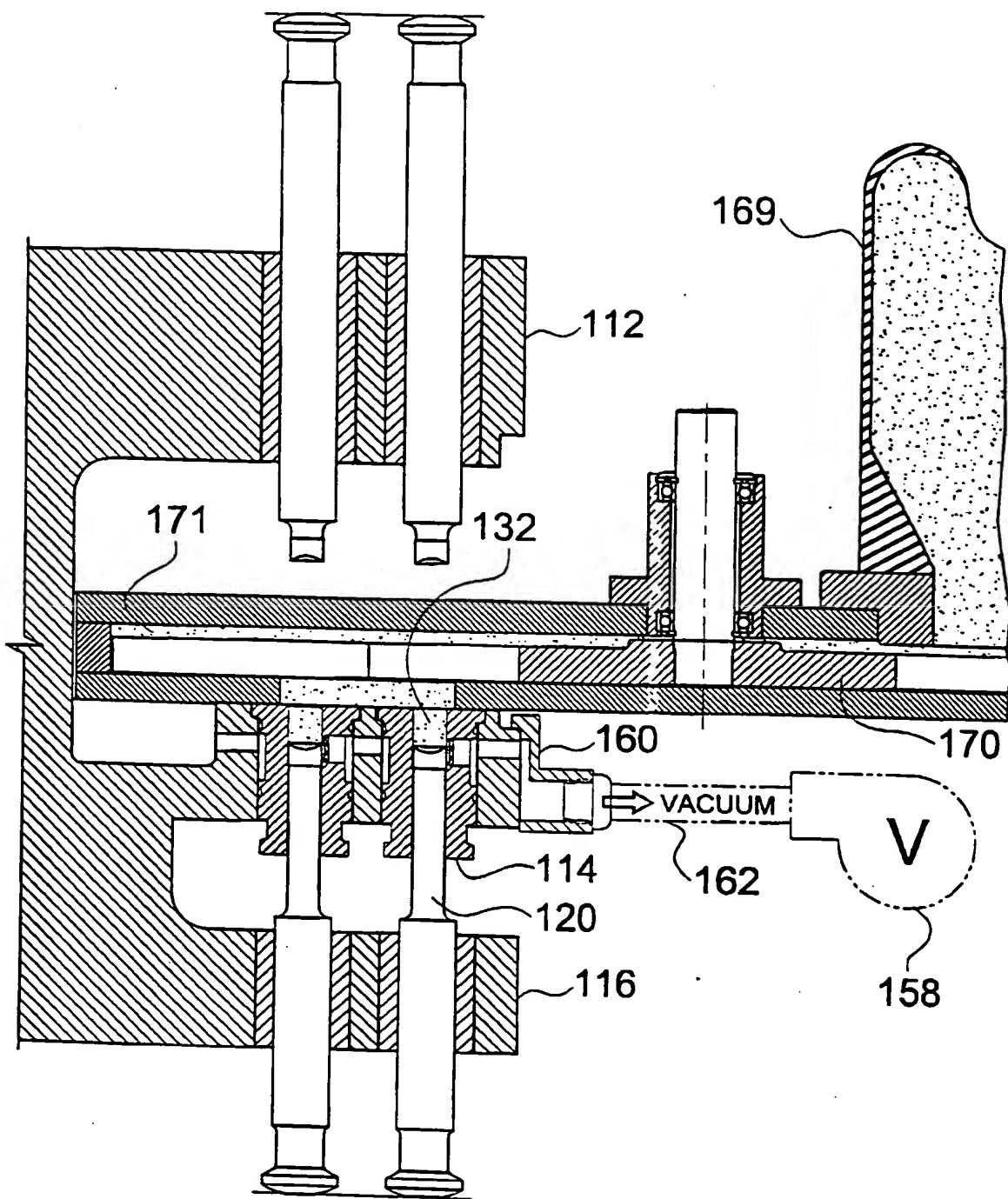


FIG. 14

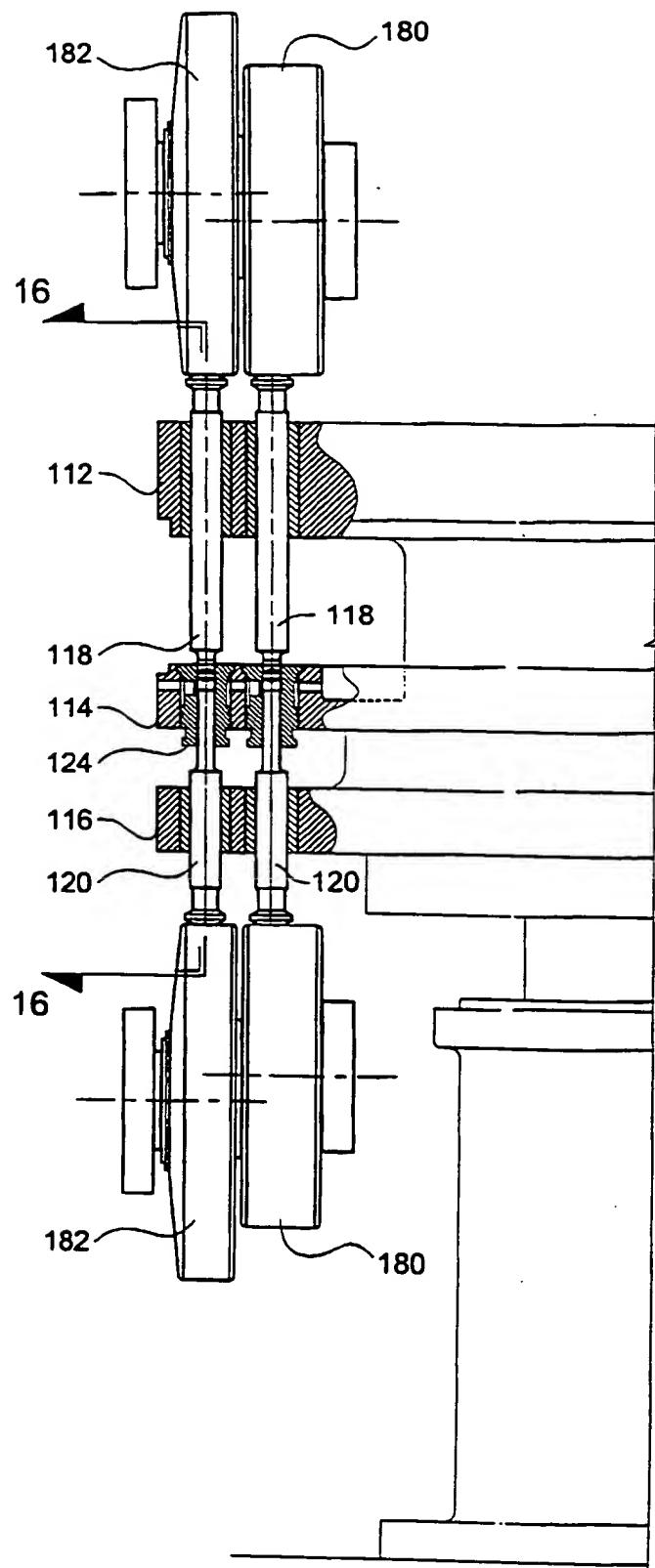
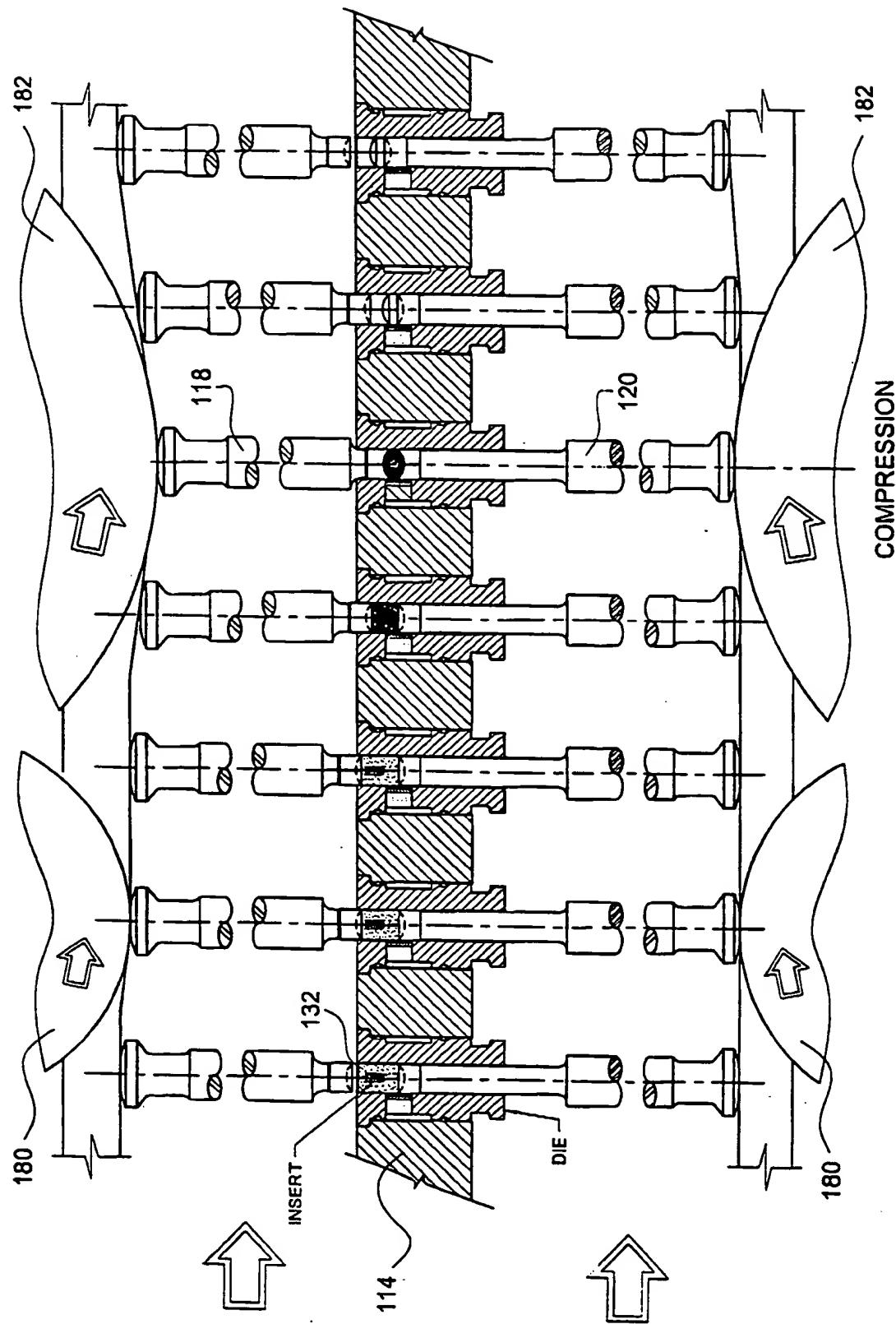


FIG. 15



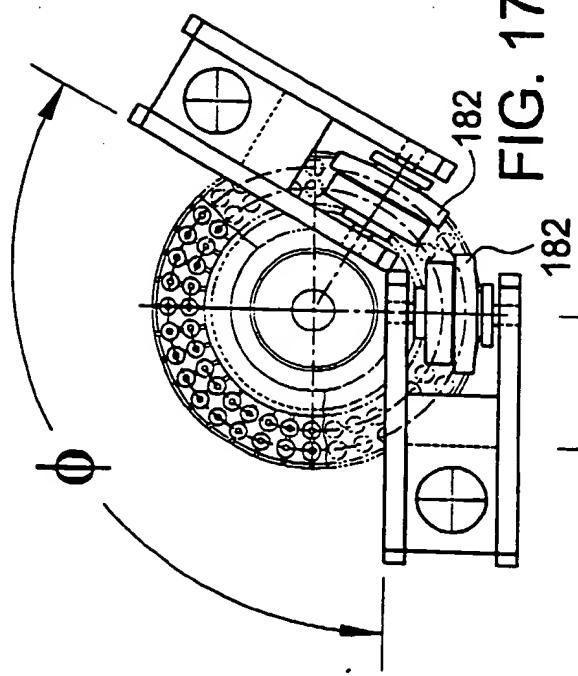


FIG. 17A

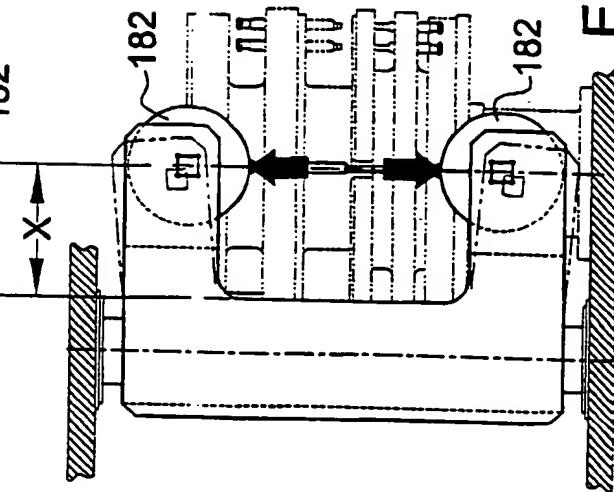


FIG. 17B

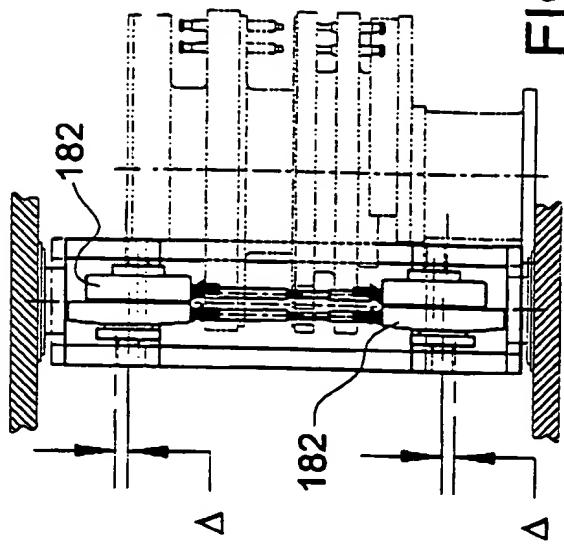


FIG. 17C

00000000000000000000000000000000

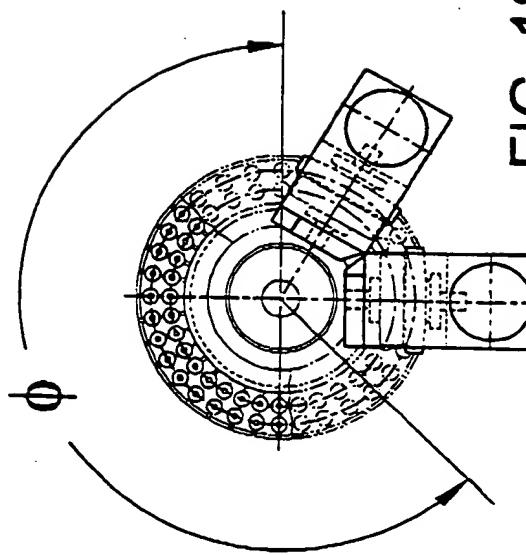


FIG. 18A

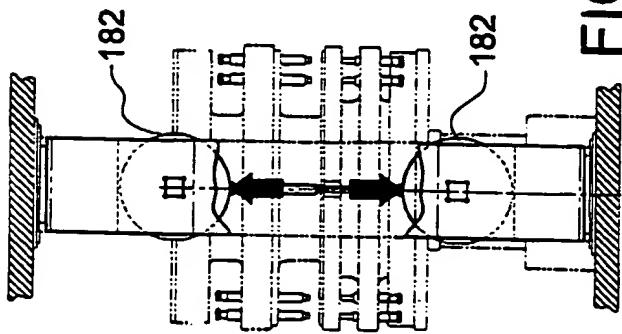


FIG. 18B

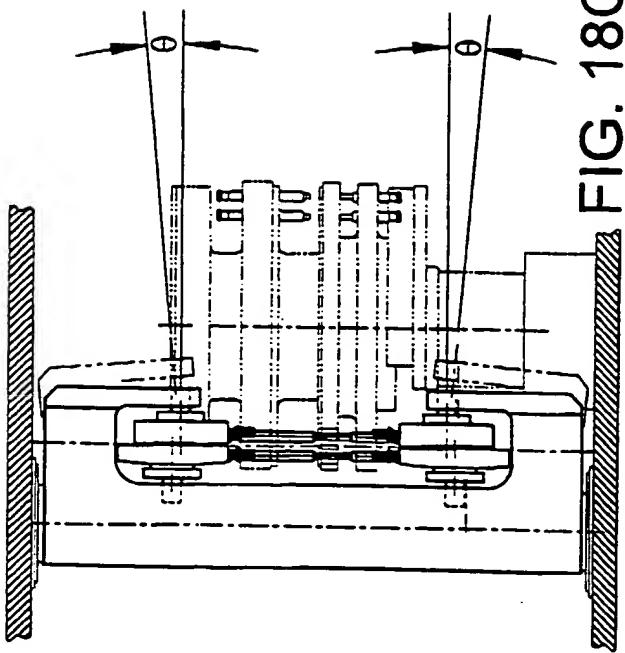


FIG. 18C

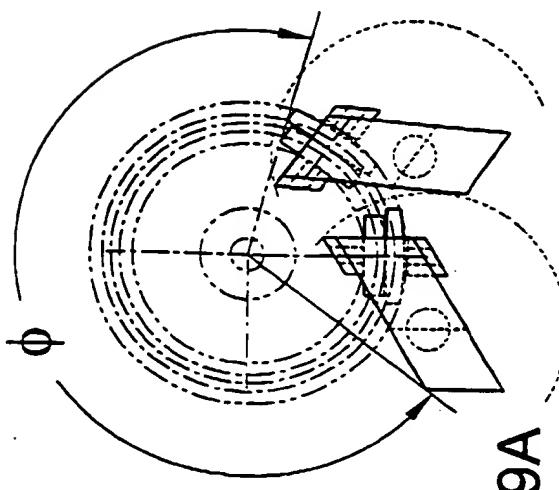


FIG. 19A

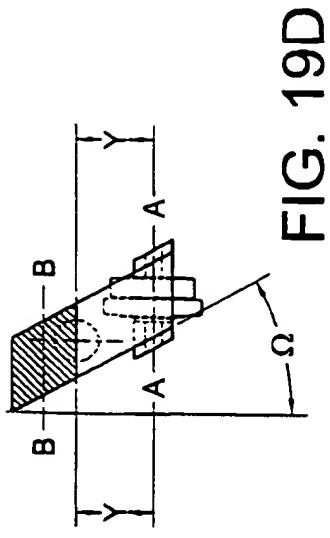


FIG. 19D

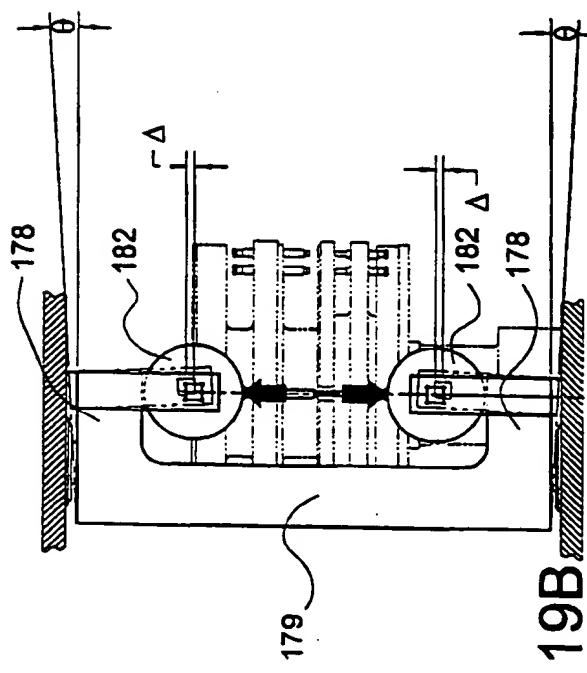


FIG. 19B

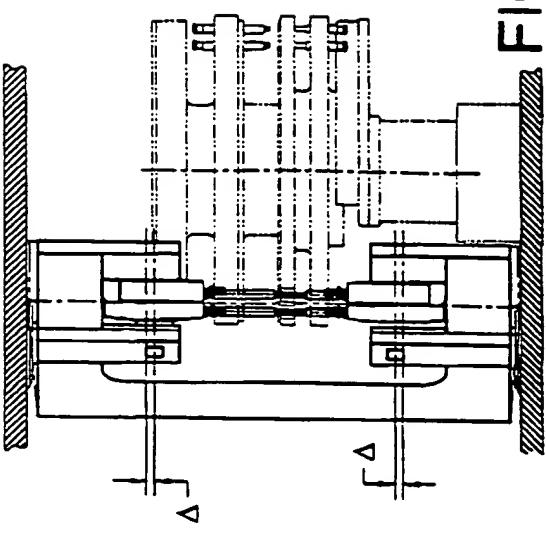
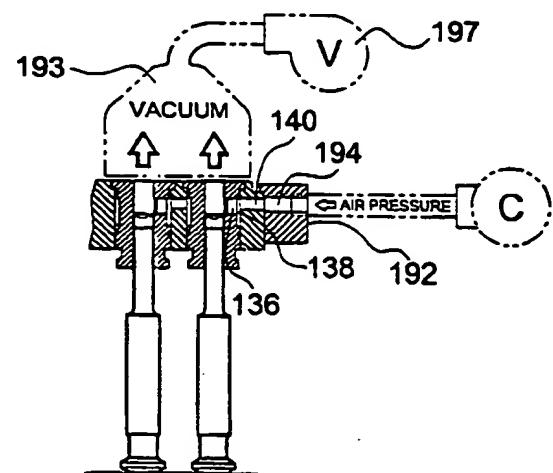
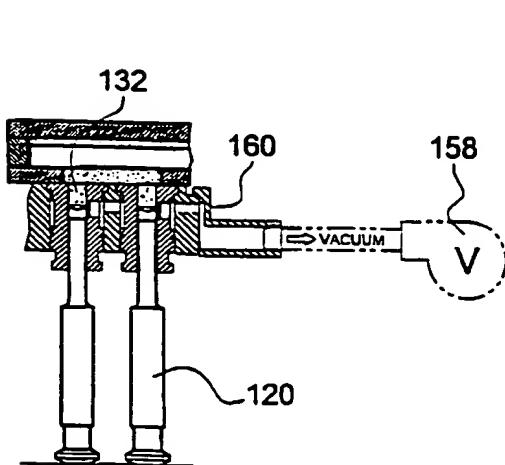
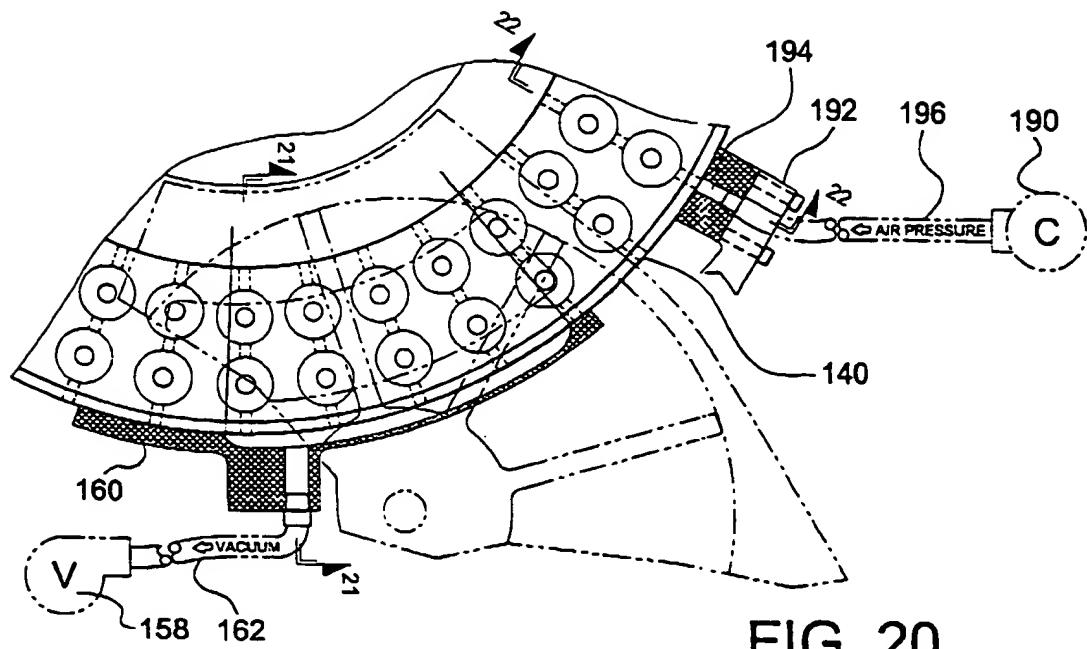


FIG. 19C



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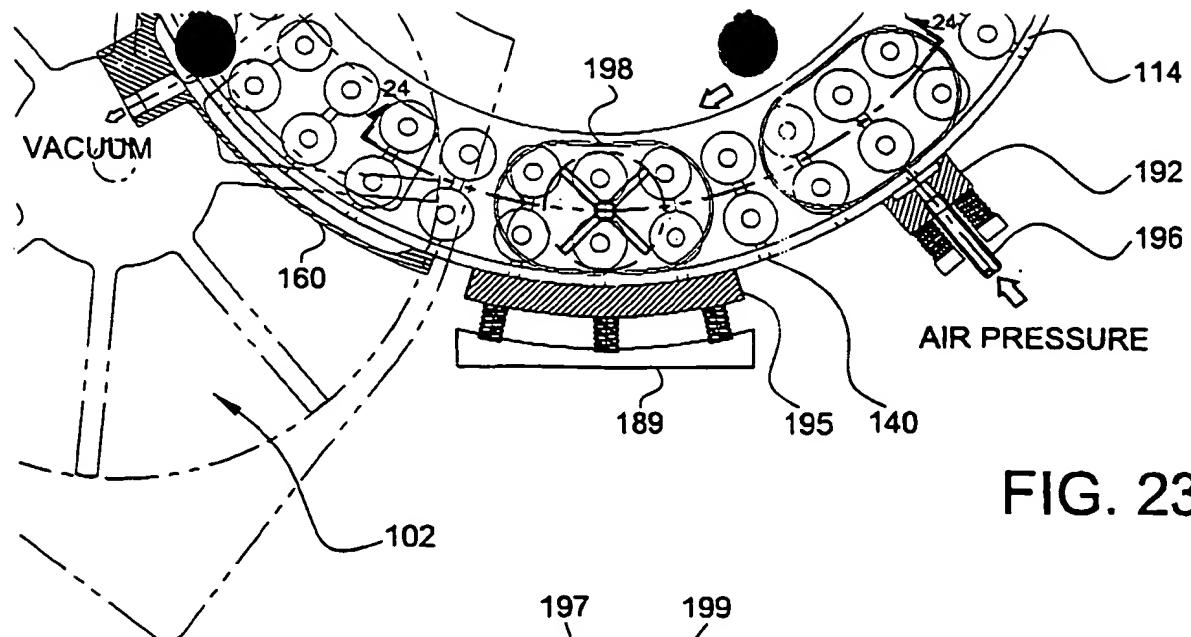


FIG. 23

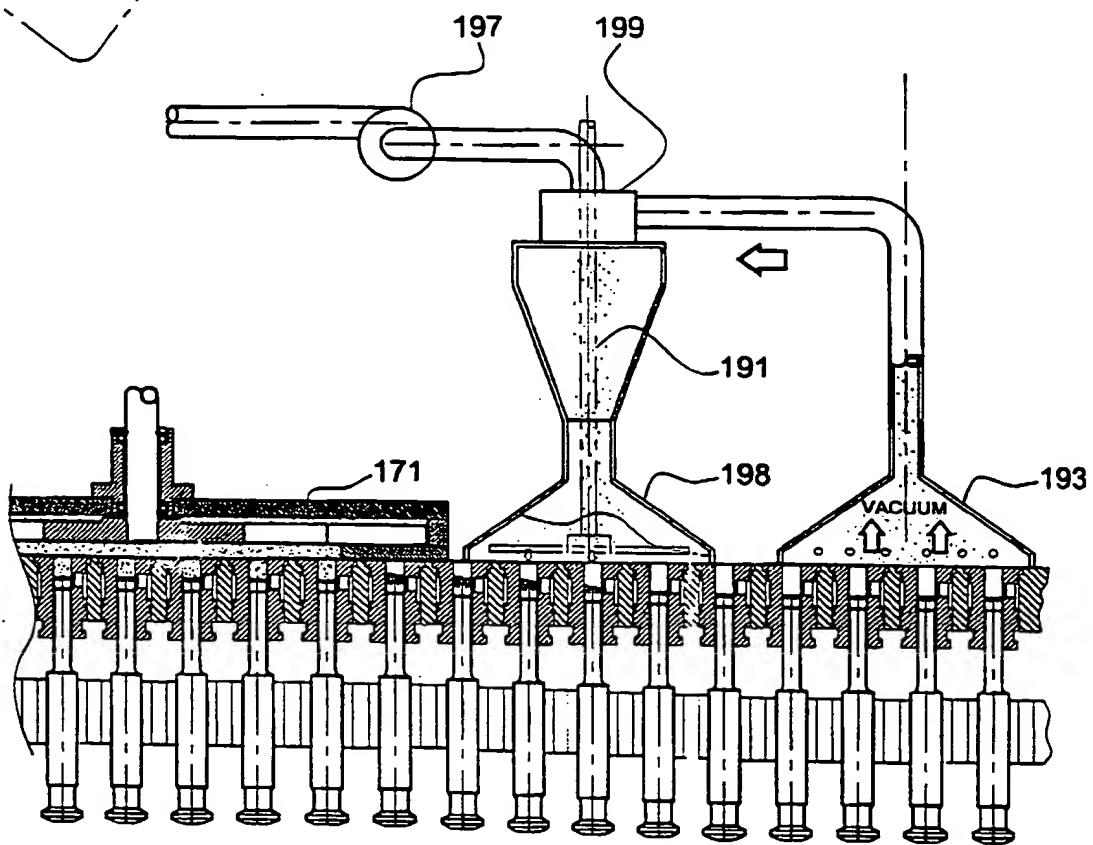


FIG. 24

FIG. 25

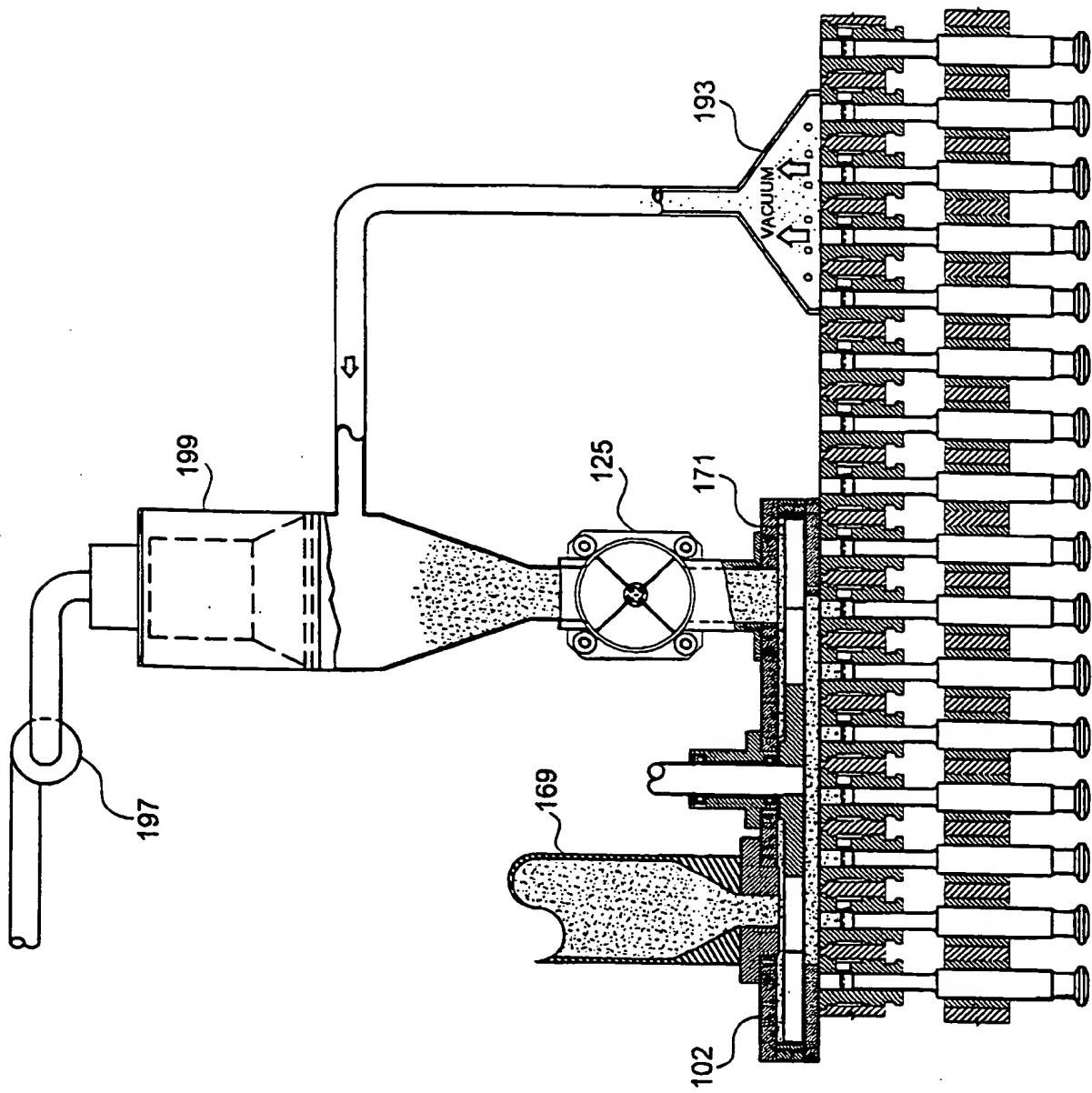


FIG. 26A

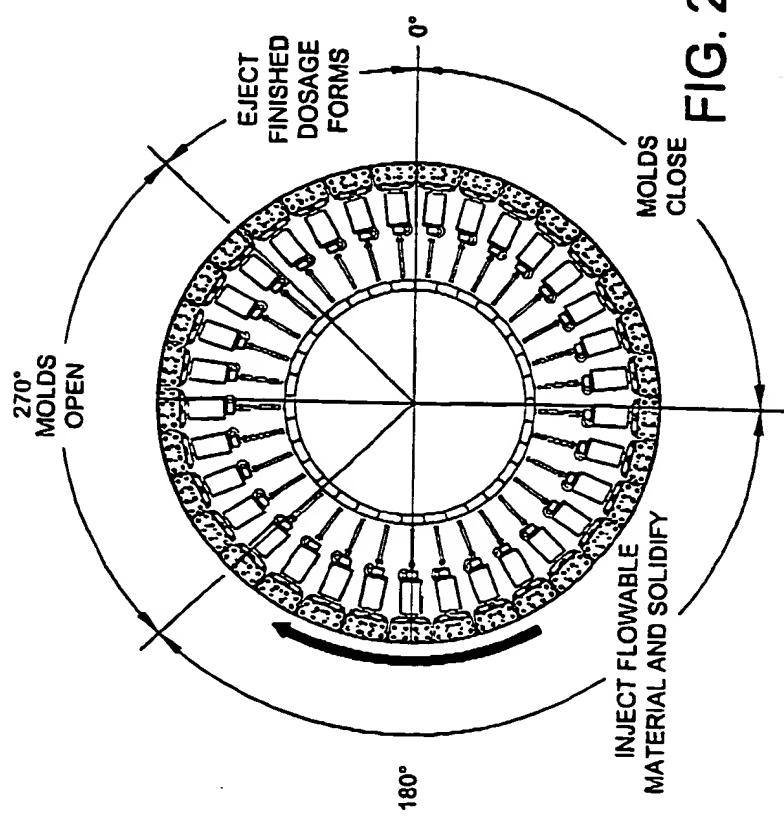


FIG. 26A

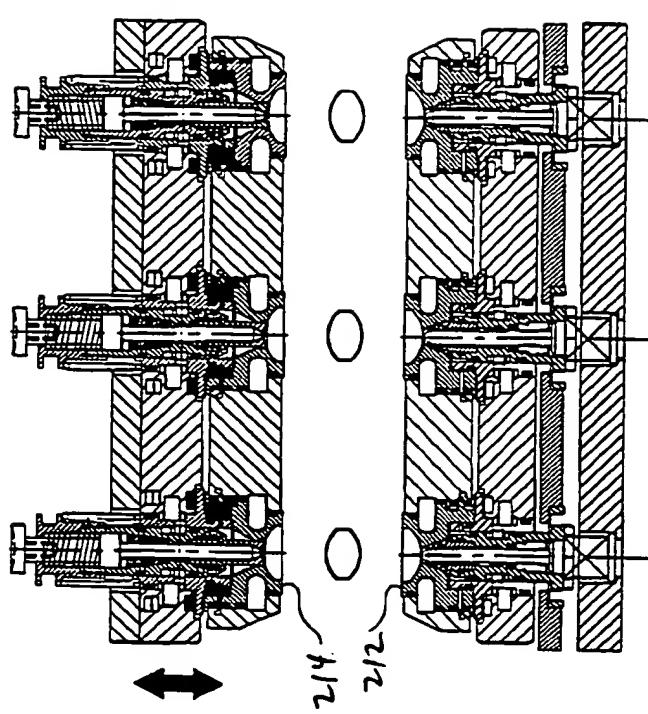


FIG. 26C

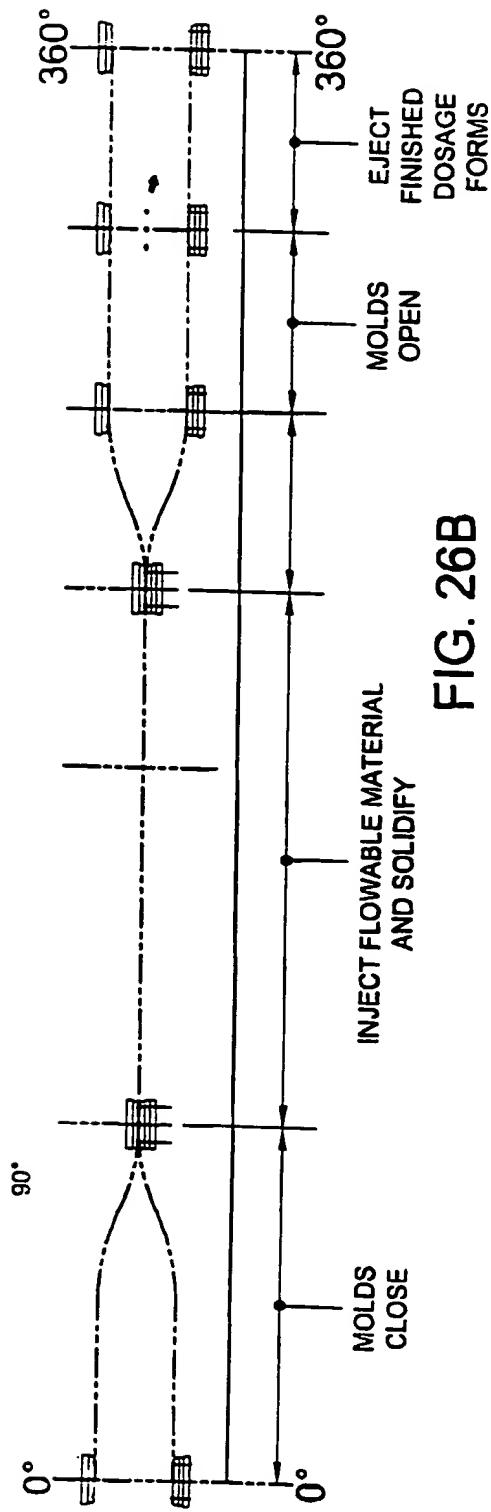


FIG. 26B

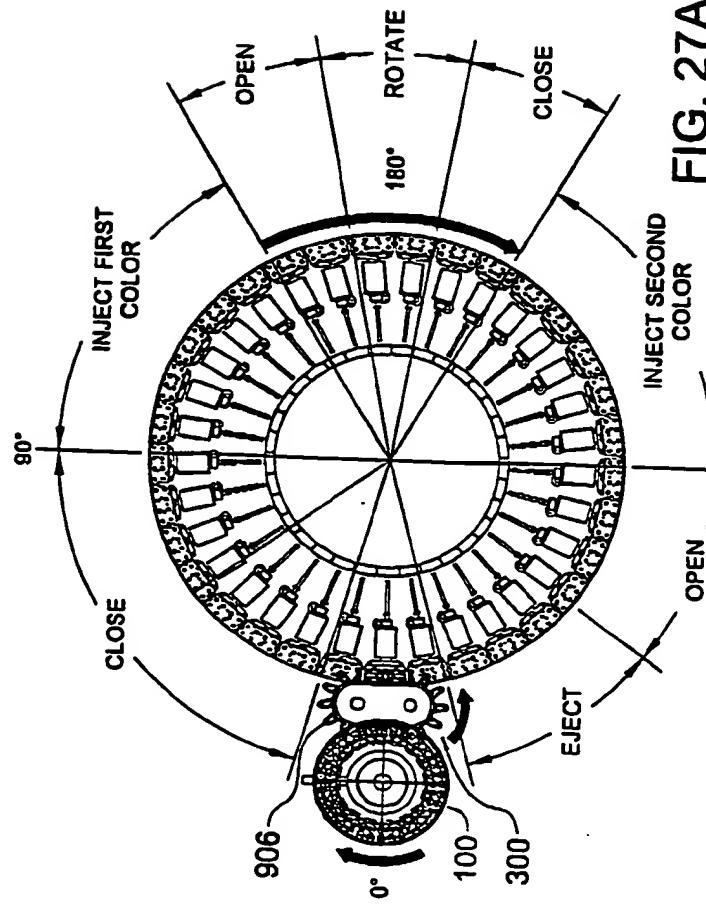


FIG. 27A

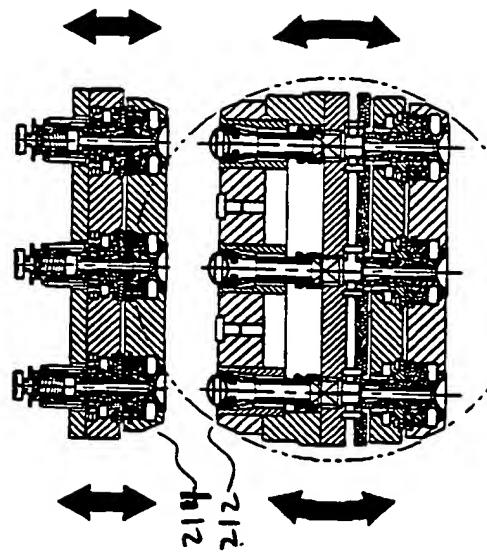


FIG. 27C

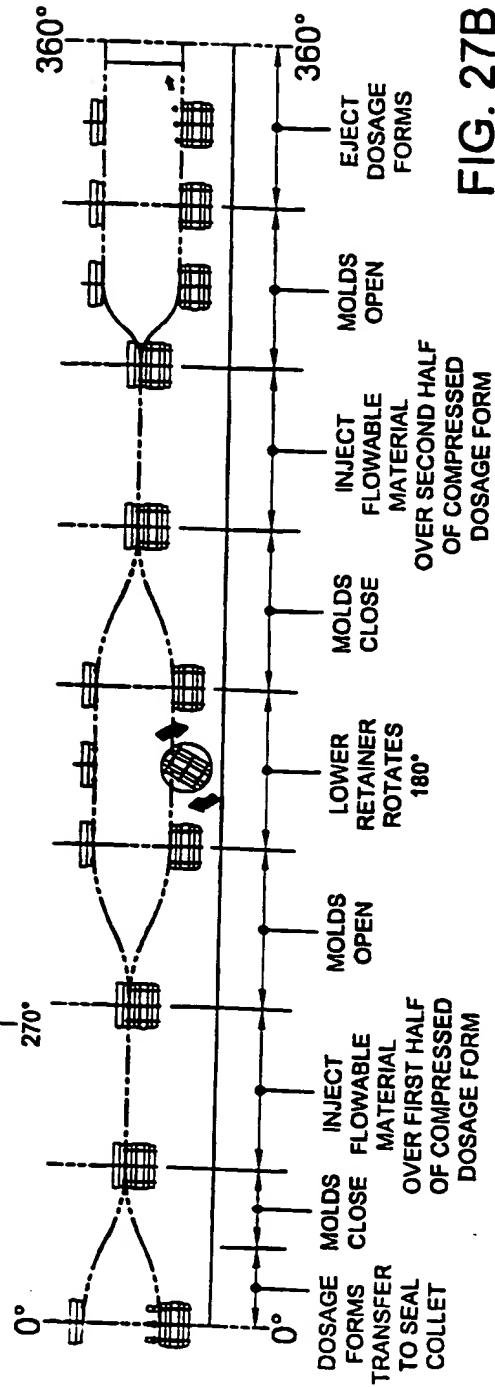


FIG. 27B

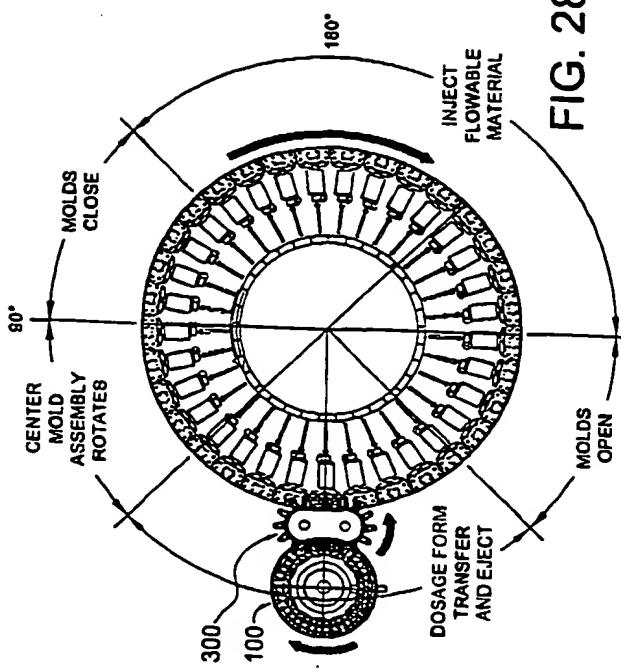


FIG. 28A

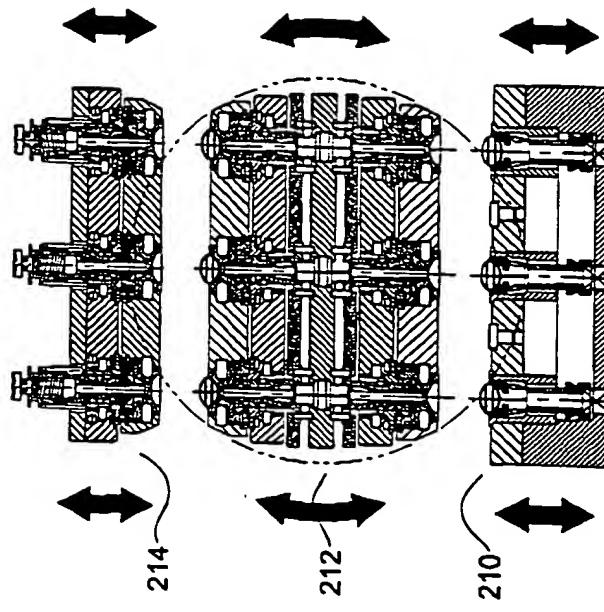


FIG. 28C (SECOND REVOLUTION)
0°/720°

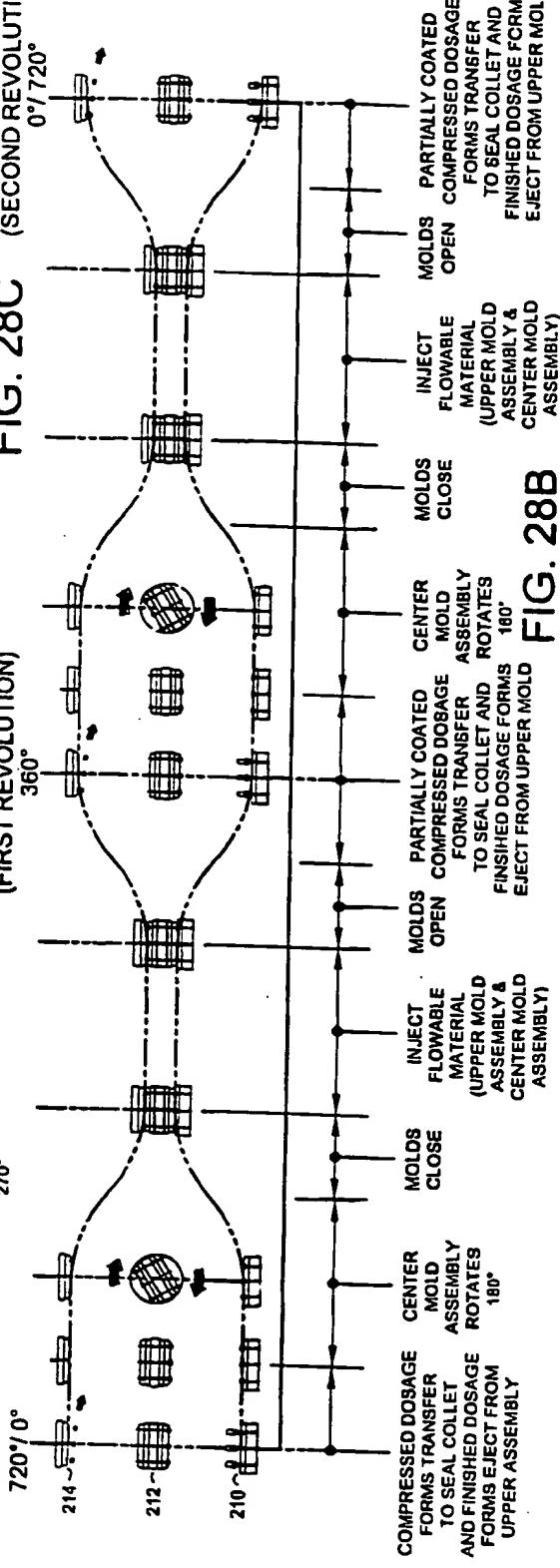


FIG. 28B

MOLDS OPEN
INJECT FLOWABLE MATERIAL (UPPER MOLD ASSEMBLY & CENTER MOLD ASSEMBLY)
PARTIALLY COATED COMPRESSED DOSAGE FORMS TRANSFER TO SEAL COLLET AND FINISHED DOSAGE FORMS EJECT FROM UPPER MOLD ASSEMBLY

MOLDS CLOSE
CENTER MOLD ASSEMBLY ROTATES 180°
DOSE FORM TRANSFER AND EJECT FROM UPPER MOLD ASSEMBLY

MOLDS OPEN
INJECT FLOWABLE MATERIAL (UPPER MOLD ASSEMBLY & CENTER MOLD ASSEMBLY)
PARTIALLY COATED COMPRESSED DOSAGE FORMS TRANSFER TO SEAL COLLET AND FINISHED DOSAGE FORMS EJECT FROM UPPER MOLD ASSEMBLY

FIG. 29

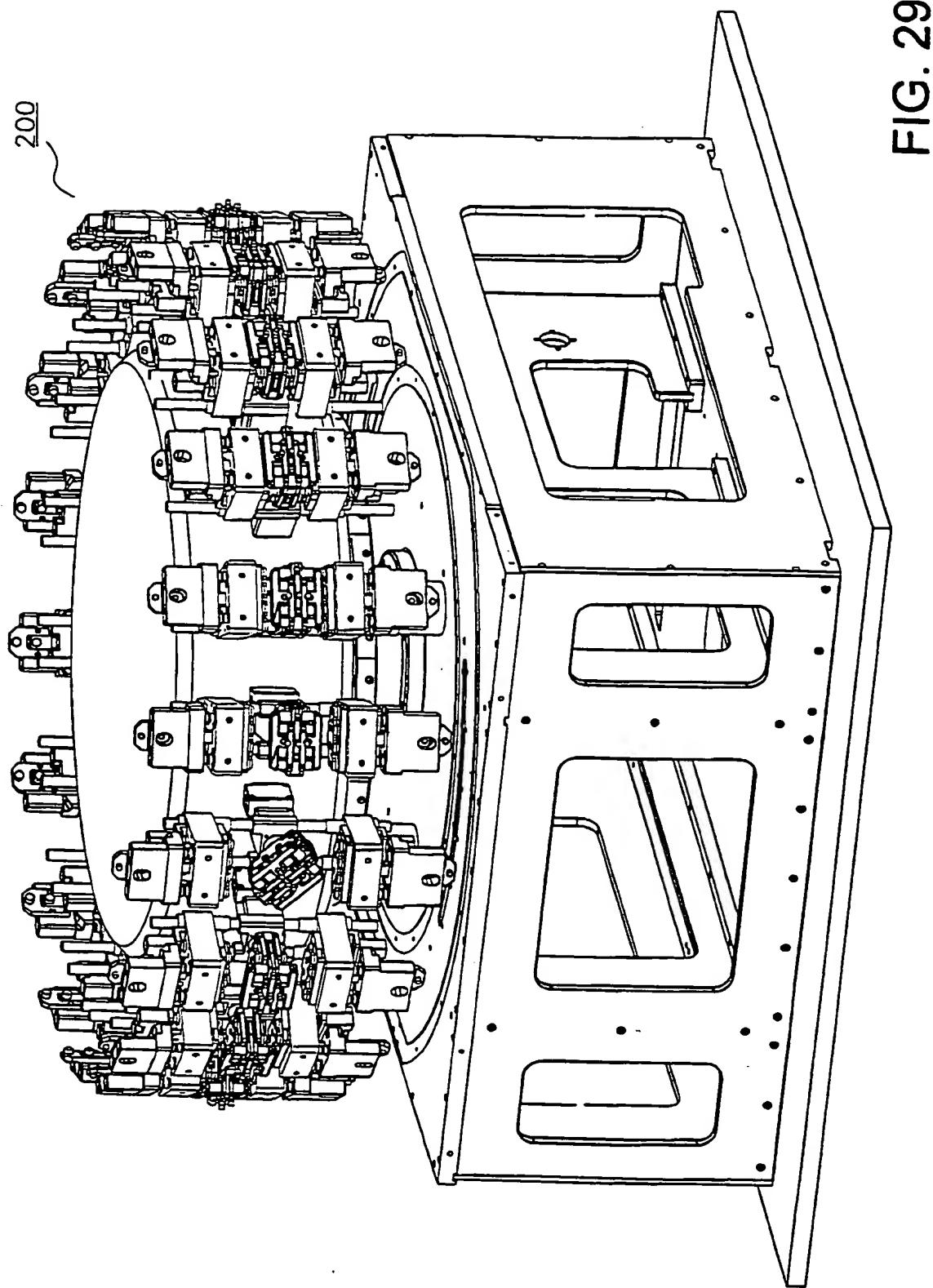


FIG. 29

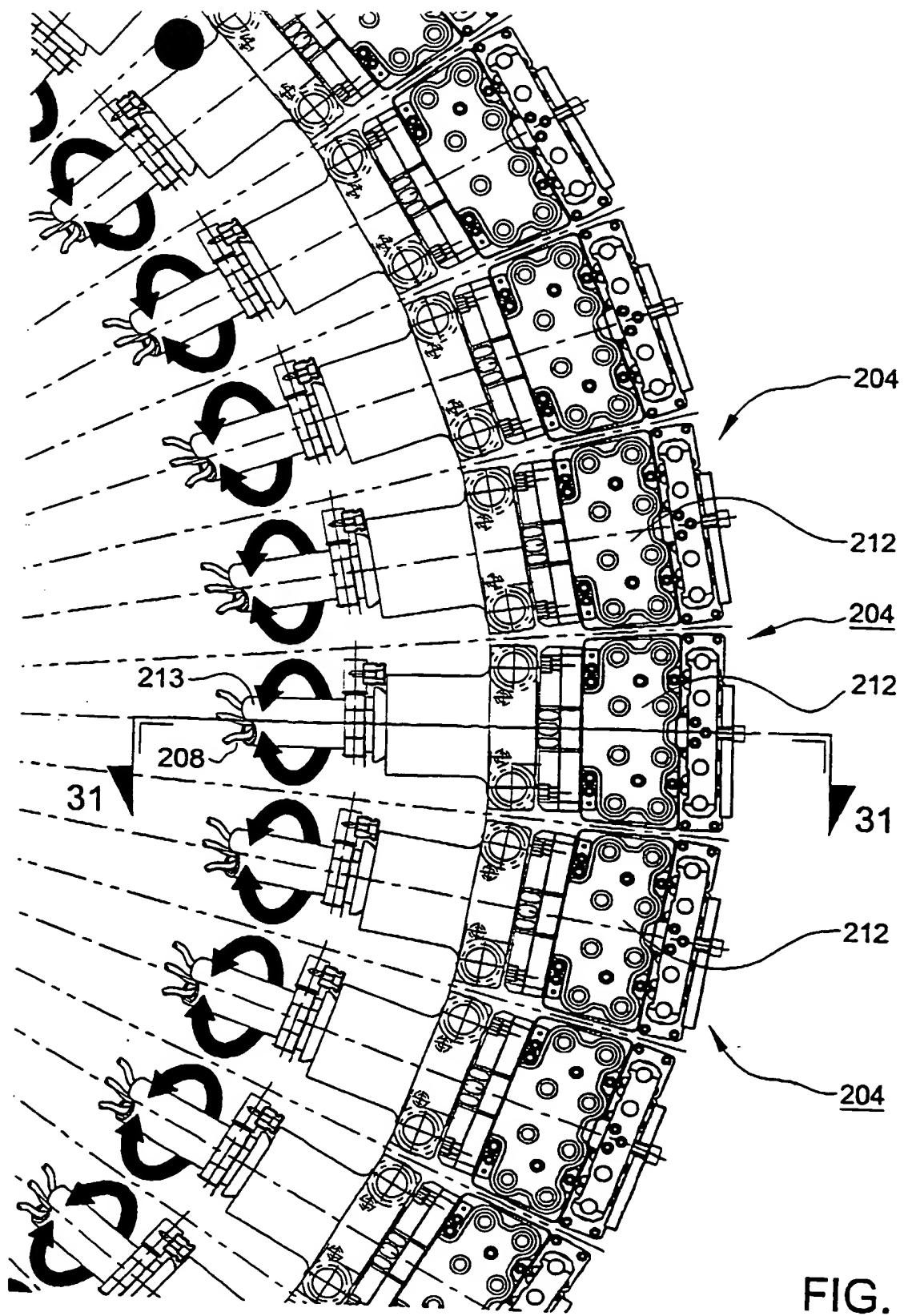


FIG. 30

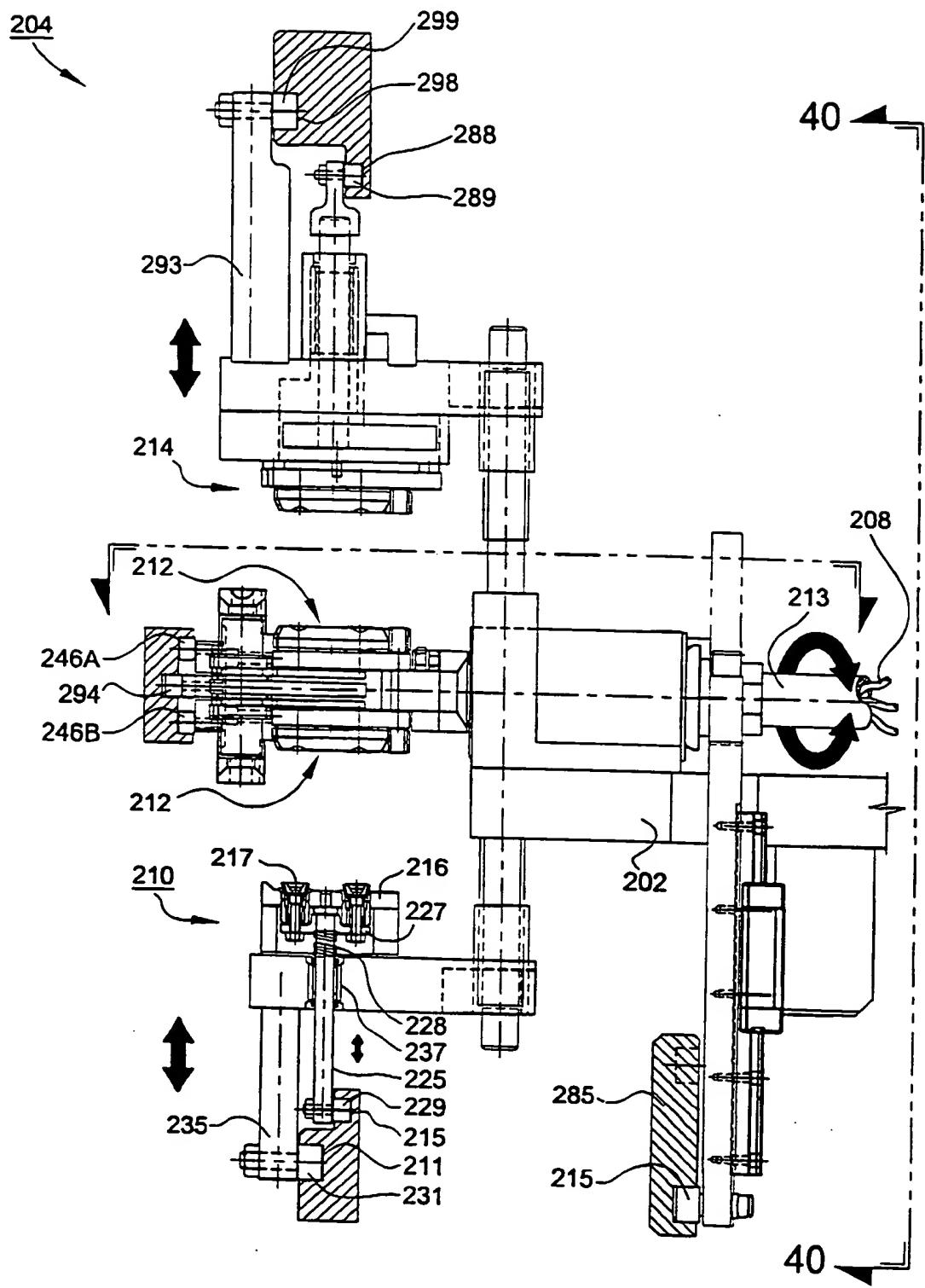


FIG. 31

05961642 002803

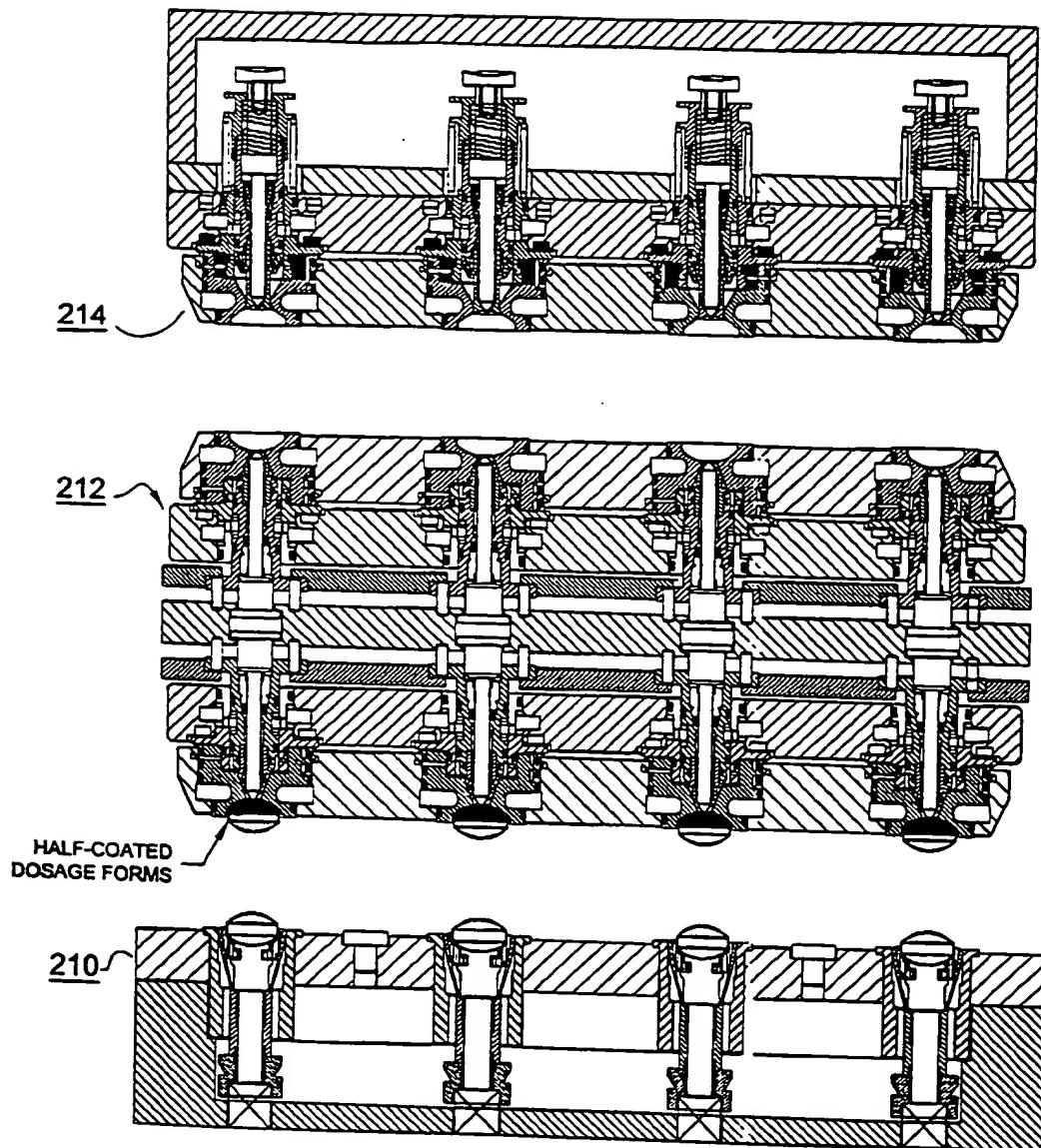


FIG. 32

102260 200406060

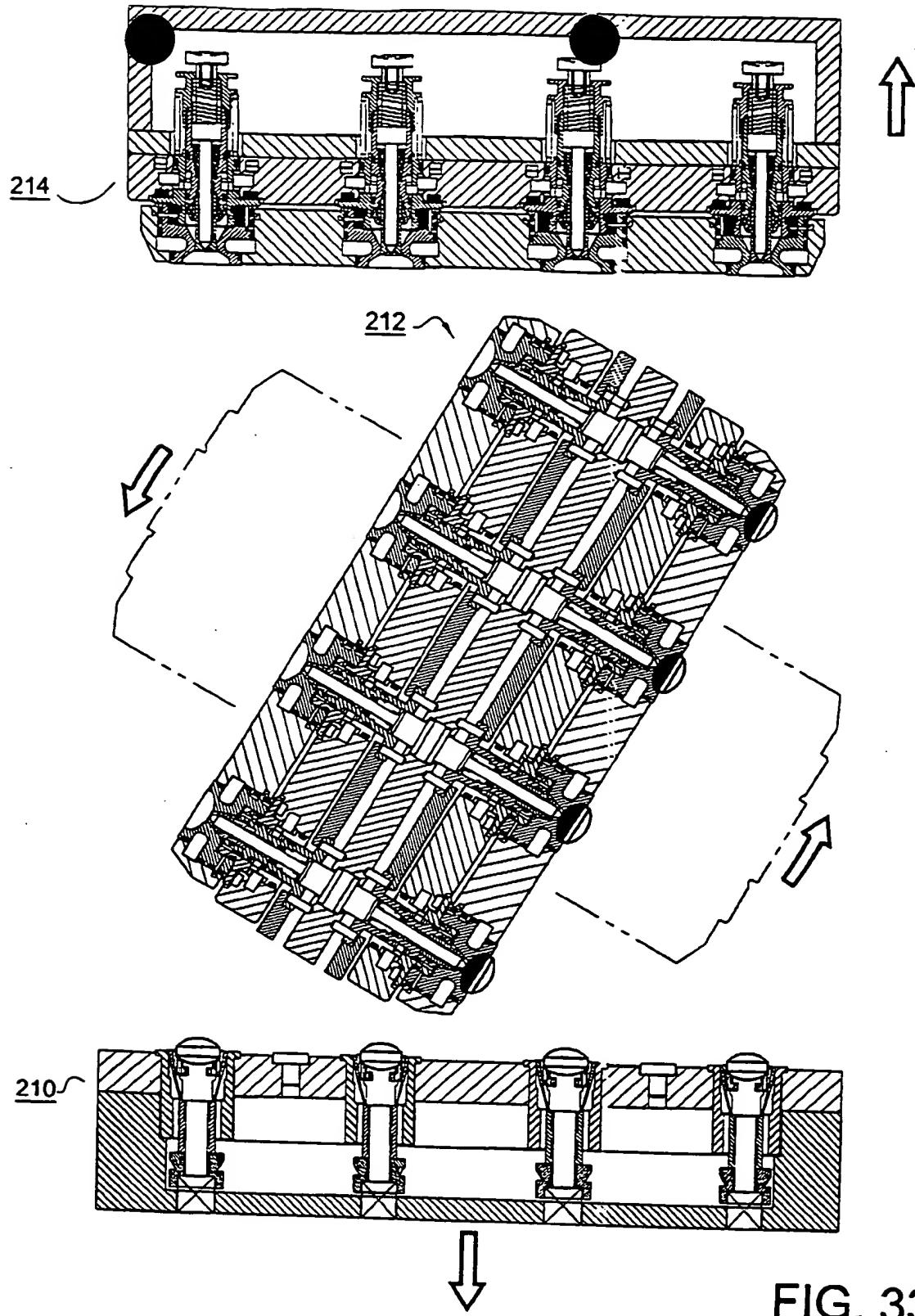


FIG. 33

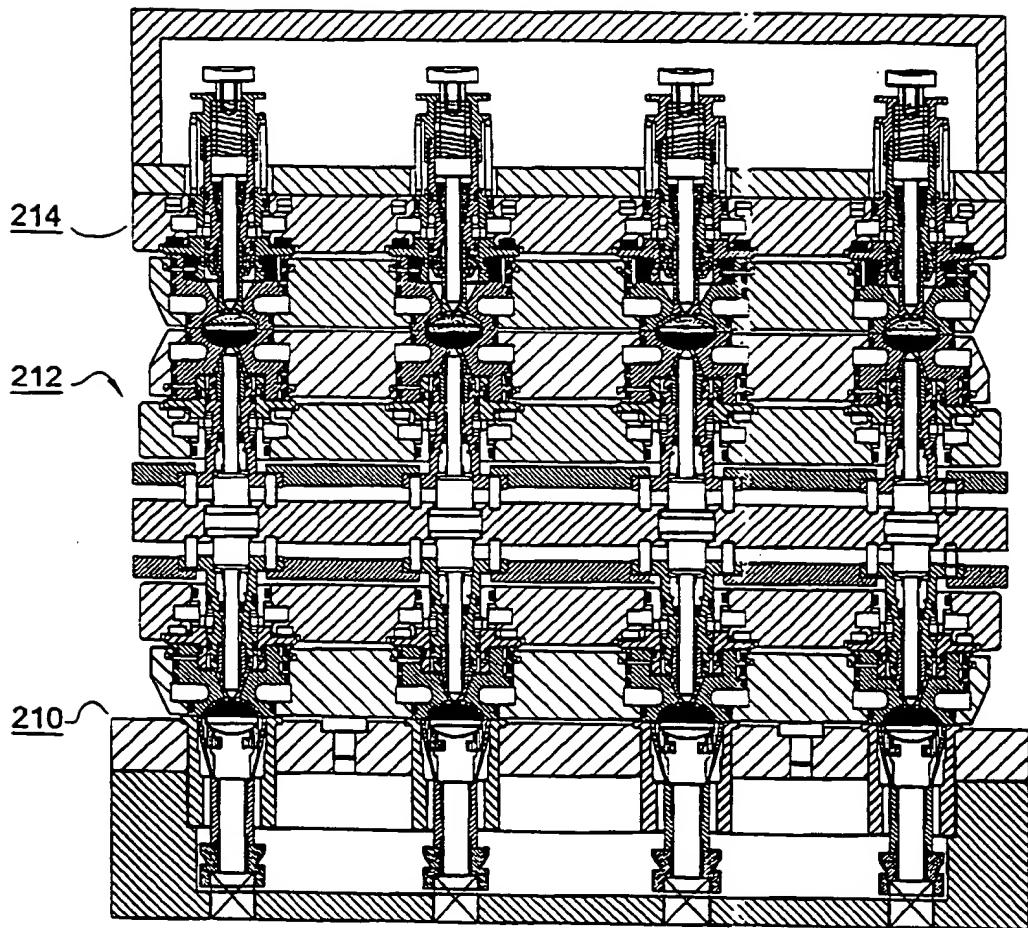


FIG. 34

10260 " 4619960

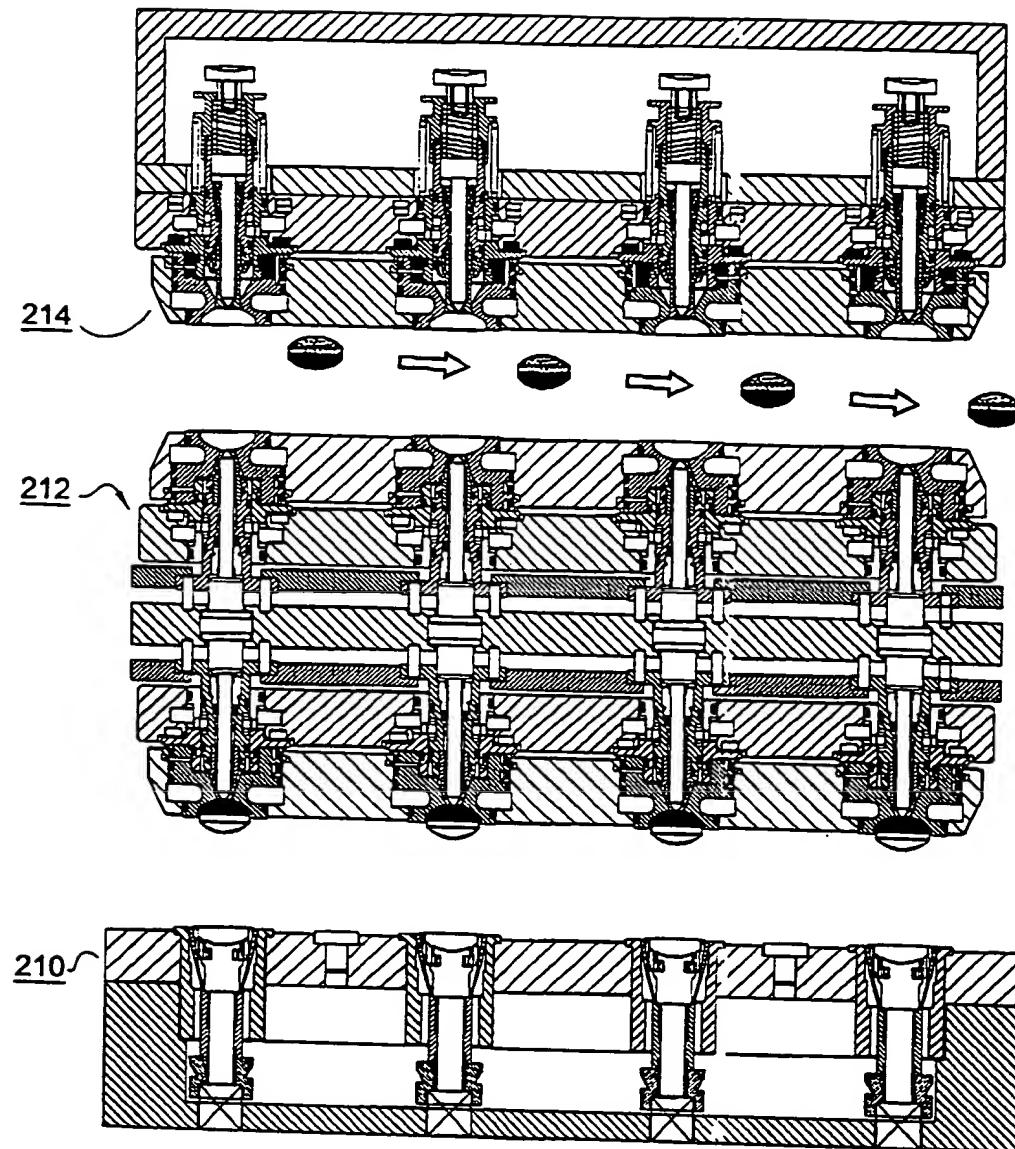


FIG. 35

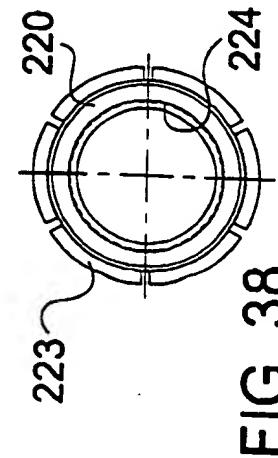


FIG. 38

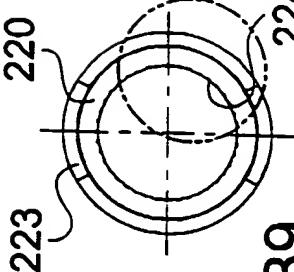


FIG. 39

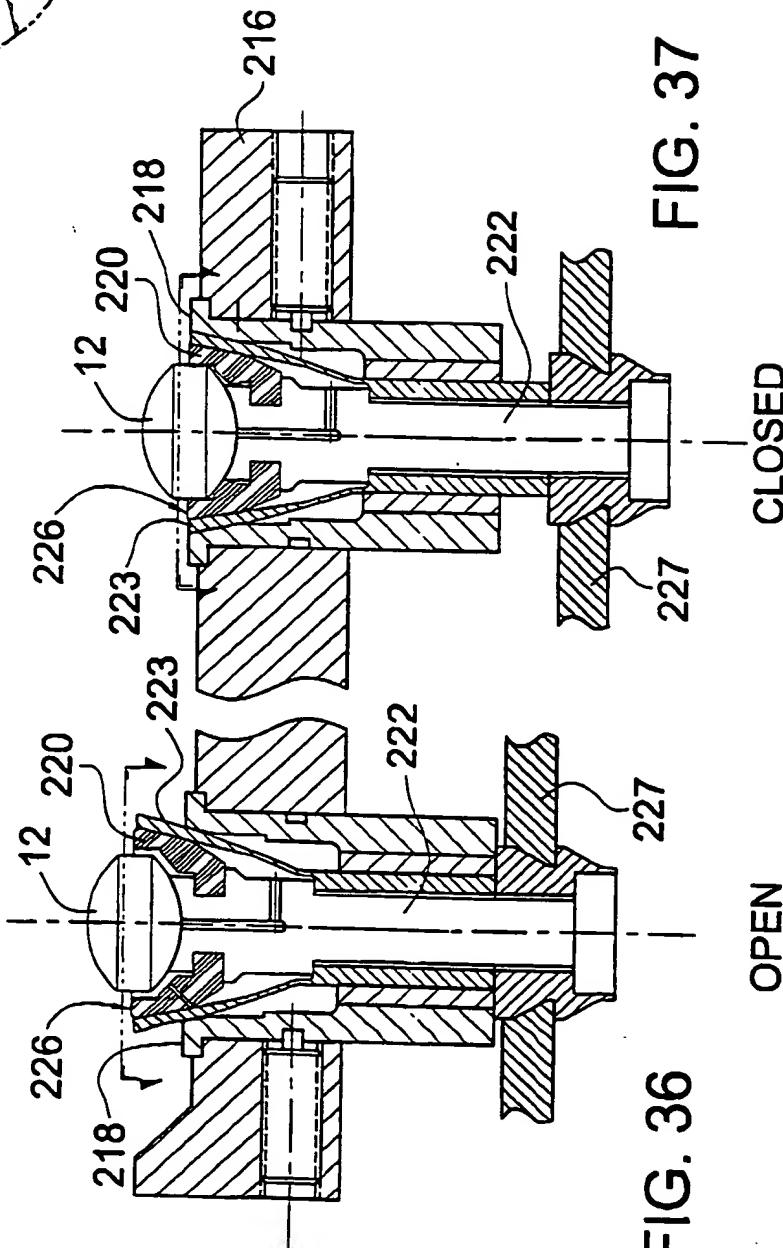
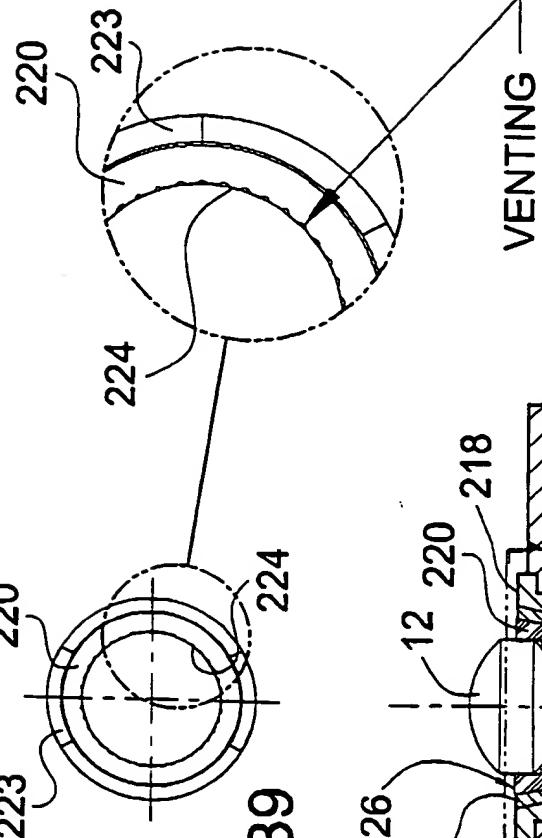
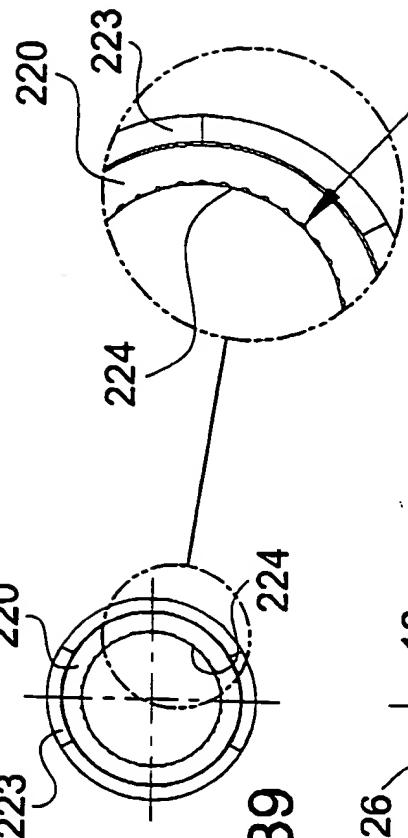


FIG. 36

FIG. 37

OPEN

CLOSED

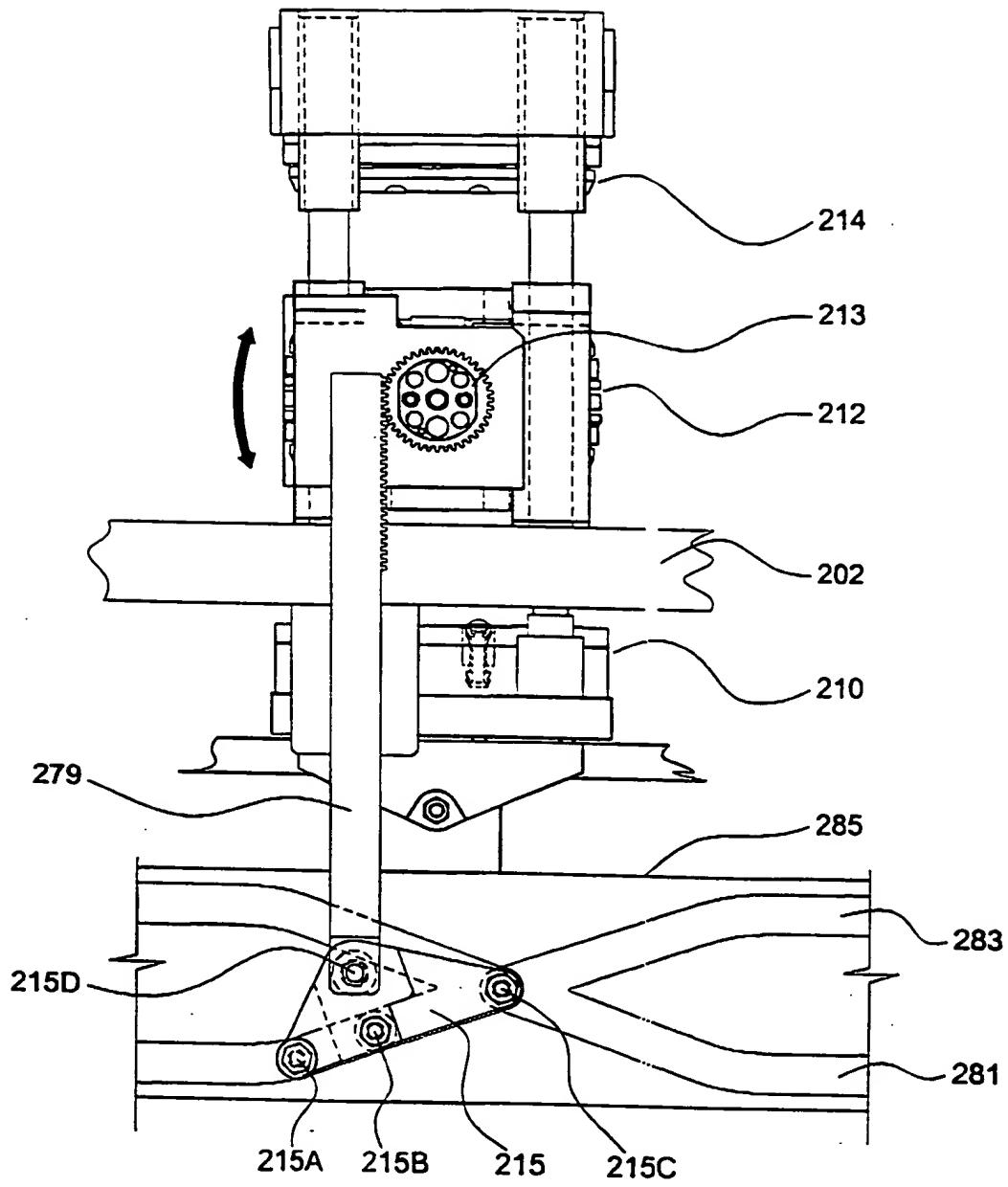


FIG. 40

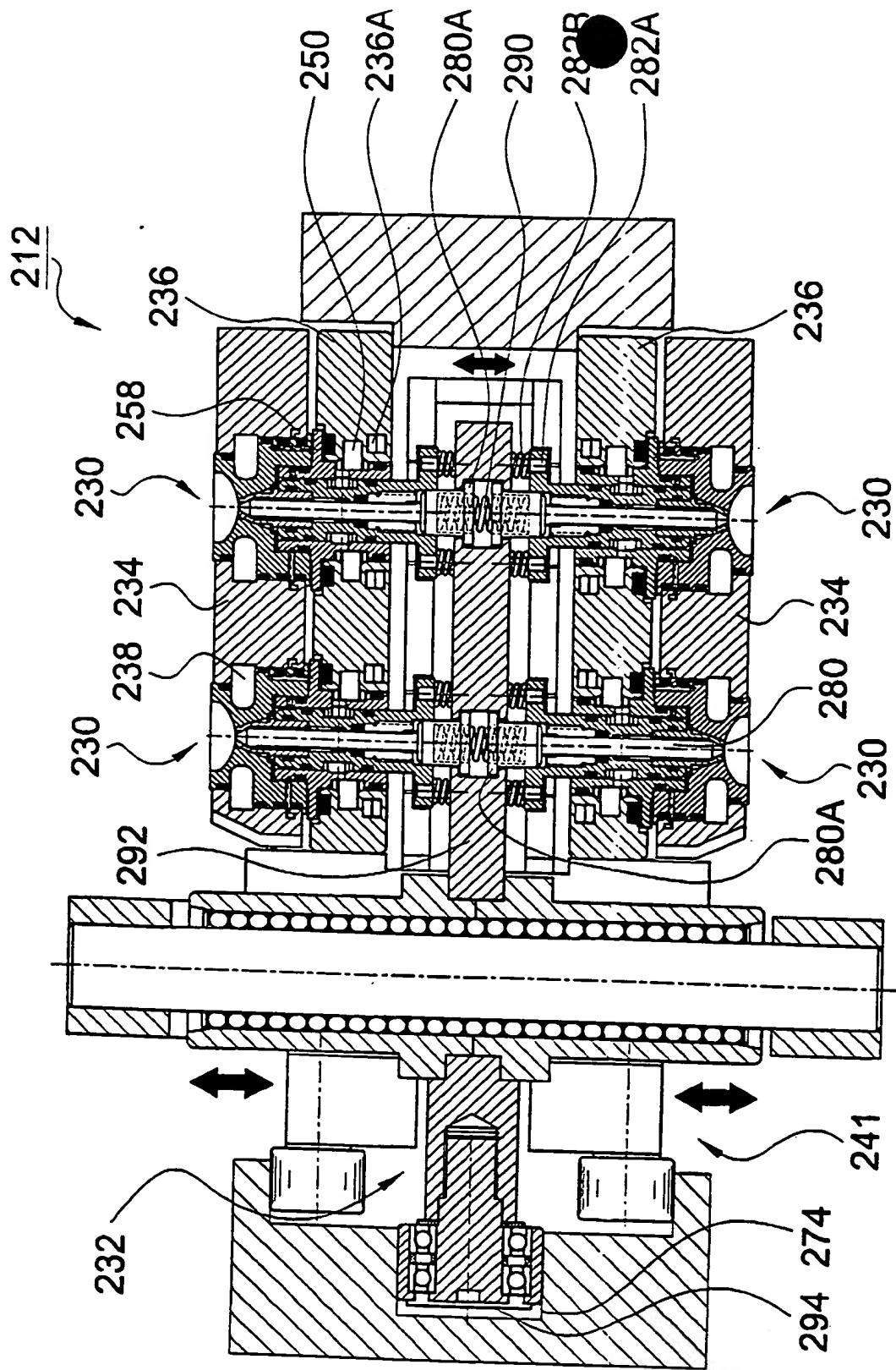


FIG. 41

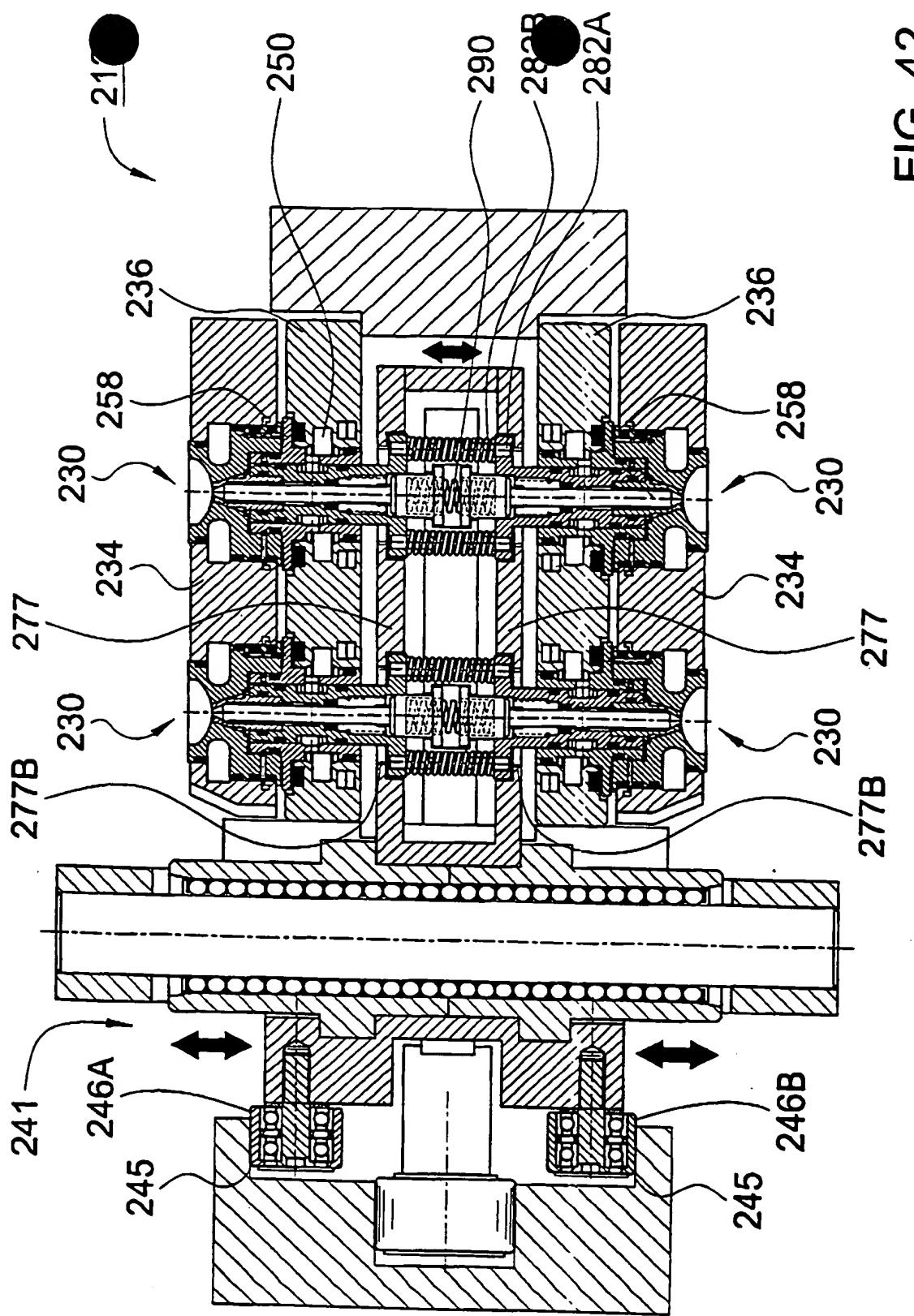


FIG. 42

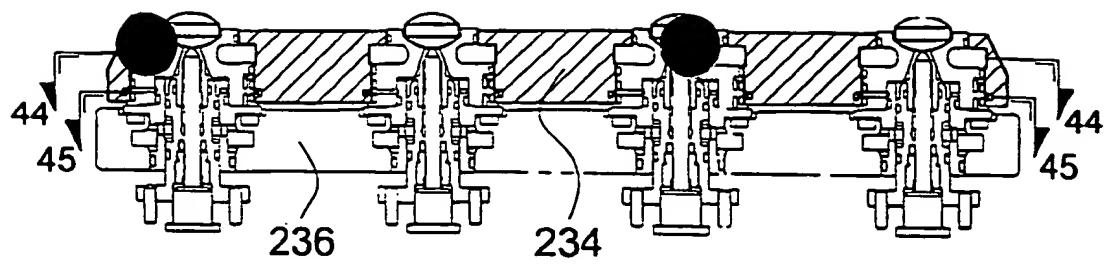


FIG. 43

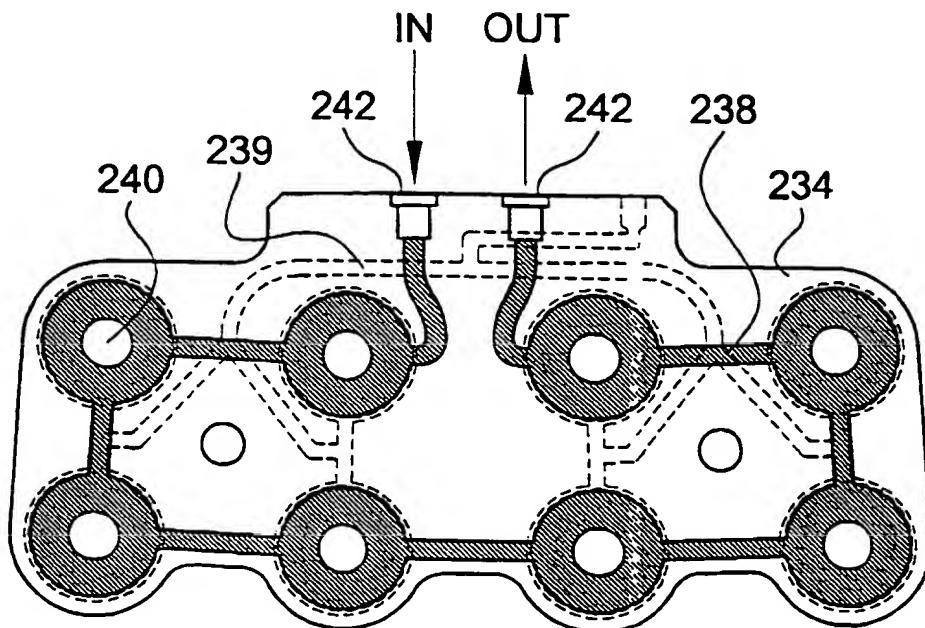


FIG. 44

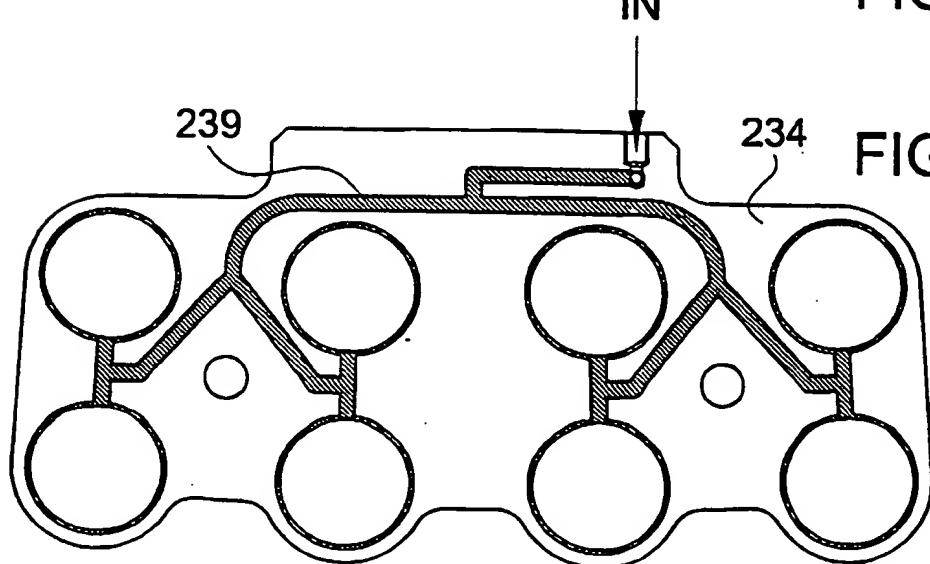


FIG. 45

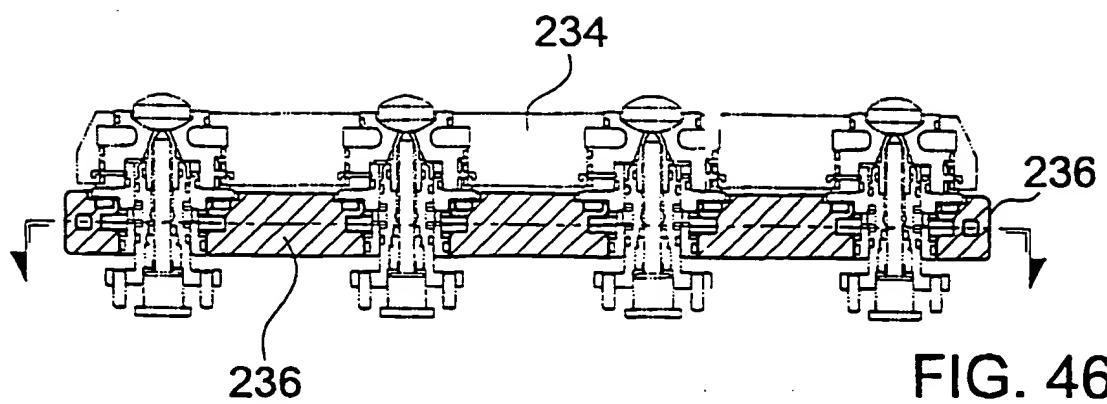


FIG. 46

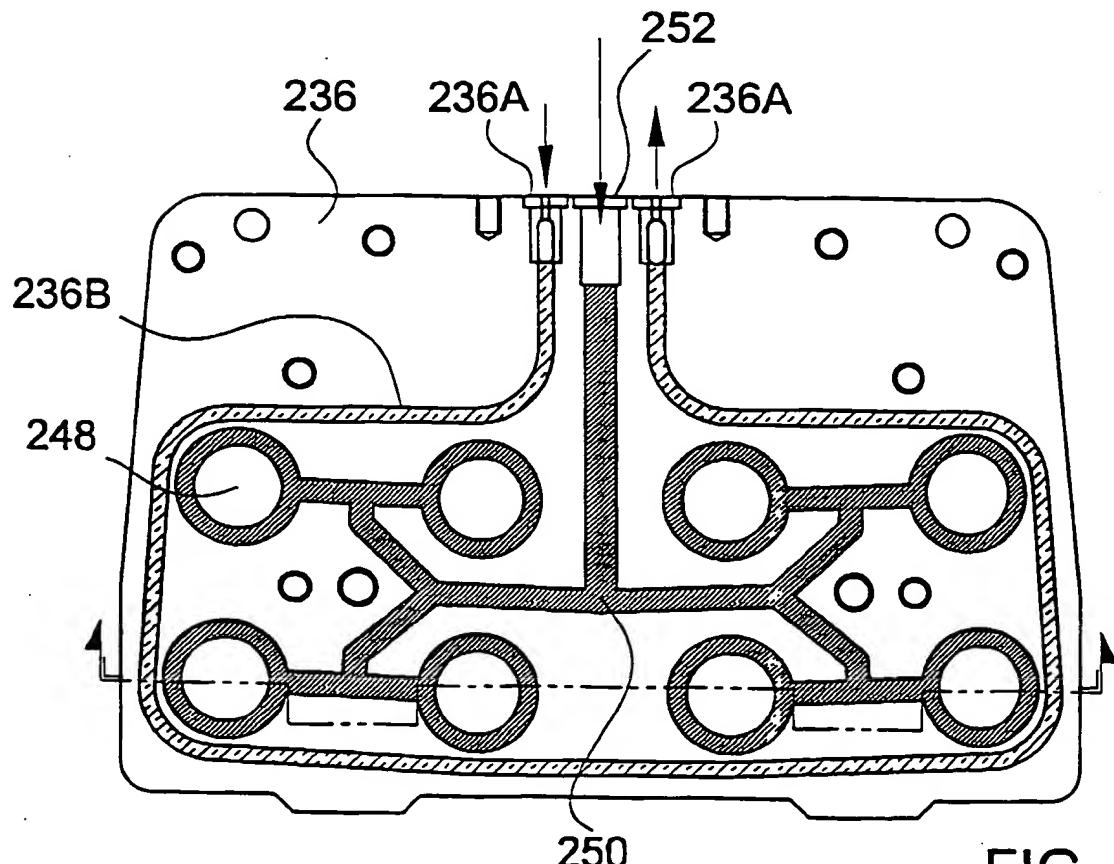
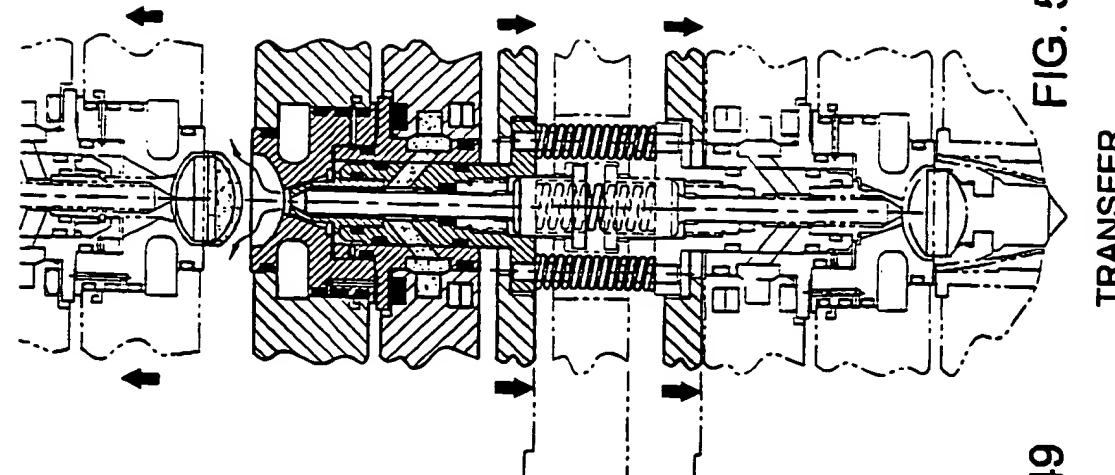
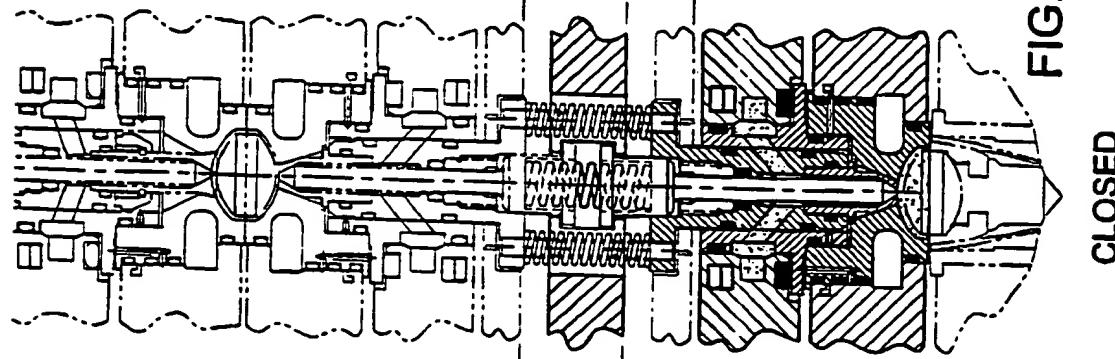
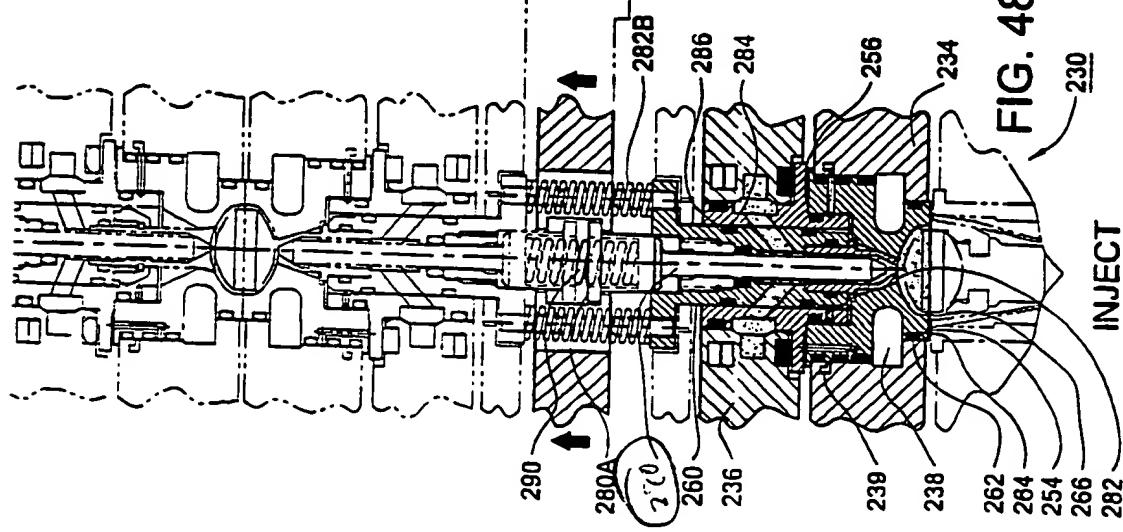


FIG. 47

102260-25199600



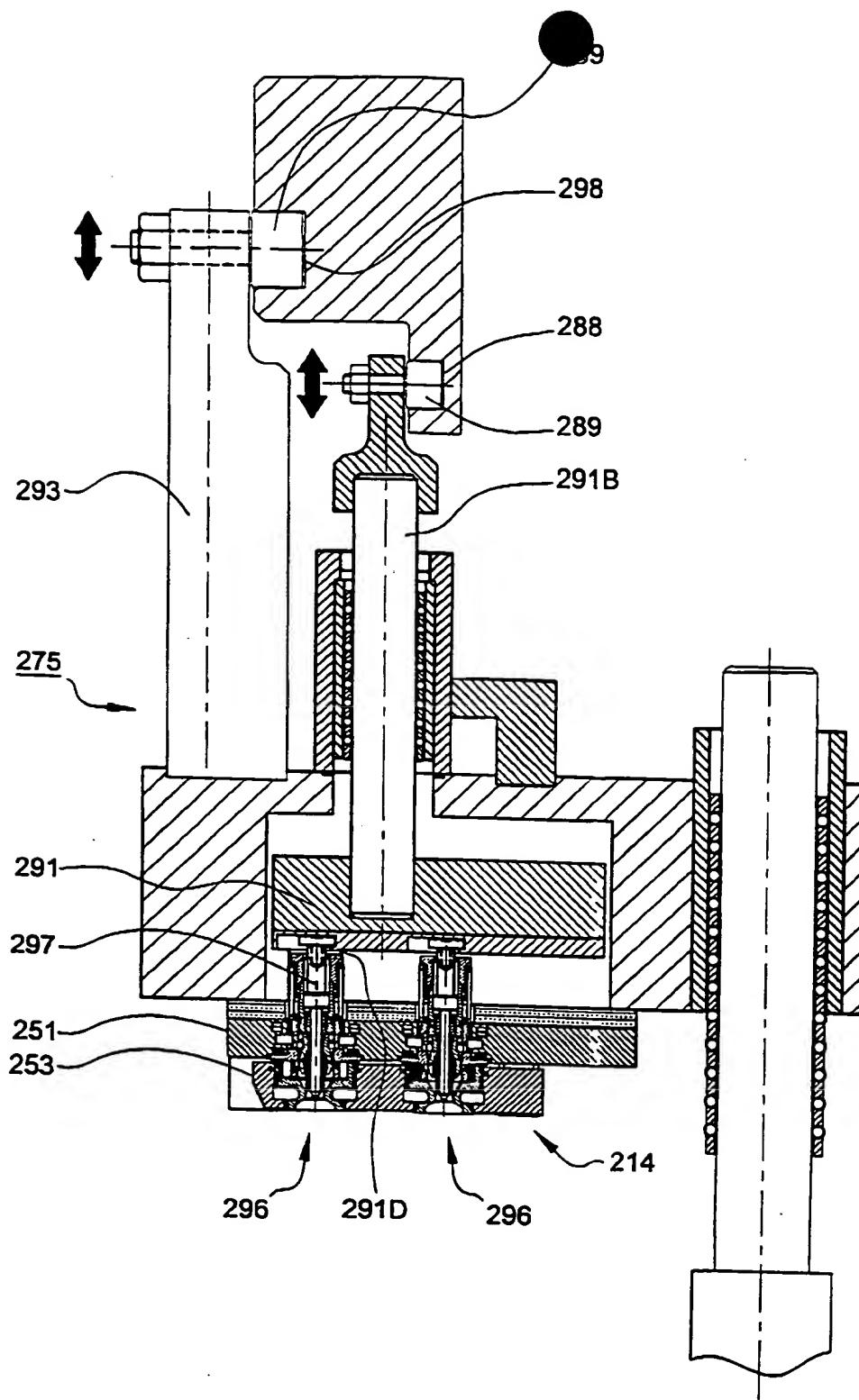
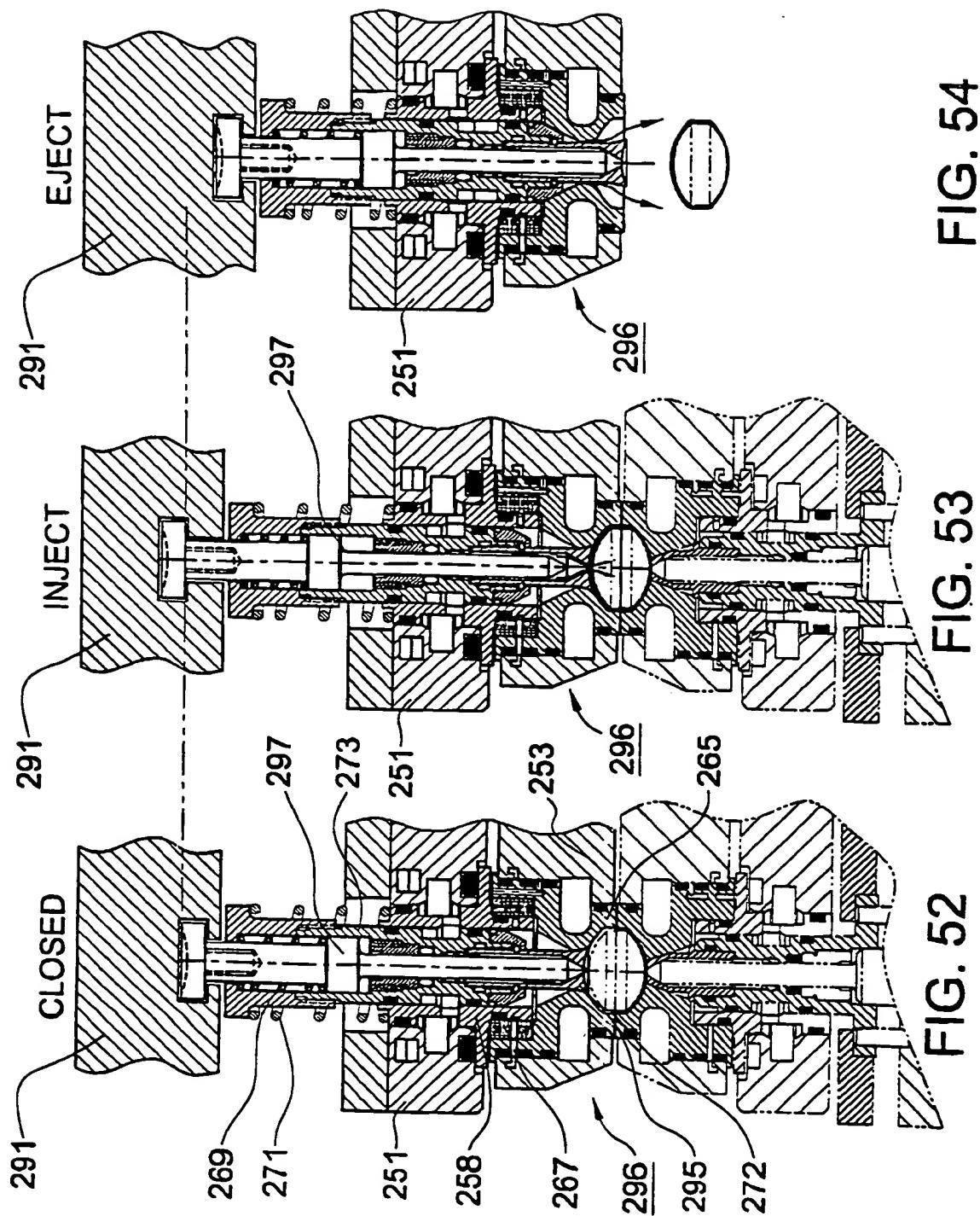


FIG. 51

1003260 - 20192660



HOT CYCLE

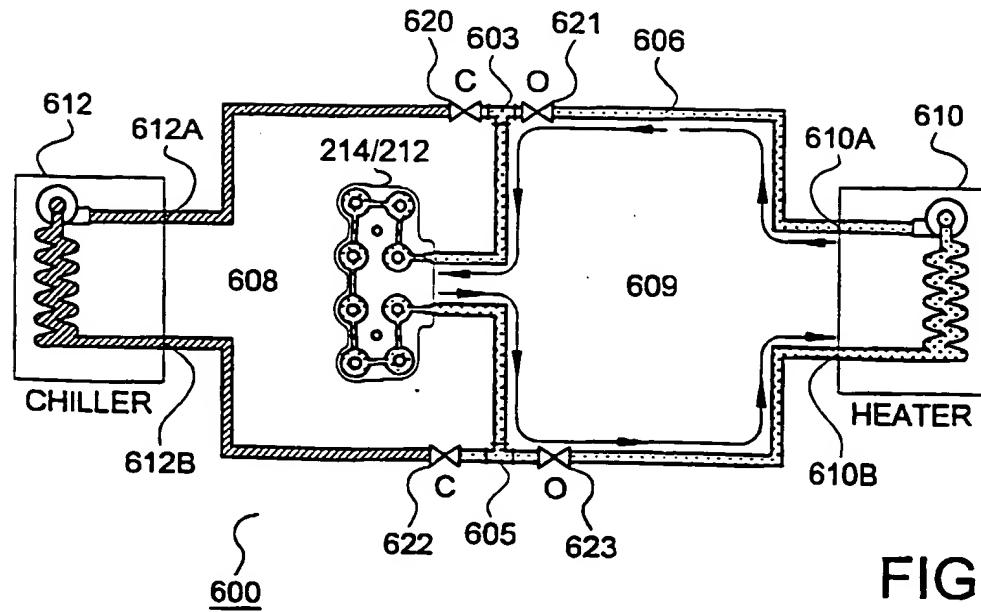


FIG. 55

COLD CYCLE

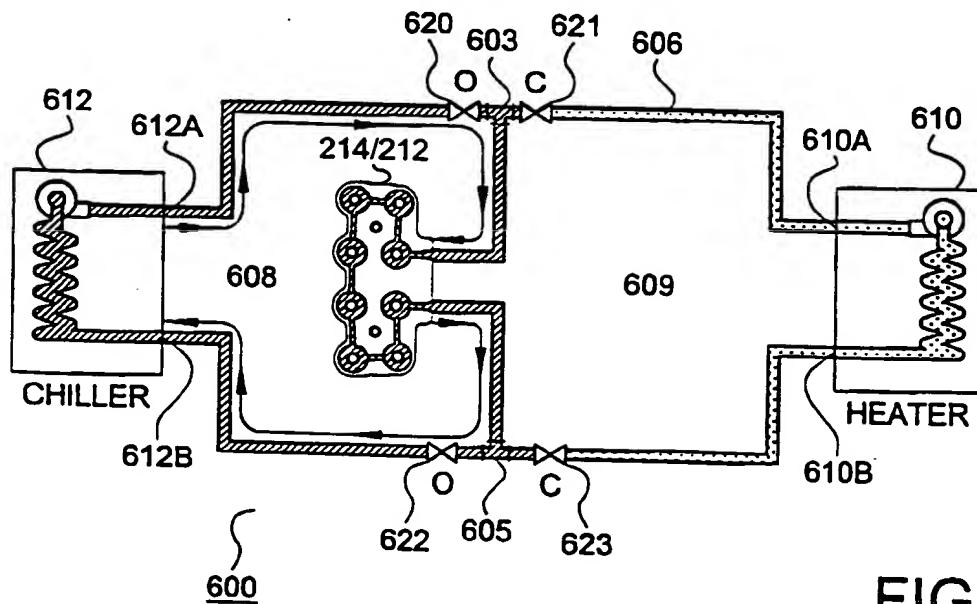


FIG. 56

O= VALVE OPEN

C= VALVE CLOSED

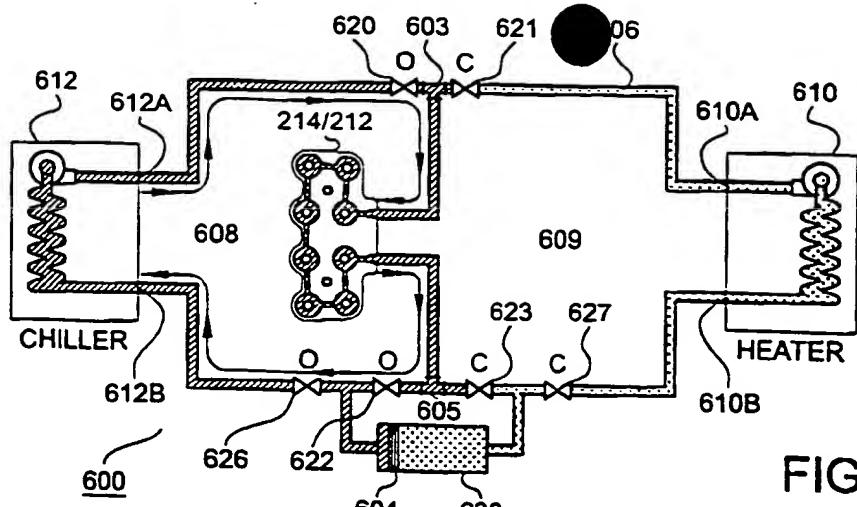


FIG. 57

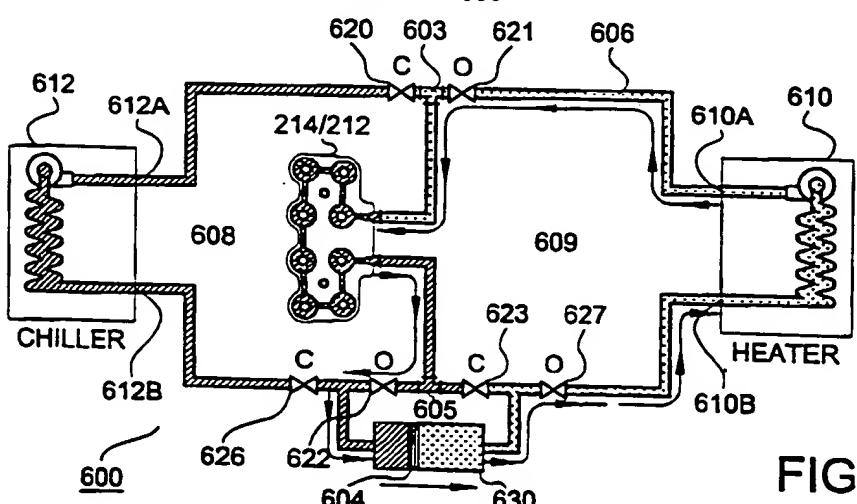


FIG. 58

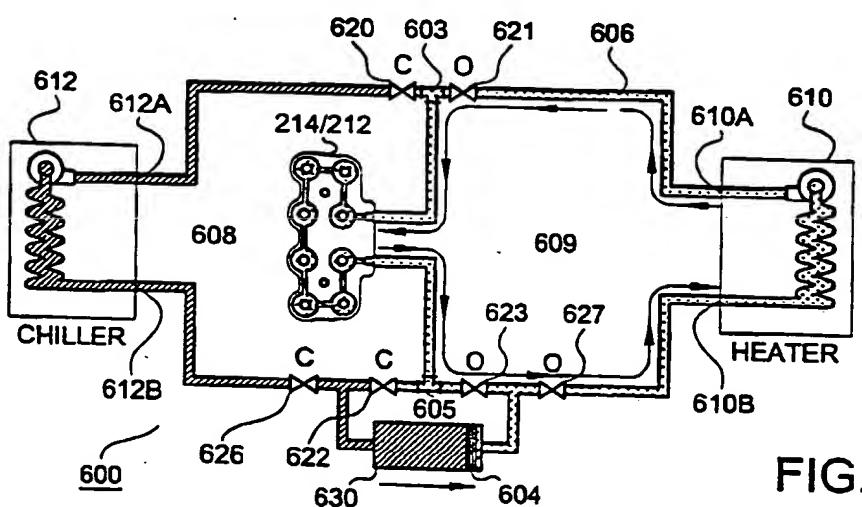


FIG. 59

O = VALVE OPEN
C = VALVE CLOSED

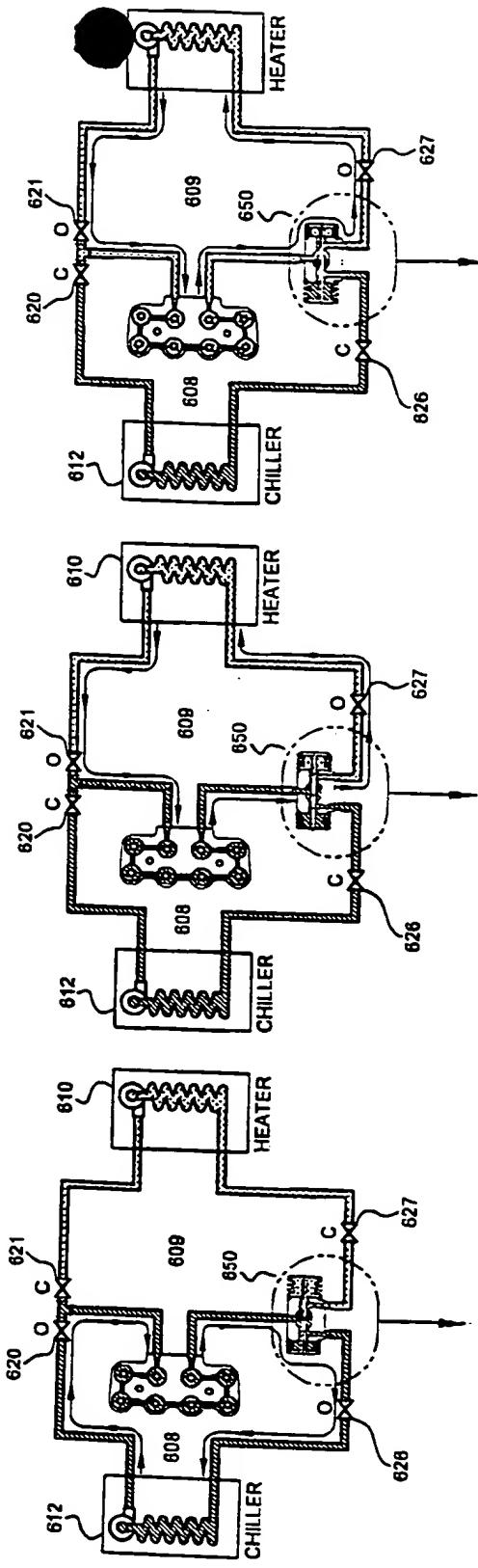
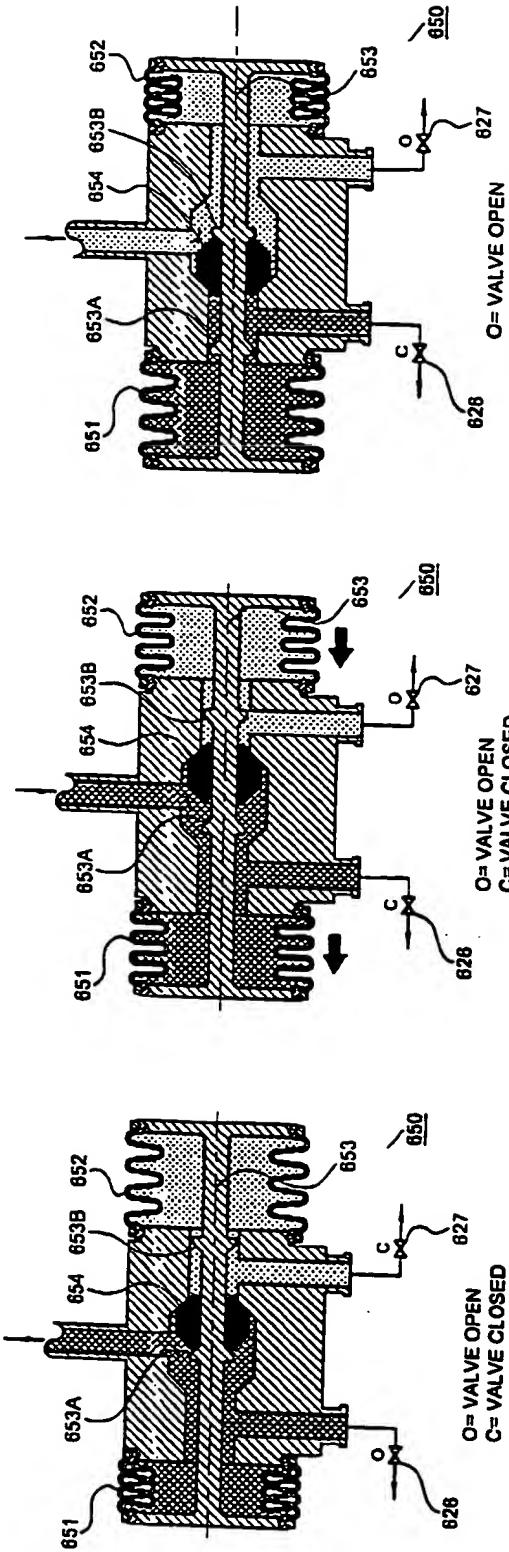


FIG. 60

FIG. 61

FIG. 62



O = VALVE OPEN
C = VALVE CLOSED

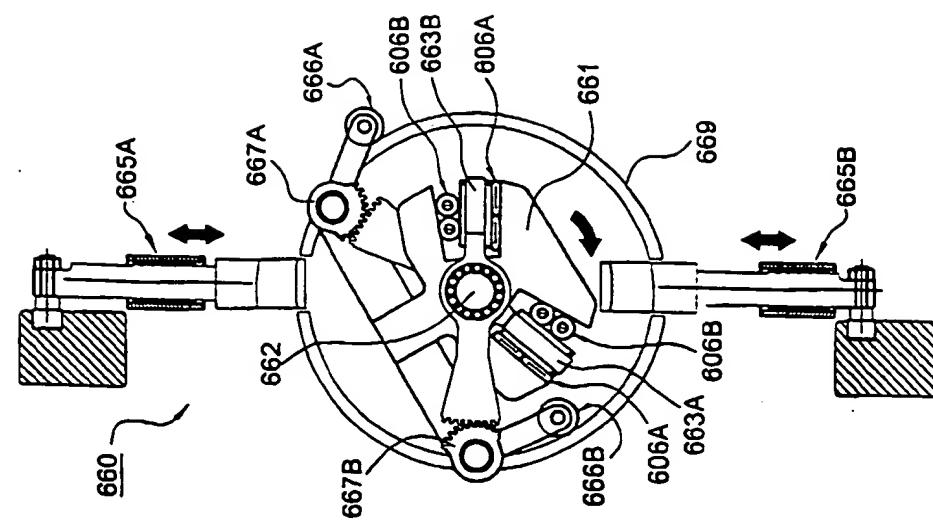


FIG. 65

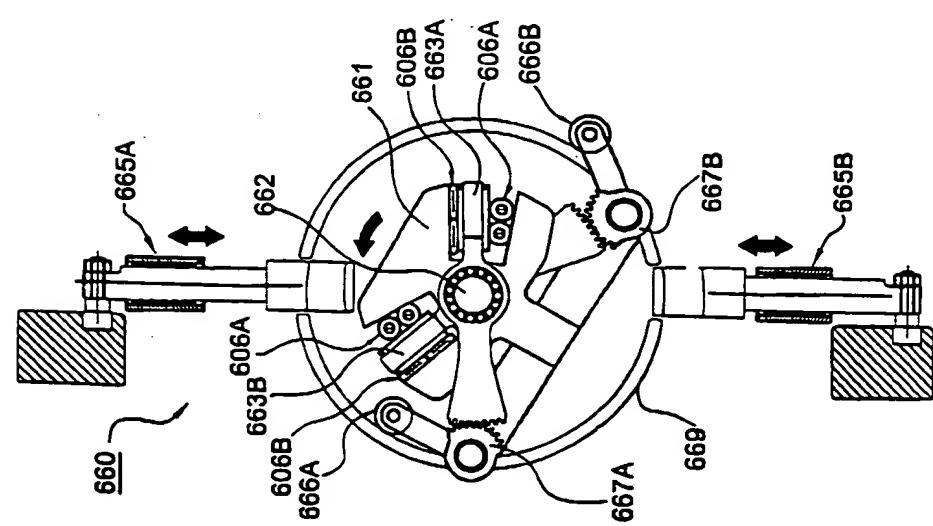


FIG. 64

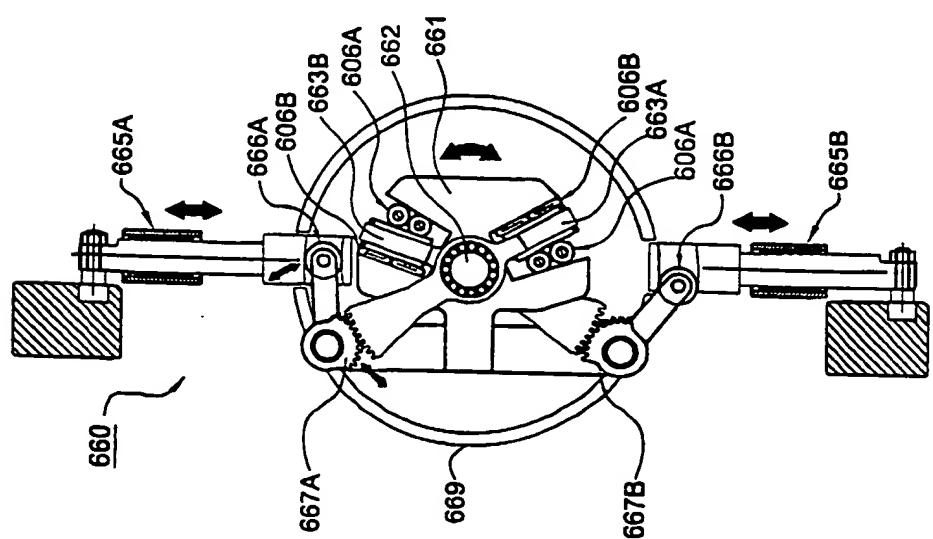


FIG. 63

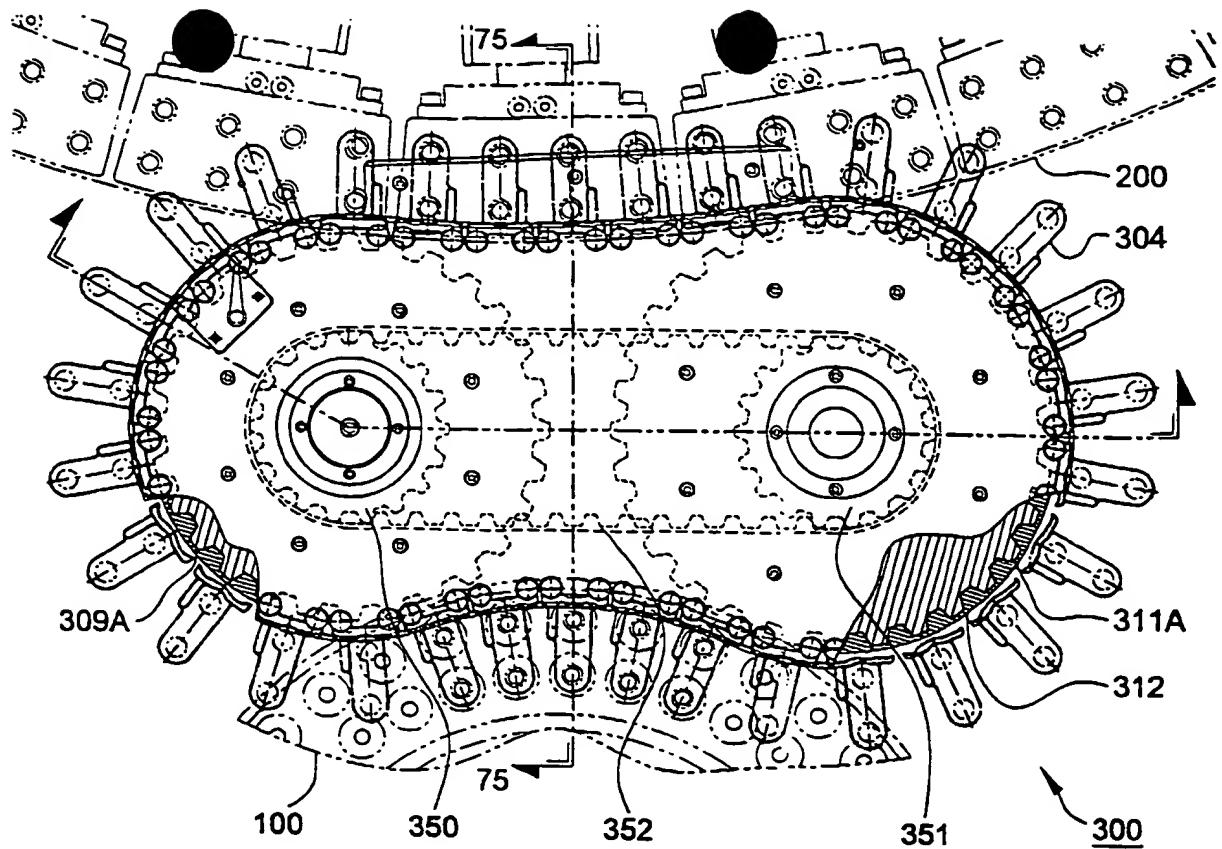


FIG. 68

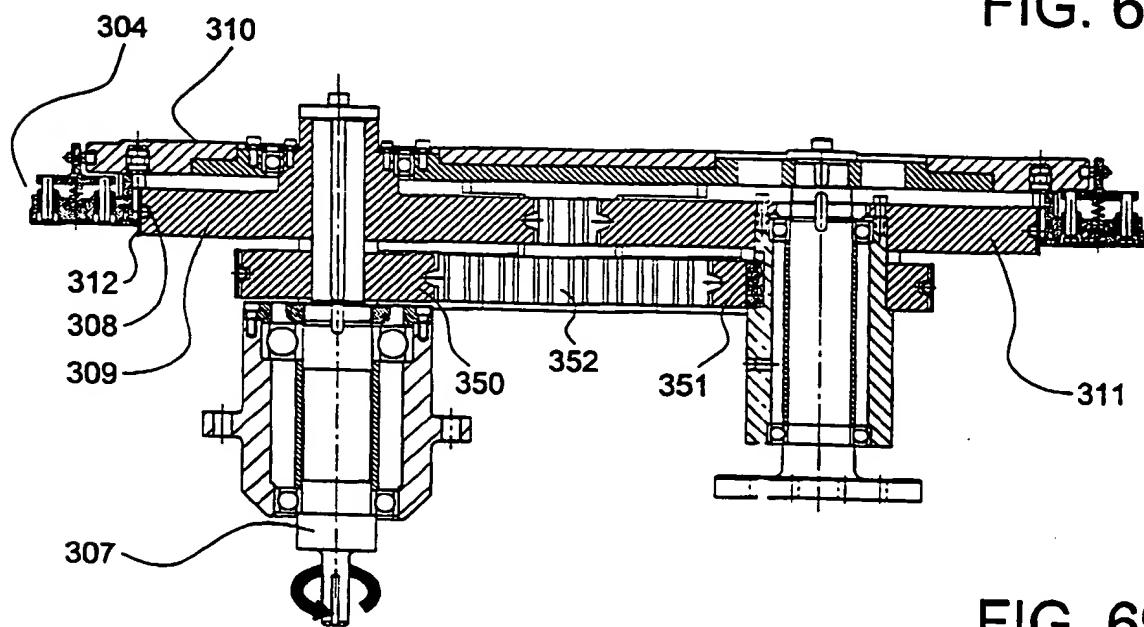


FIG. 69

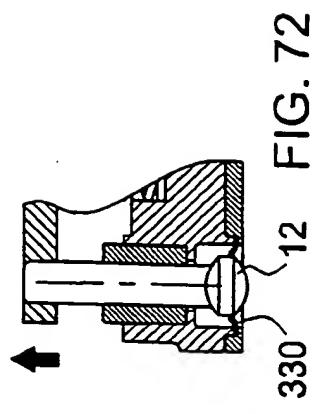
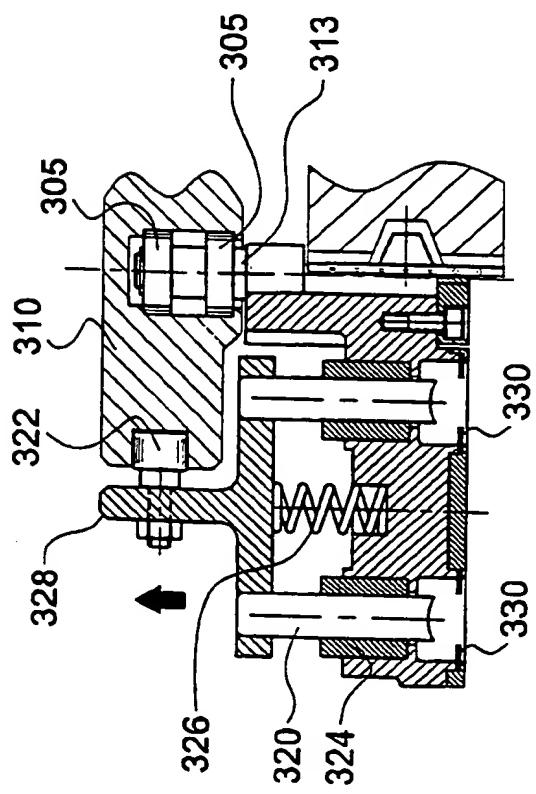


FIG. 70

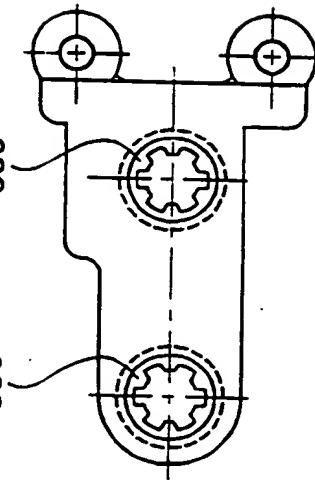
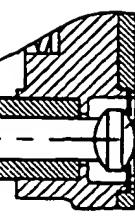
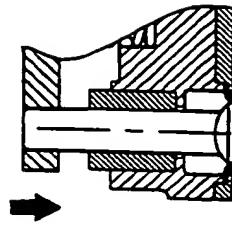
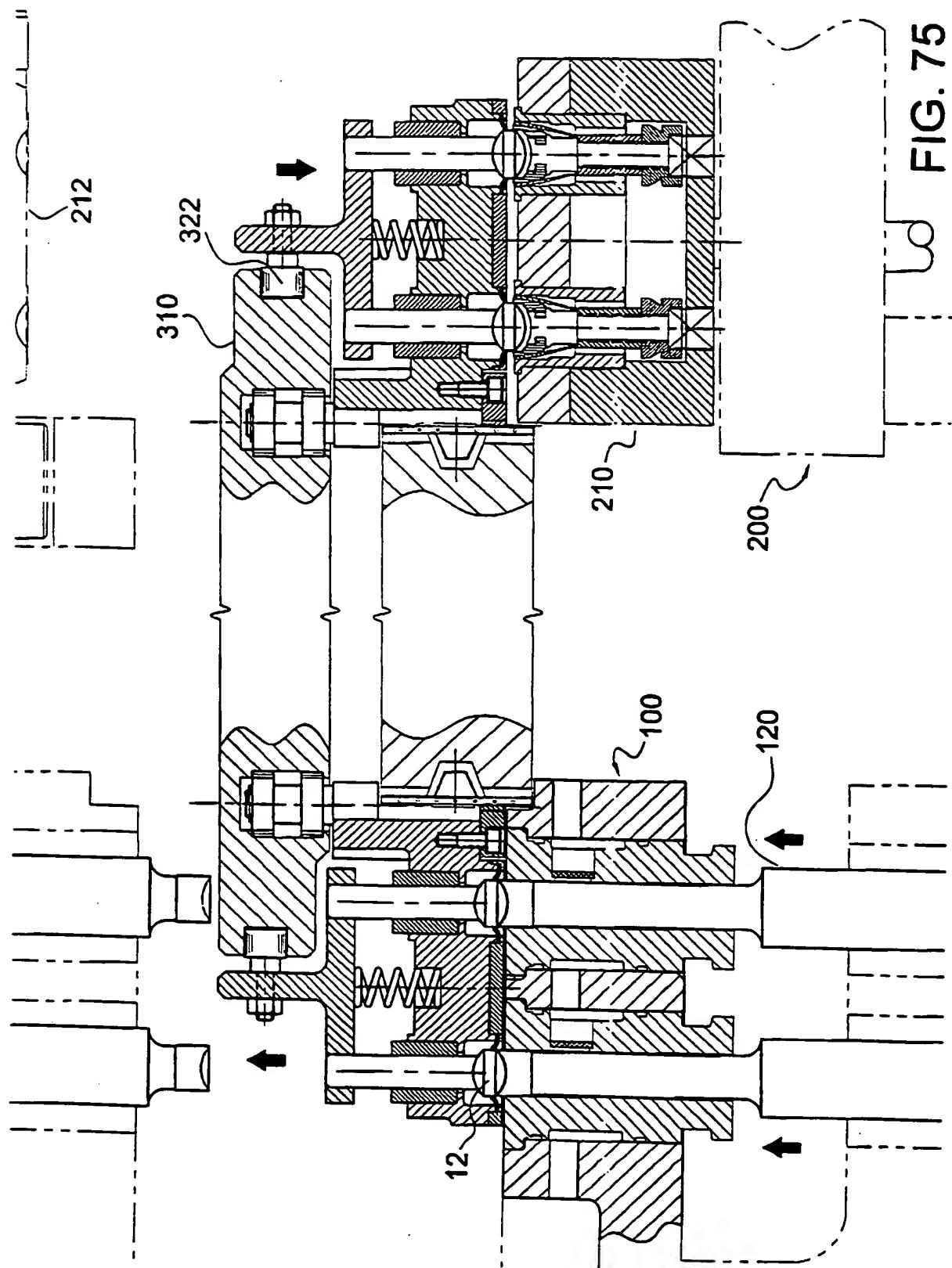
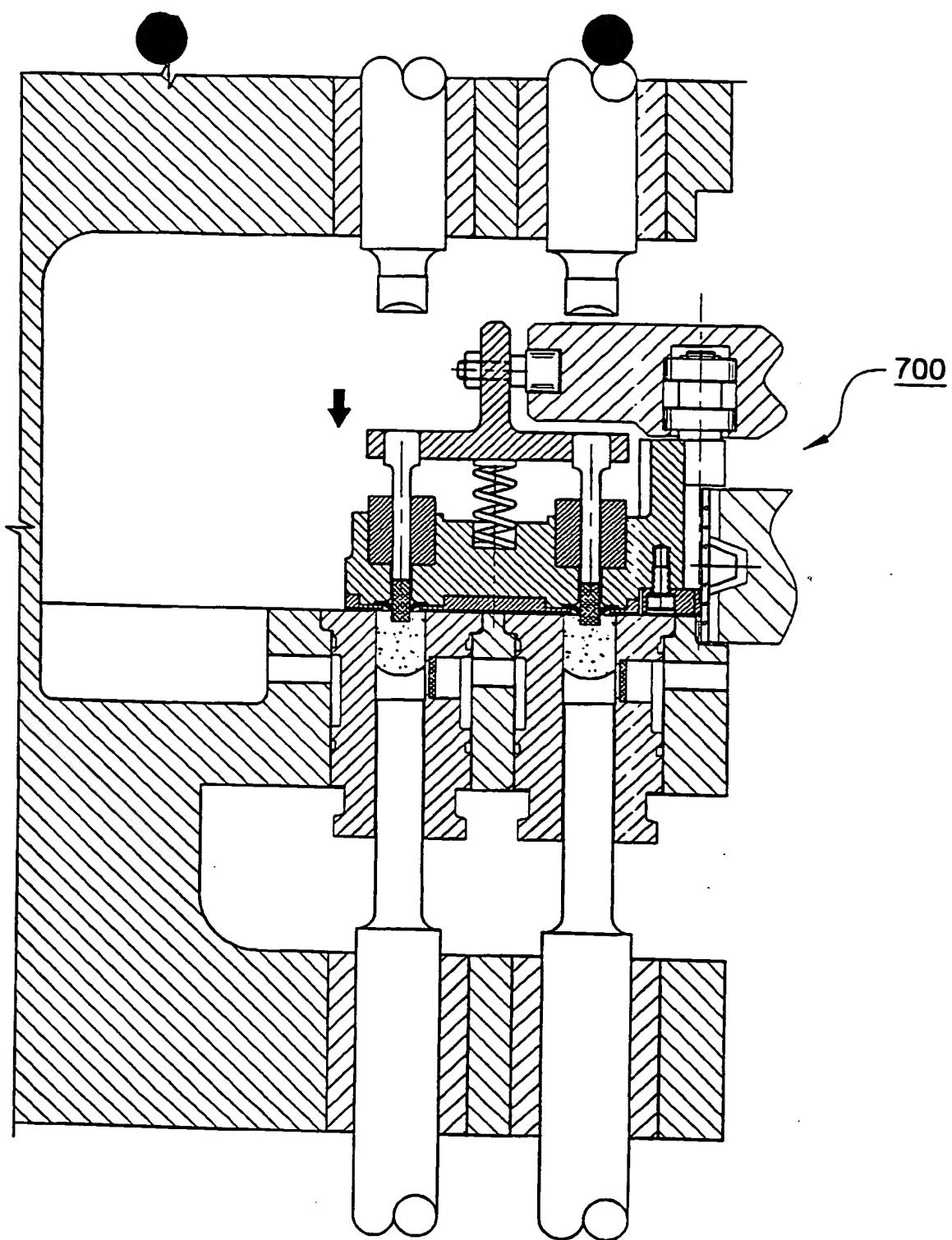


FIG. 74



0065413-0282000-000000000000





0 9 6 5 4 3 2 1 0 9 8 7 6 5 4 3 2 1 0

FIG. 76

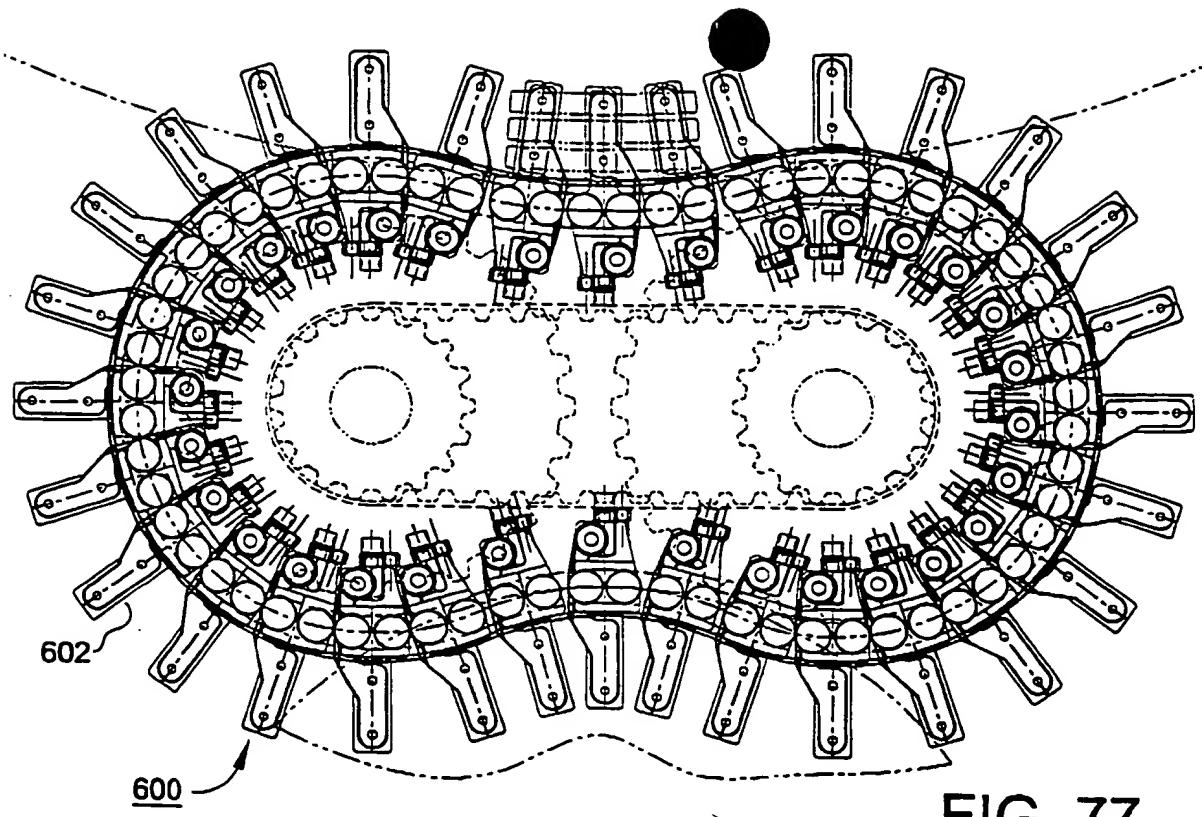


FIG. 77

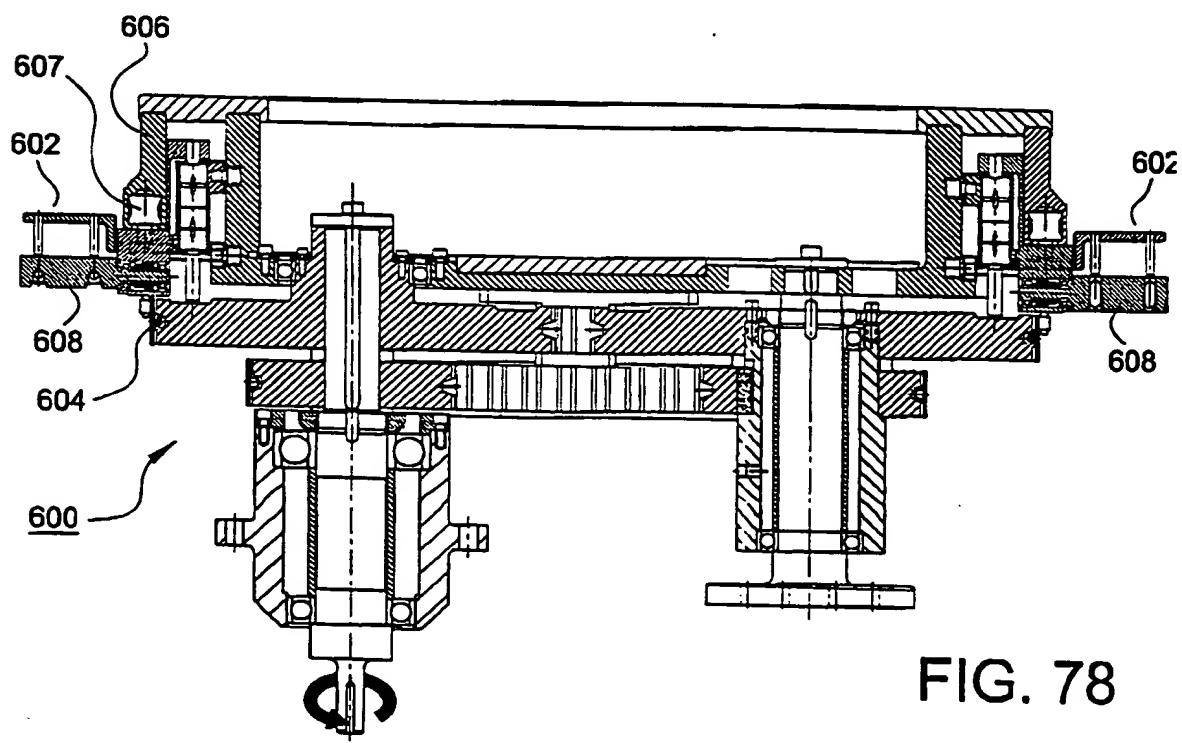


FIG. 78

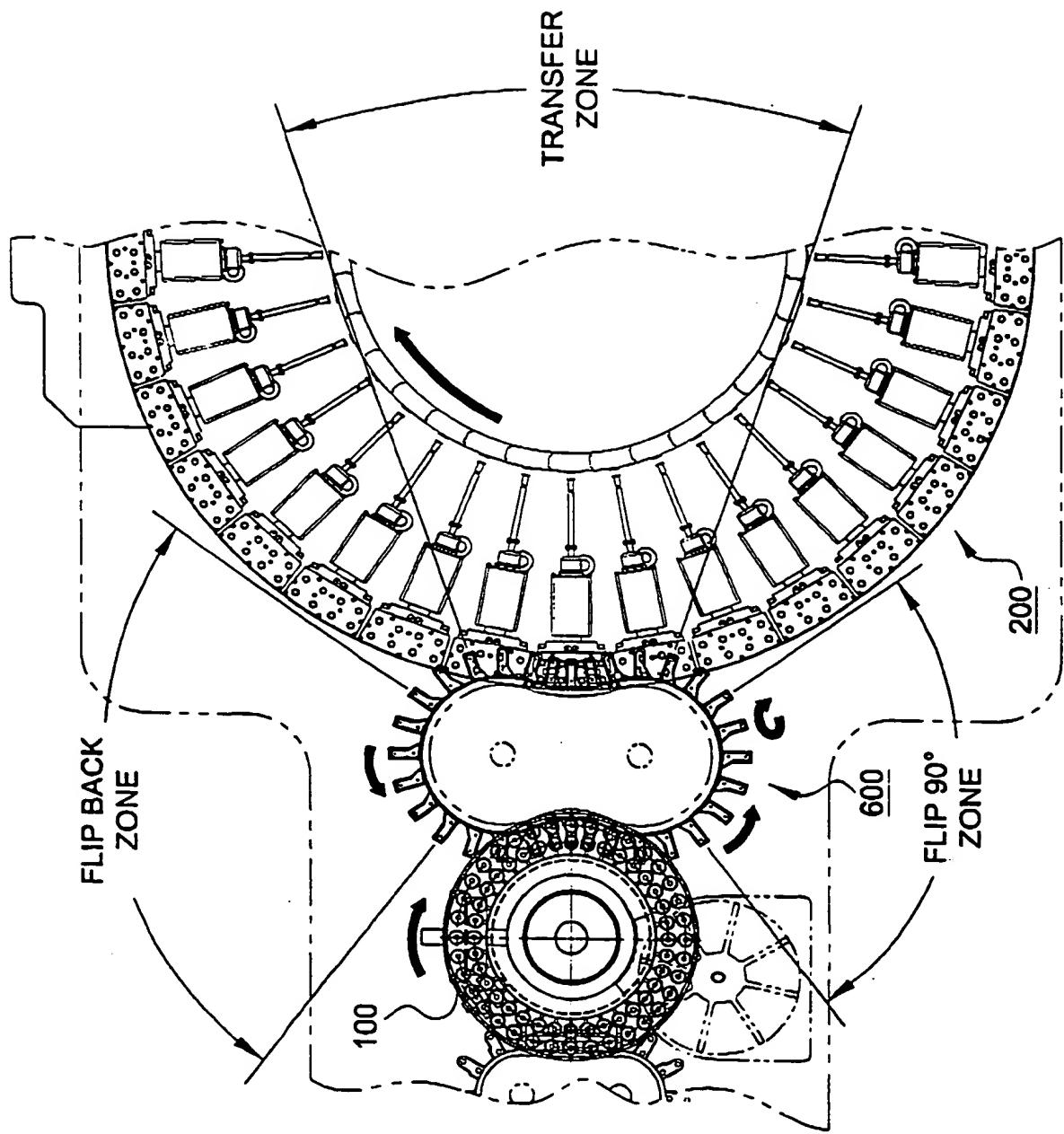


FIG. 79

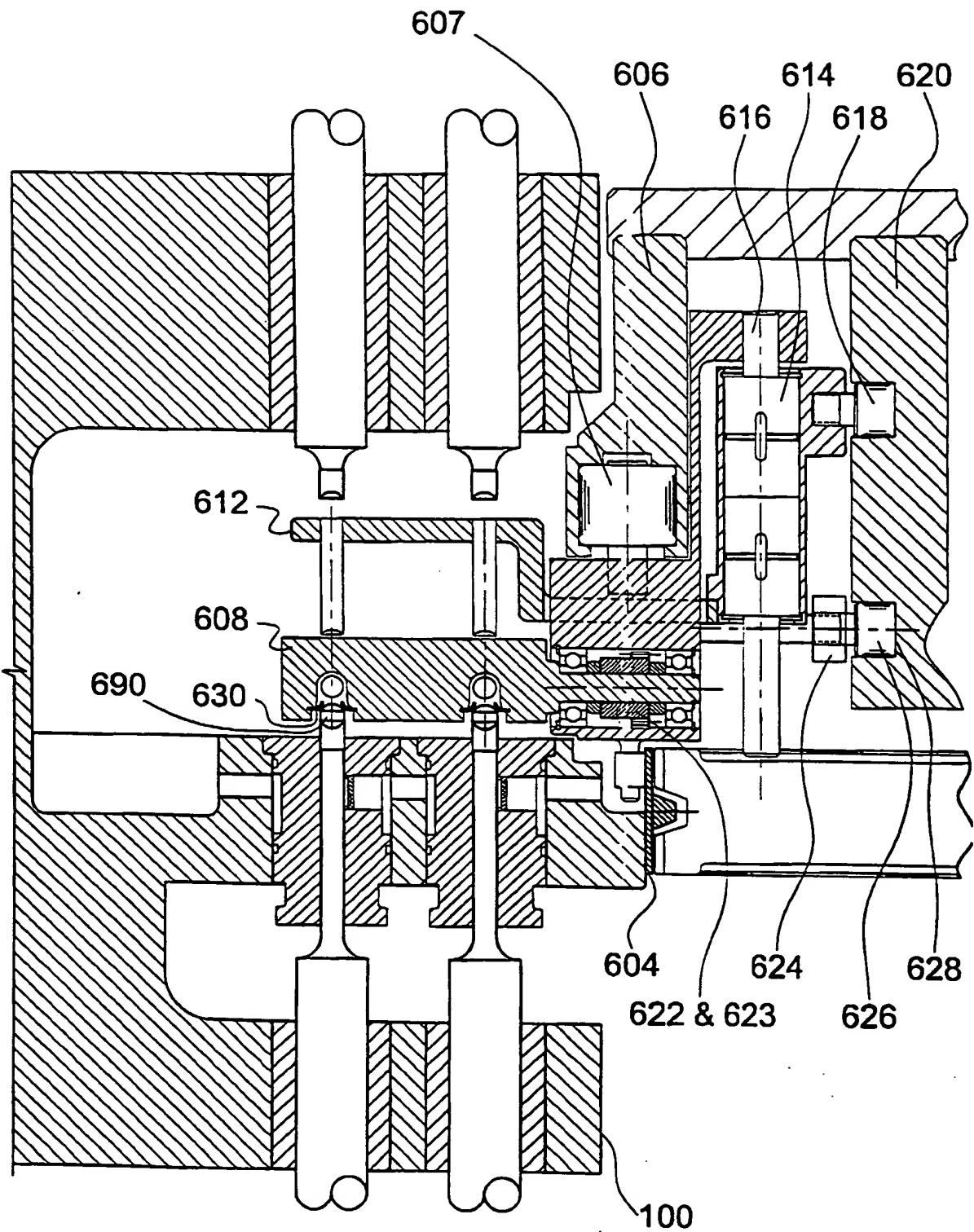


FIG. 80

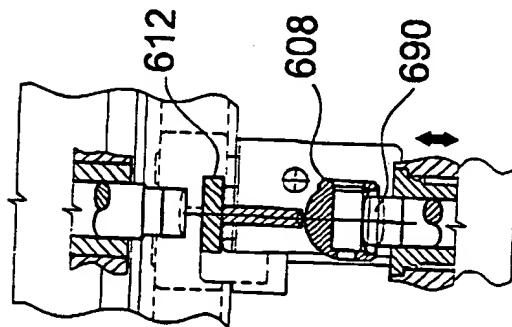


FIG. - 81A

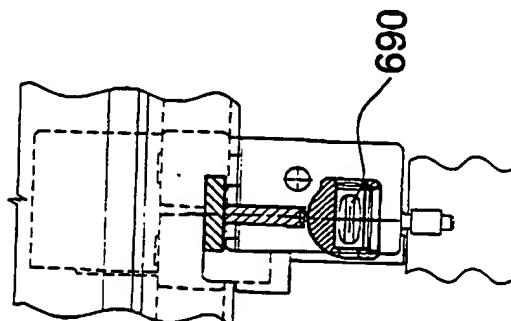


FIG. - 81B

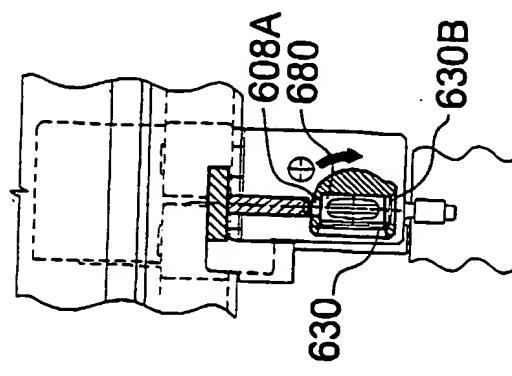


FIG. - 81C

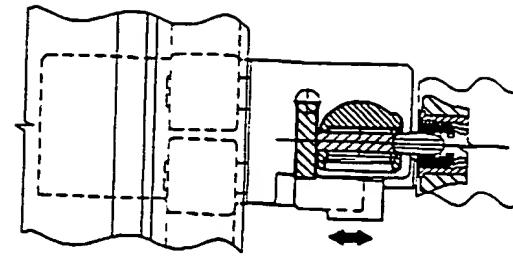


FIG. - 81D

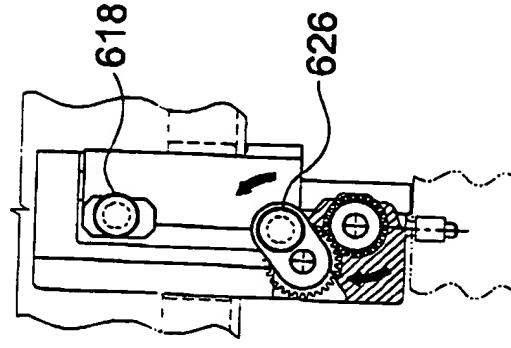


FIG. - 81E

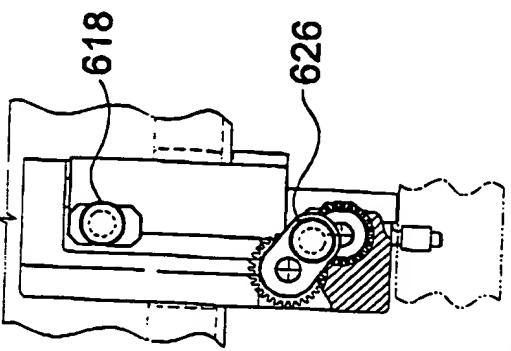


FIG. - 81F

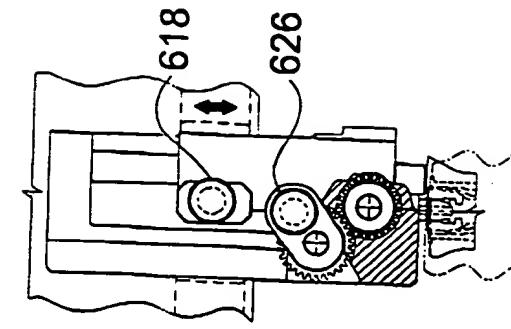


FIG. - 81G

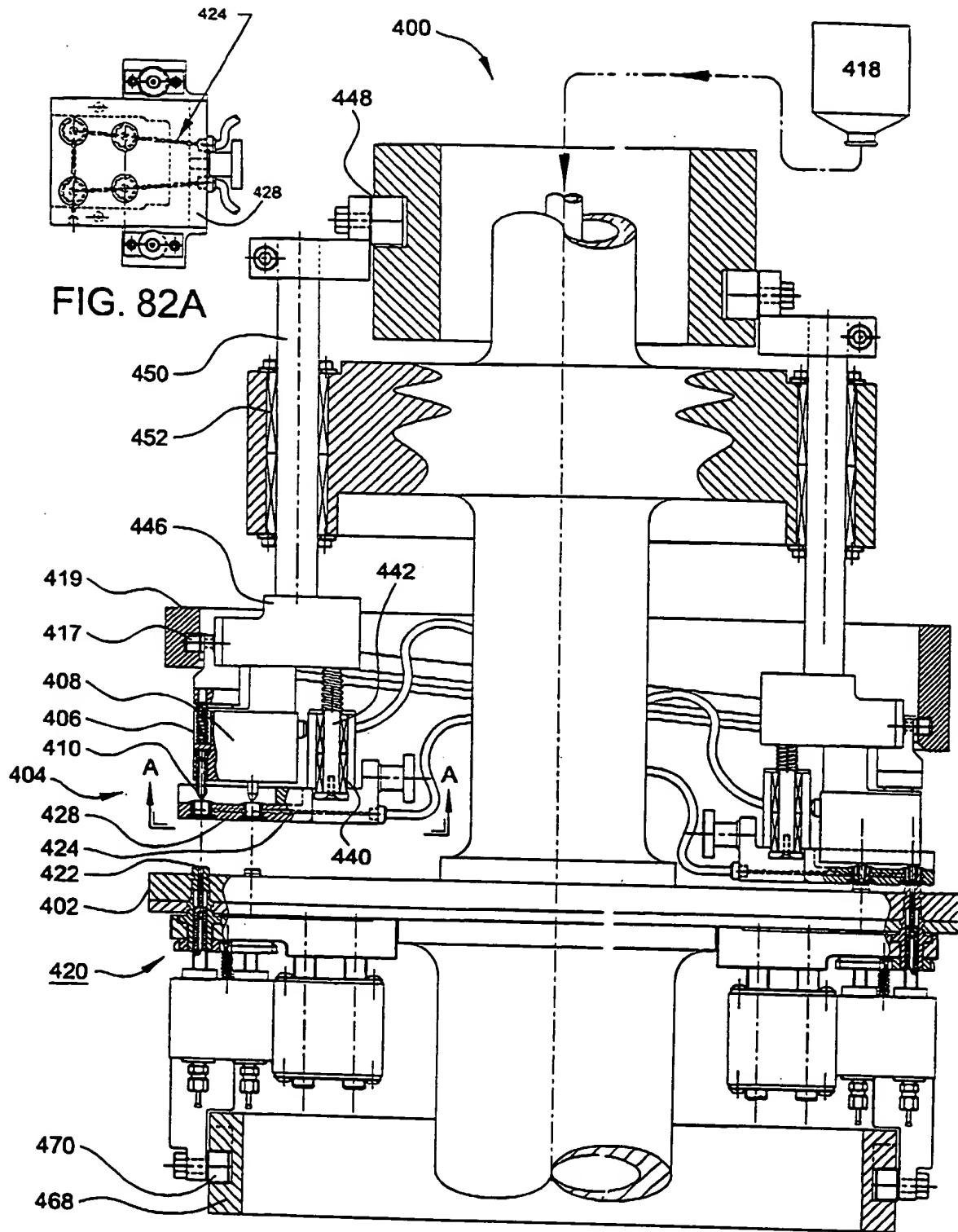


FIGURE 250 251 252 253 254

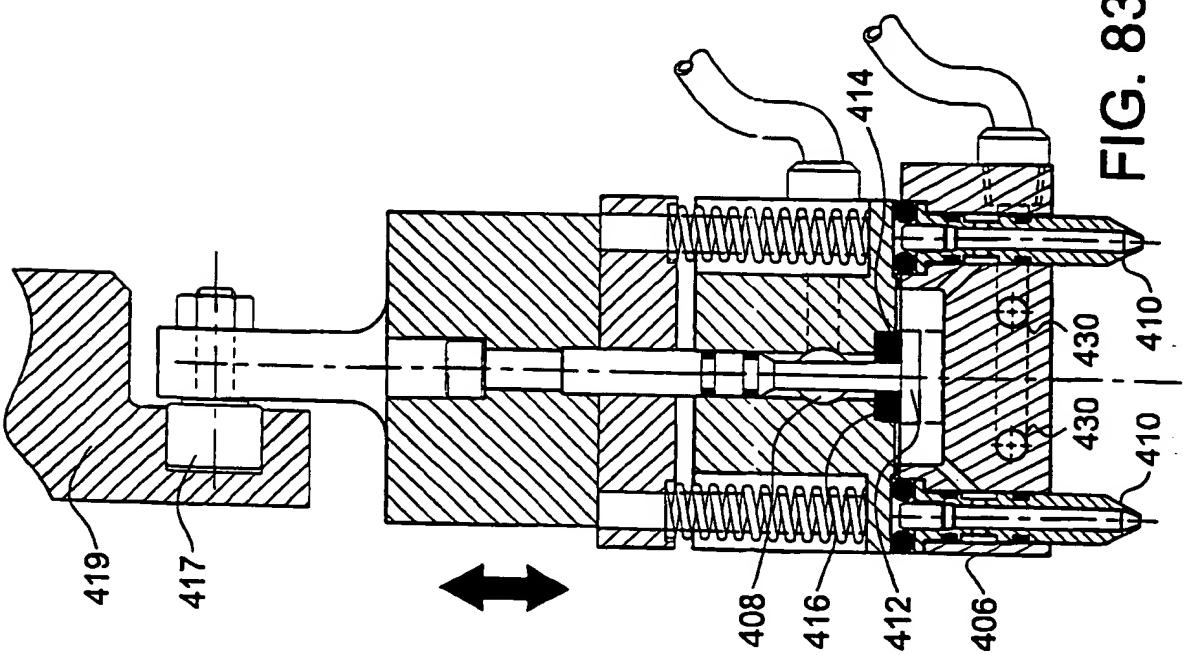
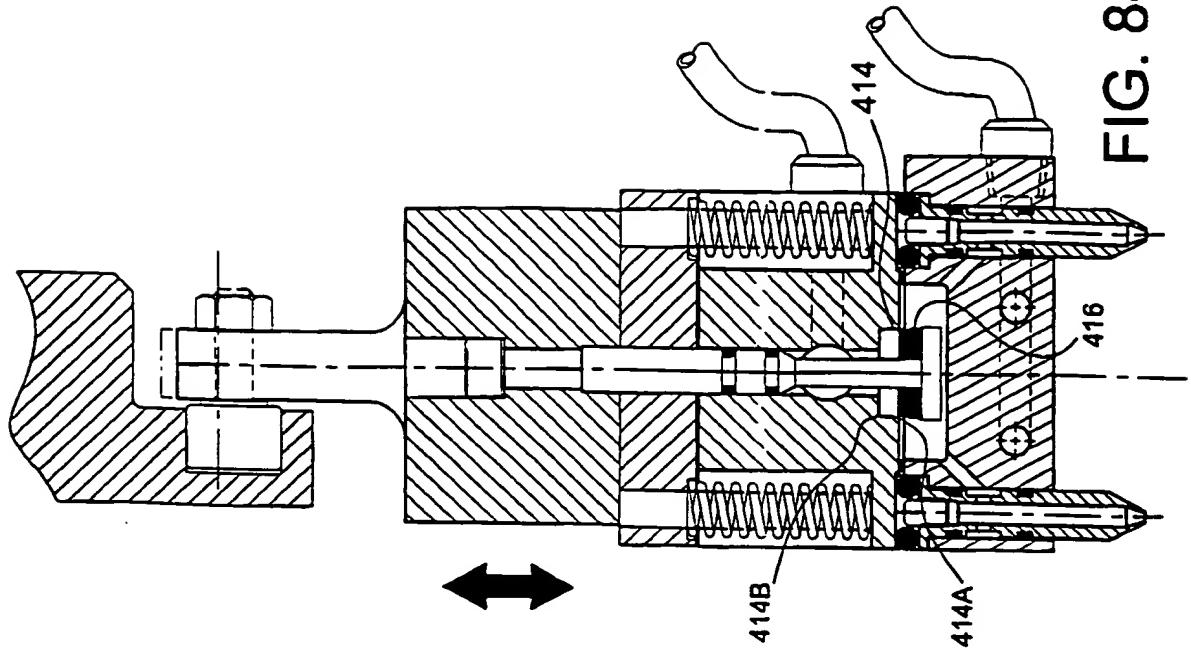
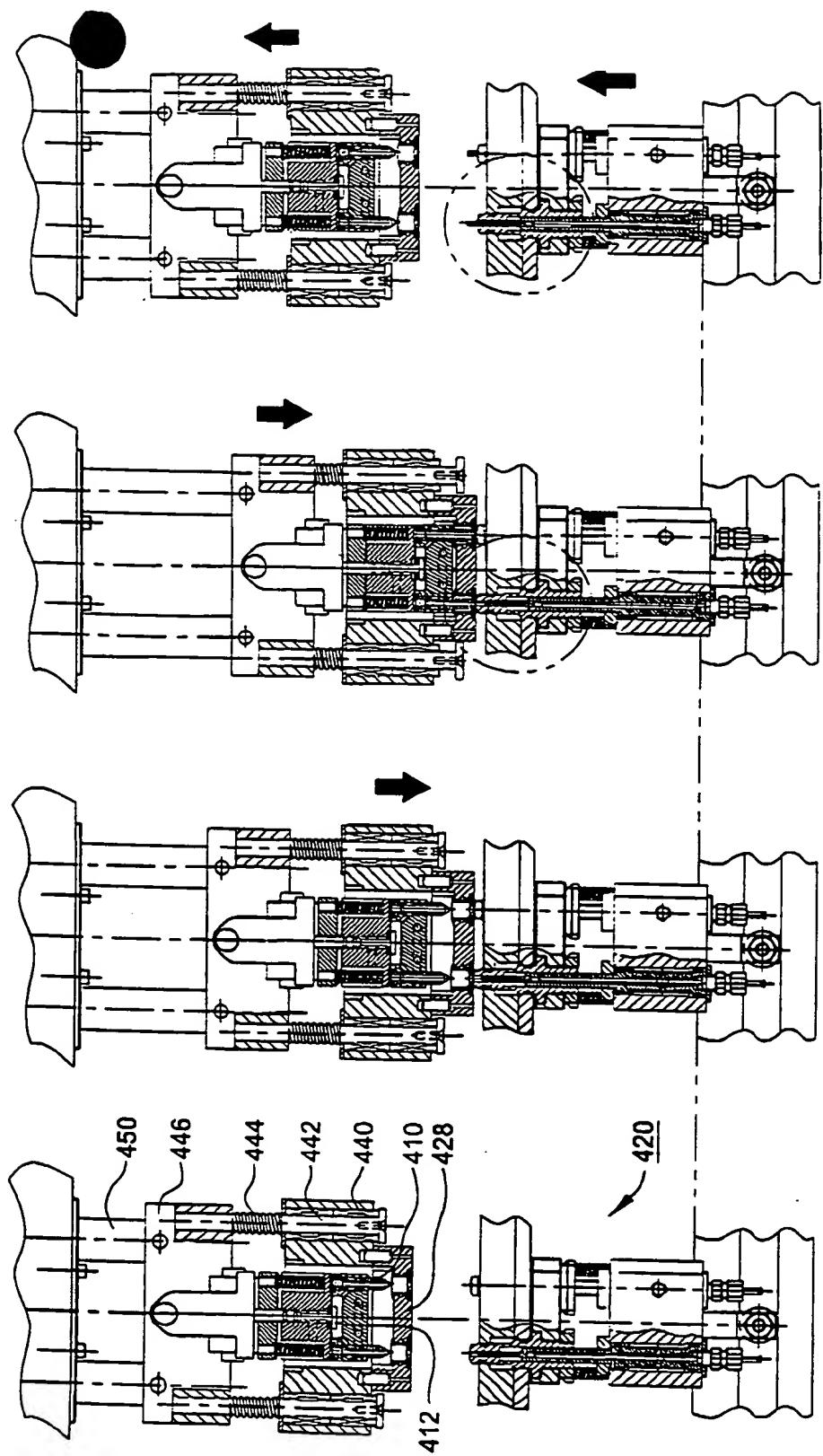


FIG. 85A FIG. 85B FIG. 85C FIG. 85D



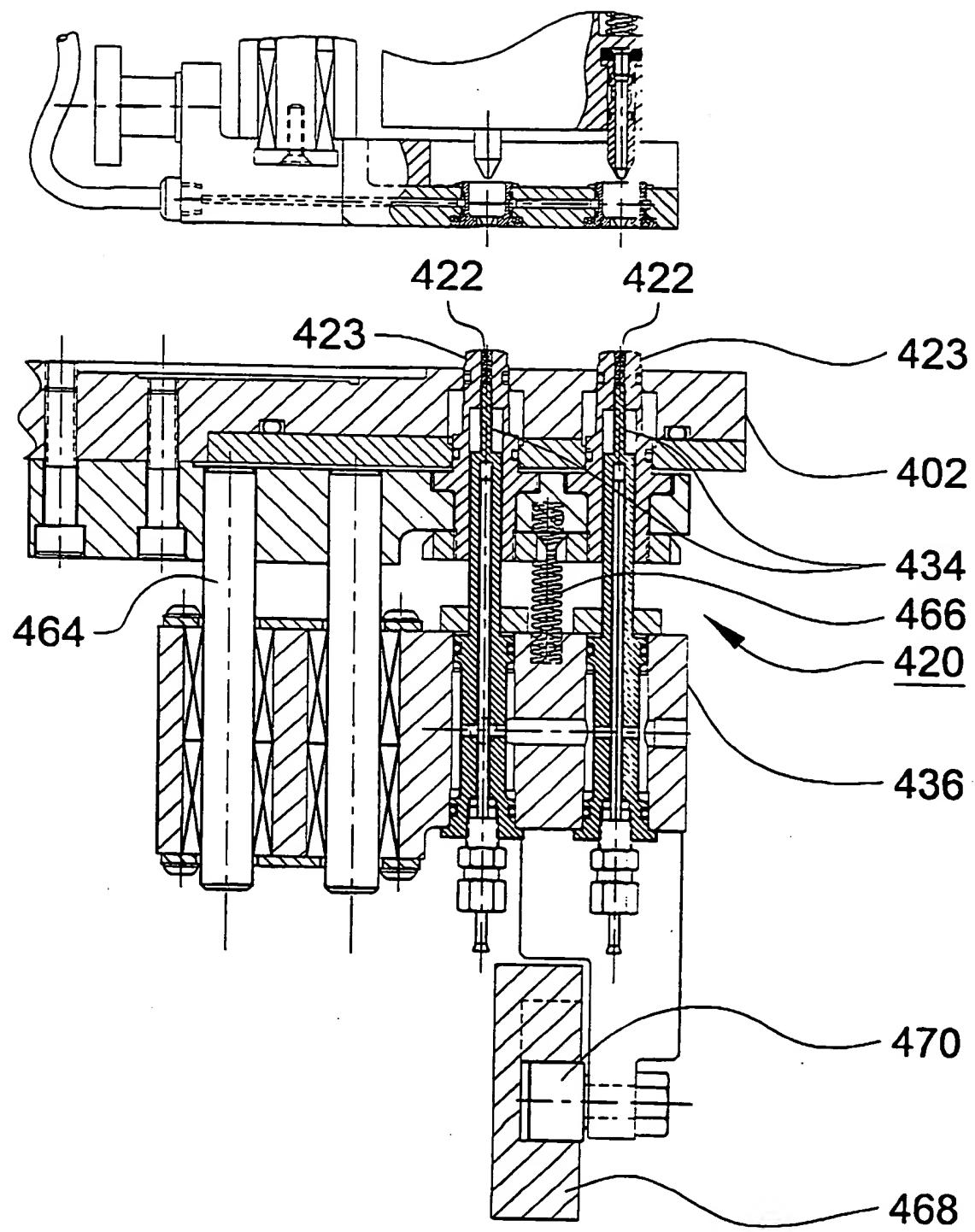


FIG. 86

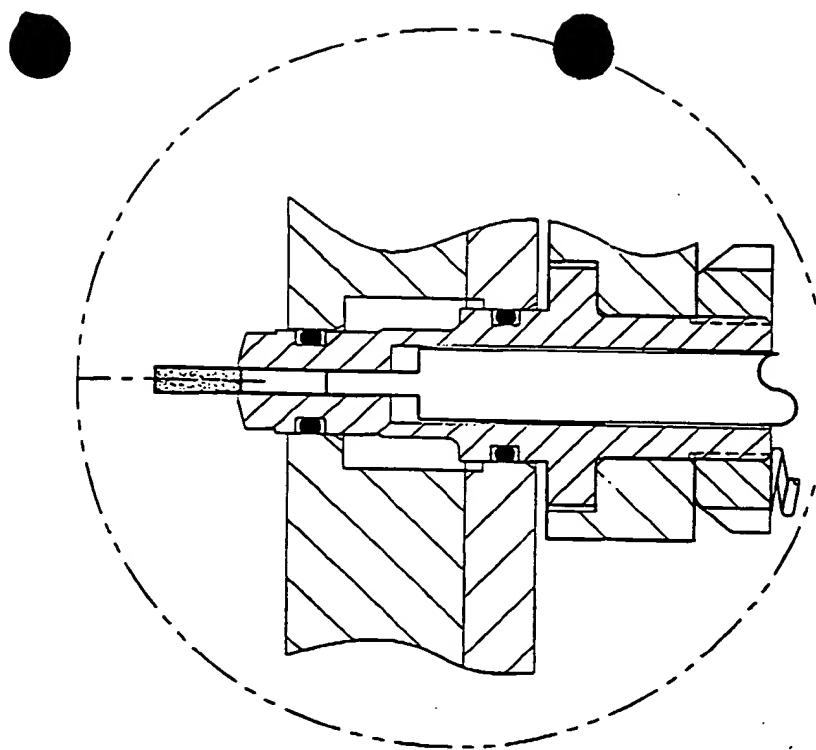


FIG. 88

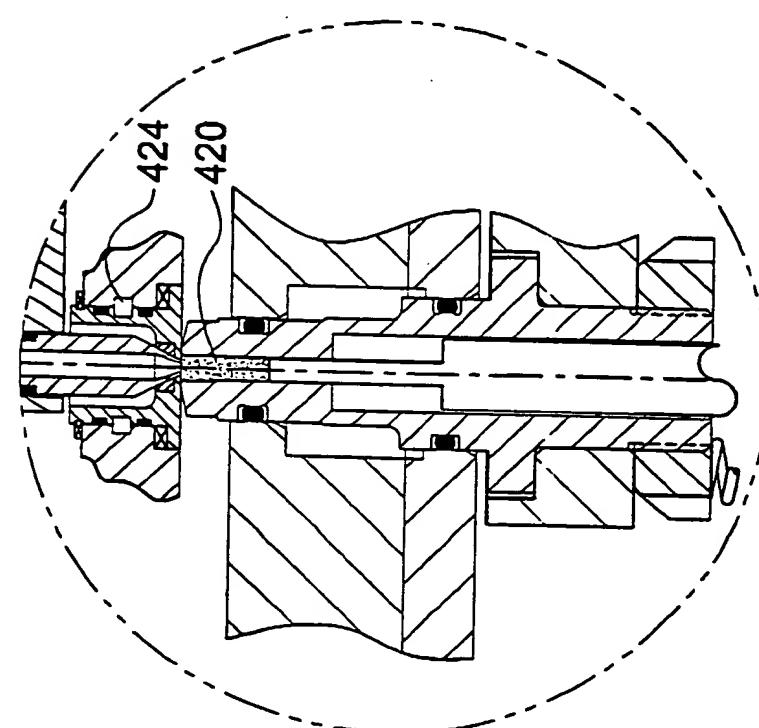


FIG. 87

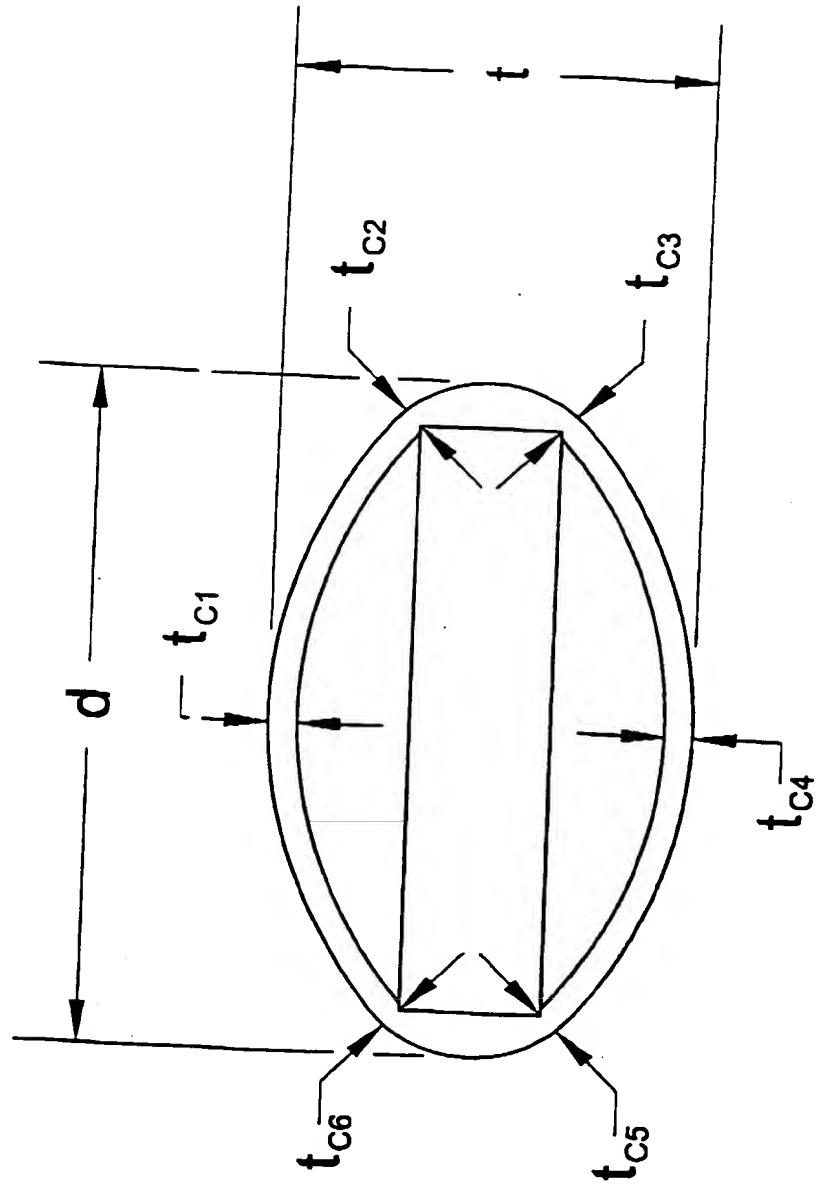


FIG. 89